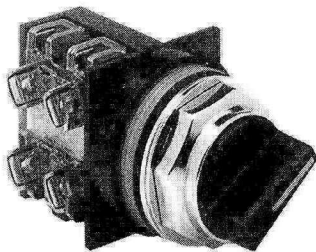
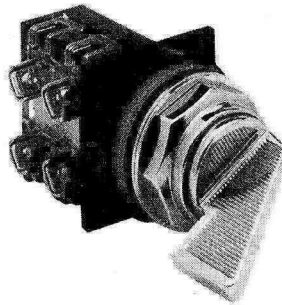


# CR104P Heavy-Duty, Nonilluminated Selector Switches

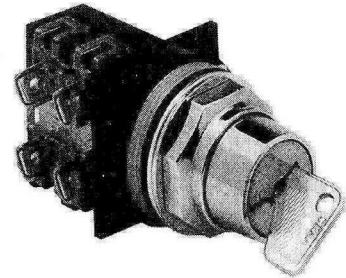
600 Volts Maximum AC/DC  
10 Amperes Continuous  
Suitable for use in NEMA Type 1,  
3, 3R, 4, 4X, 12, and 13 Applications①



**Knob-Operated  
Selector Switch**



**Lever-Operated  
Selector Switch**



**Cylinder Lock  
Selector Switch**

## 2-Position, Nonilluminated Knob-, Lever-, and Cylinder Lock-Operated Selector Switches

*Units are supplied factory-assembled  
when ordered with contact blocks.*

Viewed From Front of Panel			Contact Block	Catalog Numbers and Prices								
Contacts		Operator Position		Standard Knob, BlackⓈ CR104	List Price, GO-10P1	Wing Lever, ChromeⓈ CR104	List Price, GO-0P1	Cylinder Lock, Remove Key from:				
Left	Right	O = Open X = Closed						Left Only CR104	Right Only CR104	Left and Right CR104	Center Only CR104	List Price, GO-10P1

### Maintained

Operator Only		None	PSG21B	\$22.20	PSM21	\$22.20	PSK21A00L	PSK21A00R	PSK21A00M	—	\$ 58.20
NC NO	NC X O NO O X	1NO-1NC 1NO-1NC	PSG21B91	40.20	PSM21A91	40.20	PSK21A91L PSK21A91L51④	PSK21A91R PSK21A91R51④	PSK21A91M PSK21A91M51④	—	76.20 88.20
NC NO	L-NC X O L-NO O X R-NC X O R-NO O X	2NO-2NC	PSG21B92	58.20	PSM21A92	58.20	PSK21A92L	PSK21A92R	PSK21A92M	—	94.20

### Spring Return Left To Center

Operator Only		None	PSG12B	34.20	PSM12	34.20	—	—	—	PSK12A00C	70.20
NC NO	NC O X NO X O	1NO-1NC 1NO-1NC	PSG12B91	52.20	PSM12A91	52.20	—	—	—	PSK12A91C PSK12A91C51④	88.20 100.20
NC NO	L-NC O X L-NO O X R-NC O X R-NO O X	2NO-2NC	PSG12B92	70.20	PSM12A92	70.20	—	—	—	PSK12A92C	106.20

### Spring Return Right To Center

Operator Only		None	PSG63B	34.20	PSM63	34.20	—	—	—	PSK63A00C	70.20
NC NO	NC X O NO O X	1NO-1NC 1NO-1NC	PSG63B91	52.20	PSM63A91	52.20	—	—	—	PSK63A91C PSK63A91C51④	88.20 100.20
NC NO	L-NC X O L-NO O X R-NC X O R-NO O X	2NO-2NC	PSG63B92	70.20	PSM63A92	70.20	—	—	—	PSK63A92C	106.20

**Notes:** Catalog Number and price do not include nameplate. All nameplates must be ordered as a separate item from pages 9-33 and 9-34. Two keys included with each cylinder lock.

- ① When mounted in enclosures rated for those same applications. For some NEMA Type 4X applications, protective caps will improve corrosion resistance.
- ② To order knob in a color other than black, replace the "B" in listed Catalog Numbers with E (Yellow), G (Green), L (Blue), or R (Red).
- ③ To order black wing lever, replace "A" in Catalog Number with "B" before 91 or 92 contact digits. Example: the Catalog Number for a maintained, 1NO-1NC, operator with black wing lever is CR104PSM21B91.
- ④ CH501 keyed cylinder lock. Other listed cylinder locks are alike and use identical keys. Dissimilar locks are also available; contact nearest GE Industrial Systems—Electrical Distribution and Control Representative.

#### Nameplates and Legend

Inserts ..... pages 9-33, 9-34

Technical Data ..... pages 9-3 to 9-5

Drilling Plan and  
Dimensions ..... page 9-4

Extra Keys for Cylinder Lock  
Selector Switches ..... page 9-32



## Section 9

The GE push button offering includes a complete line of control units and stations in both full size push buttons (30 mm) and in miniature size devices (22 mm) which are designed to be used in numerous types of industrial applications.

The CR104P full-size, heavy-duty oiltight and watertight line is complete with a variety of accessories and enclosures.

Light Tower Status Indicating Lights provide information at a glance in industrial or commercial environments where you need to transmit and receive information across a distance. Modularity and versatility make them valuable in a broad range of applications.

GE's C-2000™ 22mm Global Push Buttons are designed to be applied in just about any application worldwide. C-2000 push buttons conform to all major world standards and are UL listed and CSA Certified. All devices except the double push button are rated for NEMA 1, 3, 3R, 3S, 4, 4X, 12, 13, and IP66 when mounted in a suitable enclosure. C-2000 push buttons are manufactured in an ISO 9000 facility, assuring you that these products comply with quality standards that are recognized worldwide. Pre-engraved nameplates are available in French, Spanish, Italian, German, and English. The C-2000 push button line is globally available under the same catalog numbers, packaging, and markings anywhere in the world.

An entire listing of CR2943 and CR2941 standard-duty push button control stations is available, suitable for NEMA Type 1, 4, 4X, and 7 and 9 applications.



Heavy-Duty 30mm Push Buttons, Selector Switches, Indicating Lights, Accessories (CR104P Series) .....	9-2 to 9-36
Light Tower Status Indicating Lights (SL Series) .....	9-37 to 9-47
C-2000™ 22mm Global Push Buttons (P9 Series) .....	9-48 to 9-100
Standard-Duty Push Button Control Stations (CR2943 and CR2941 Series) .....	9-101 to 9-103
Palm Switches .....	9-104

**References:**

See Publication Index, Section 18.

## CR104P Heavy-Duty Push Buttons

600 Volts Maximum AC/DC  
10 Amperes Continuous

## Technical Data

## General Specifications

Standards & approvals	<b>UL listed</b> —File Number E2403 <b>CSA Certified</b> —LR15492, Class 321103 <b>NEMA</b> —ICS2 — 1988 <b>IEC</b> 947.5.1 <b>VDE</b> 0660		
Enclosure ratings	All units are suitable for use in <b>NEMA Type 1, 3, 3R, 4, 4X, 12, and 13</b> applications when mounted in enclosures rated for those same applications. For some NEMA 4X applications, protective caps will provide improved corrosion resistance.		
Finger protection at terminals	<b>IP2X</b> according to IEC 529 Terminal identification per <b>CENELEC EN 50013</b>		
Temperature range	<u>Operating</u> -25° to +70°C -13° to +158°F	<u>Storage</u> -40° to +70°C -40° to +158°F	
Climate suitability/humidity	<u>Climate Type</u> Temperate Wet Hot Wet Variable Wet	<u>Temperature</u> 74°F (23°C) 74°F (23°C) 104°F (40°C) 74° to 104°F (23° to 40°C)	<u>Relative Humidity</u> 50% 83% 92% 83%-92%
Shock and vibration	<b>Resistance to shock</b> —50g, 11ms <b>Frequency range</b> —1-100 Hz <b>Vibration amplitude</b> —1-13.2 Hz—displacement $\pm 1$ mm 13.2-100 Hz—acceleration $\pm 0.7g$		
Operating force	Without contact blocks With 1 NO contact block With 2 NO contact blocks With 3 NO contact blocks	<u>Standard recessed push buttons</u> 1.625 lb./f. 2.5 lb./f. 3.5 lb./f. 4.0 lb./f.	<u>Standard flush push buttons</u> 2.5 lb./f. 2.875 lb./f. 3.5 lb./f. 4.375 lb./f.
Wire size	22-12 AWG stranded or solid copper wire		
Torque requirements	Terminal screws: 10-14 in./lb. Contact block mounting screws: 10-14 in./lb.		

## Contacts

Electrical reliability data	With indicating light loads, tested for 5,000,000 operations at 40mA and 115 V resistive loads with no failures observed.		
Electrical characteristics	<u>Characteristic</u> Thermal current Insulation voltage Protection from electrical shock Insulation category Dielectric strength Short-circuit protection	10A per IEC 947-5-1 $U_i = 660$ Vac/dc Class I per IEC 536 for metal operators; Class II (double insulation) per IEC 536 for plastic operators Group C per VDE 0110 2500 V 10A time-delay fuse gG per IEC 269.1 & 269.3	<u>Value</u>
Finger-safe terminals	Available for silver and gold single- and double-circuit contact blocks, as components and as assembled versions.		
Contact characteristics	NC: slow make, double break (positive opening) NO: slow make, double break Opposite polarity Self-cleaning below 300 volts NO and NC snap action (for use on joysticks)		
AC Ratings, NEMA A600 Heavy Pilot Duty	Maximum AC voltage	Continuous current amperes	AC Voltamperes @ 60/50 Hz Ⓢ
	600	10	Make      Break 7200      720
	Ⓢ Maximum make and break currents are 60 and 6 amperes respectively for voltages of 120 and below.		
DC Ratings, NEMA P600	Maximum make or break amperes		
	125 V	250 V	600 V
	1.1	0.55	0.2
Reed switch block ratings	AC ratings		DC ratings
	Operating voltage	2-120 Vac	2-30 Vdc
	Continuous current (maximum)	.001-.15A	.001-.15A
	Resistive, watts (VA)	8 VA maximum	4.5 VA maximum
Power supply resistor values	<u>Input</u> 120 Vac/dc 240 Vac/dc	<u>Resistor value</u> 750 ohms $\pm 5\%$ , 5 watts, 2 resistors in series 2700 ohms $\pm 5\%$ , 5 watts, 2 resistors in series	



## GE Push Buttons

# CR104P Heavy-Duty Push Buttons

600 Volts Maximum AC/DC  
10 Amperes Continuous

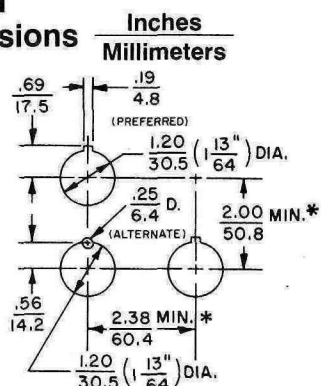
## Technical Data, Dimensions

### Mounting

CR104P push buttons are designed for front mounting, with or without nameplates, in  $1\frac{13}{64}$ " diameter holes. Operators are provided with an octagonal ring, spacers, and gaskets to ensure an airtight, uniform front protrusion.

### Drilling Plan

#### Dual Dimensions



Acceptable panel thickness 0.04 - 0.25 inches (1.02 - 6.35mm)

### Mechanical Life Ratings

Operator	Number of Operations
Standard push buttons	3,000,000
Illuminated push buttons (including push-on/push-off)	1,000,000
Momentary mushroom-head push buttons	3,000,000
Maintained & push-to-latch, turn-to-release mushroom-head push buttons	500,000
Selector switches (all)	1,000,000
Joysticks	500,000
Toggle switches	500,000
Wobble sticks	1,000,000
Key-operated push buttons	500,000
Selector push buttons	1,000,000
Time-delay push buttons	1,000,000

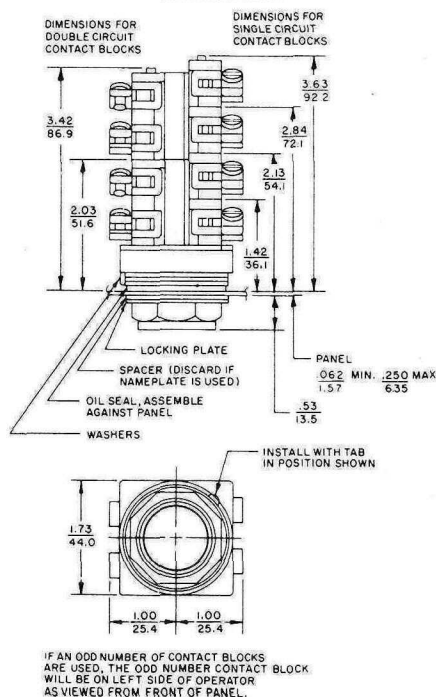
### Electrical Life Ratings

Push buttons—5,000,000 operations
Selector switches—500,000 operations

### Maximum Contacts

Operator	Single Circuit		Double Circuit	
	Blocks	Contacts	Blocks	Contacts
Nonilluminated selector switches (excluding 4-position)	6	6	6	12
Combination (push-turn)	6	6	6	12
Nonilluminated momentary push buttons (incl. mushroom-head)	8	8	4	8
Illuminated momentary push buttons	4	4	2	4
Push-to-latch/turn-to-release mushroom-head push buttons	4	4	4	8
Cylinder lock push buttons	4	4	4	8
Illuminated selector switches	4	4	2	4
3-position & 5-position joysticks	4	4	4	8
Push-pull illuminated mushroom-head push buttons	2	2	2	4
Push-pull nonilluminated mushroom-head push buttons	2	2	2	4
Nonilluminated 4-position selector switches	—	—	2	4
Push-push illuminated push buttons	2	2	—	—

### Dual Dimensions Inches (For Estimating Only) Millimeters



For dimensional information on other operators, contact nearest GE Industrial Systems—Electrical Distribution and Control Representative. Manufacturing tolerances apply to all untoleranced dimensions.

#### Panel thickness (inches)

#### No. of washers required

.062	3
.093	2
.125	2
.188	1
.25	0

### Materials

Component	Material
Cap (nonilluminated)	Unfilled polyacetal
Cap (illuminated)	Polycarbonate
Metal housings	Chromium- or zinc-plated zinc ingot
Plastic housing	Nylon
White plunger	Unfilled polyacetal
Flange	Nylon
Grease	Good for temperatures of -42° to +204°C
Plate spacer	Polycarbonate
Locking plate	Chromium-plated zinc ingot
Locking ring	Chromium-plated zinc ingot
Hexagonal ring	Chromium-plated zinc ingot
Contact block housing	Nylon
Cam	Unfilled Polyacetal
Cam follower	Unfilled Polyacetal
Joystick protective housings	Vinyl nitrile
Terminal screw	#6-32
Gasket	Vinyl nitrile
Contacts	Silver alloy
Push button guards	Chromium-plated zinc ingot
Wobble stick	Aluminum
Key	Brass
Protective caps	Silicon rubber
Locking attachment	Polycarbonate



# CR104P Heavy-Duty Selector Switches

600 Volts Maximum AC/DC  
10 Amperes Continuous

## Cam Logic

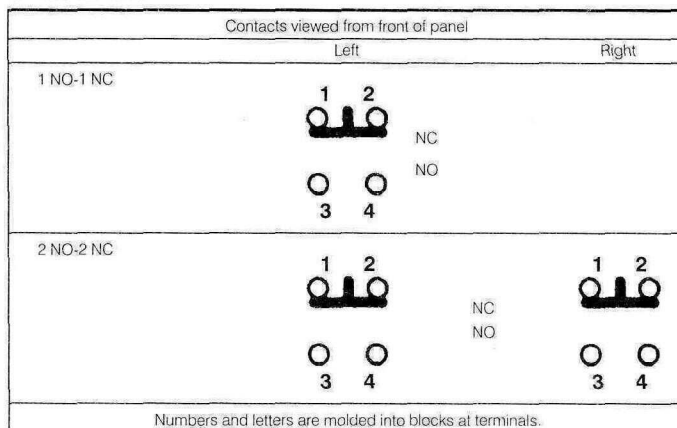
### 2-Position Selector Switches

		Illuminated or Nonilluminated		Nonilluminated Only		Nonilluminated Only	
		Cam #1		Cam #2		Cam #3	
Operator Position		Type of Contact Block	Mounting Location Left-Right	Type of Contact Block	Mounting Location Left-Right	Type of Contact Block	Mounting Location Left-Right
Contact State	O — X	NO	L or R	—	—	—	—
	X — O	NC	L or R	—	—	—	—
	X O —	—	—	NO	L or R	—	—
	O X —	—	—	NC	L or R	—	—
	— X O	—	—	—	—	NO	L or R
	— O X	—	—	—	—	NC	L or R

In the catalog number of a 2-position selector switch, the cam is identified by the fifth figure after the "104". Example: CR104PSG21B, the cam number is 1.

## Schematic Diagrams





### CR104PS Selector Switches



### 3-Position Selector Switch

		Illuminated or Nonilluminated		Nonilluminated Only		Illuminated or Nonilluminated		Nonilluminated Only		Illuminated or Nonilluminated	
		Cam #2		Cam #3		Cam #4		Cam #5		Cam #6	
Operator Position		Type of Contact Block	Mounting Location Left-Right	Type of Contact Block	Mounting Location Left-Right	Type of Contact Block	Mounting Location Left-Right	Type of Contact Block	Mounting Location Left-Right	Type of Contact Block	Mounting Location Left-Right
Contact State	O O X	—	—	NO	L or R	NO	L or R	NO	L or R	NO	Left
	O X O	NC	L or R	NC	L or R	—	—	NC	Right	2-NC	L+R (IN SERIES) ①
	X O O	NO	L or R	—	—	NC	L or R	NC	Left	NO	Right
	X X O	1-NO+1-NC	in parallel ①	—	—	—	—	—	—	NC	Left
	O X X	—	—	1-NO+1-NC	in parallel ①	—	—	—	—	NC	Right
	X O X	—	—	—	—	1-NO+1-NC	in parallel ①	NO+NC	Right, Left in Parallel ①	2 NO	in parallel ①

### 4-Position Selector Switch

Operator Position	   				Nonilluminated Only		Field Wired
					Cam #7		
	Type of Contact Block	Mounting Location Left-Right					
Contact State	X	O	O	O	NC	Left	—
	O	O	X	O	NO	Left	—
	O	O	O	X	NC	Right	—
	O	X	O	O	NO	Right	—
	O	O	X	X	NO NC	Left Right	2-in parallel
	O	X	O	X	NO NC	Right Right	2-in parallel
	O	X	X	O	NO NO	Left Right	2-in parallel
	X	O	O	X	NC NC	Left Right	2-in parallel
	X	O	X	O	NO NC	Left Left	2-in parallel
	O	X	X	X	NO NO NC	Left Right Right	3-in parallel
	X	X	X	O	NO NC NO	Left Left Right	3-in parallel
	X	X	O	X	NC NO NC	Left Right Right	3-in parallel
	X	O	X	X	NO NC NC	Left Left Right	3-in parallel

X = Contact is closed.

O = Contact is open.

NO = Normally open contact.

NC = Normally closed contact.

— = This position is nonexistent or is a "pass-through" position with no detent to stop or hold the knob there.

① Field wired.

In the catalog number of a 3-position nonilluminated selector switch the fifth figure after the "104" is the cam code number. Example: In CR104PSG32B91, the cam number is 2.

Note that an "open" position for an NO contact may **not** be a closed position for an NC contact at the same location and knob position. The cam may depress the contact plunger only half way in that position.

Changing cams on operators is not recommended; but, changing contact blocks on operators per above chart may meet a special need.

**Example:** To provide both X O O and O X O operation, simply add a single-circuit NO contact block (L or R) to a CR104PSG32B01.