## 2000™ Push Buttons

600 Volts Max. AC/300 Volts Max. DC 10 Amps. Continuous AC/2.5 Amps. Continuous DC



### **Pilot Lights Selection Process**

Select operator below	+ Select power supply from pages 9-82 & 9-83	+ Select nameplate, if required, from pages 9-84 to 9-86	= Complete unit

### **Operators**

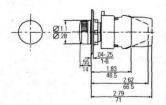
Replace asterisk (\*) in catalog number with color code digit from colors table below.

Style	Lighting	Catalog No.	List Price, GO-10GC
	Diffused	P9CL*D	\$ 6.00
Polished Chrome	Refracted	P9CL*R	6.00
	Glass Lens	P9CL*V	18.50
	No Lens or Diffuser	P9CL00	5.00
Satin Chrome	Diffused	P9ML*D	6.00
	Refracted	P9ML*R	6.00
	Glass Lens	P9ML*V	18.50
	No Lens or Diffuser	P9ML00	5.00
	Diffused	P9XL*D	6.00
Round Engineered Plastic	Refracted	P9XL*R	6.00
	No Lens or Diffuser	P9XL00	5.00
Square Engineered Plastic	Diffused	P9SL*D	7.00
Square Engineered Plastic	No Lens	P9SL00	6.00
	Full-Voltage, Diffused	P9XU*DD0	12.00
	Full-Voltage, Refracted	P9XU*RD0	12.00
Unibloc ⊕	Resistor, Diffused	P9XU*DRN	23.00
	Resistor, Refracted	P9XU*RRN	23.00
	Full-Voltage, No Lens or Diffuser	P9XU00D0	11.00
	Resistor, No Lens or Diffuser	P9XU00RN	22.00

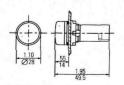
Available only as a pilot light, Unibloc combines an indicator light and power source in one unit, producing a savings for the customer. Full-voltage versions do not include lamp; select lamp from p. 9-95. Resistor versions are 130V (ac/dc) and include BA9S 130 V/2W lamp.

### \*Colors

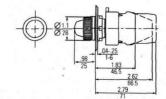
Color	Red	Green	Yellow	Blue	White	Orange	Clear
* Color Code	R	V	G	L	В	А	. 1



**Round Indicating Light** 



Round Indicating Light—Unibloc



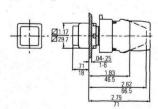
Round Indicating Light—Glass Lens

Dimensions shown in Millimeters Inches

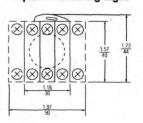
Se	ection	&	Di	aw	ing

.. pages 9-50, 9-51 Accessories.....pages 9-87 to 9-95 Technical Data ..... pages 9-52 to 9-56 Specially Marked Diffusers..... 9-88

Color lenses and diffusers are listed separately, pg. 9-89. 1999 Issue



**Square Indicating Light** 



**Typical Back Side View** 

PUSH BUTTONS

600 Volts Max. AC/300 Volts Max. DC 10 Amps. Continuous AC/2.5 Amps. Continuous DC

### **Technical Data**

				× 10	r sigt on
Conformity to standards	UL508 (USA) NEMA ICS-2 (USA) VDE 0660 (Germany) BSI (Great Britain) CEI EN60947.5.1 (Italy) CENELEC EN 5000 7 (Europe)		CSA C22.2 No. 1 IEC 947.5.1 (Inter UTE (France) NFC 63140 (Franc JIS (Japan)	national)	
Approvals	UL listed — File Number E66677 CSA Certified — File Number 16661 Manufacturing facility is registered to		(€		
Finger protection at terminals	IP2X according to IEC 529 Terminal identification per CENELE	C EN 50013	x = -		
Enclosure ratings	Suitable for use in <b>NEMA Types 1</b> , 3 only unless used with protective rubi	3, 3R, 3S, 4, 4X, 12, and 13 er per cap accessory.) <b>IP66</b> per IB	nclosures. (Multi-function pus EC 529, when mounted in end	h buttons are suitable f closures with equal or s	or NEMA Type 1 enclosures uperior seal.
Ambient temperature	Operating -13° to +158°F -25° to +70°C	Storage -40° to 158°F -40° to +70°C			
Climate suitability/humidity	Climate Type Temperature Wet Hot Wet Variable Wet	Temperature 74°F (23°C) 74°F (23°C) 104°F (40°C) 74° to 104°F (23° to 40°	Felative H 50% 83% 92% C) 83% to	% %	
Resistance to vibration	Per IEC 68-2-6. 16g with a frequence	y from 40-500 Hz and maximur	m peak-to-peak amplitude of	0.75mm.	
Resistance to shock	According to MIL 202B, method 20 other operators.	2A. Test was performed for 1/2	2 sinusoid for 11ms, 38g max	for all operators with tra	ansformers and 100g for all
Operating force	Standard push button operator: 2.5 Each contact block: 1.3 lbs. (6 N) Selector switch operator: 2.4 in./lb. (		1 1		
Wire Terminals					
	Parallel Conductor	Size Combinations (Strande	d or Solid Wire)	1	Terminal Torque
Wire capacity and terminal torque requirements (for all power supplies and contact blocks)		#12 with #14 #14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #20 with #22			12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb.
terminal torque requirements (for all power supplies and contact blocks)	Suitable for one female tab connects 0.8 mm).	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #20 with #22	s (6.35 x 0:8 mm) or two fema	le tab connectors meas	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb.
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals	Suitable for one female tab connecte 0.8 mm).	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #20 with #22	s (6.35 x 0:8 mm) or two fema	le tab connectors meas	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb.
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals  Contact Data		#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #20 with #22 or measuring 0.25 x 0.03 inches			12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8 x
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals  Contact Data  Electrical reliability data	0.8 mm).  Electrical life and reliability in low levi	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #18 with #22 #20 with #22 or measuring 0.25 x 0.03 inches	at 12V, 5mA, resistive load. (250,000 operations at 12 V,	32 contacts tested suc	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8 x
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals  Contact Data  Electrical reliability data  Dust resistance	0.8 mm).  Electrical life and reliability in low levi operations.)  In extremely dusty environments, ele	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #18 with #22 #20 with #22 or measuring 0.25 x 0.03 inches	at 12V, 5mA, resistive load. (250,000 operations at 12 V,	32 contacts tested suc	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8 x
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals  Contact Data  Electrical reliability data  Dust resistance  Thermal current	0.8 mm).  Electrical life and reliability in low level operations.)  In extremely dusty environments, ele life at low level current is 10 million of	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #20 with #22 por measuring 0.25 x 0.03 inches el current: 80 million operations ctrical life at low level current is perations at 12 V, 5mA, resistiv	at 12V, 5mA, resistive load. ( 250,000 operations at 12 V, e load.	32 contacts tested suc	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8 x
terminal torque requirements	0.8 mm).  Electrical life and reliability in low level operations.)  In extremely dusty environments, elelife at low level current is 10 million of the 10A per IEC 947-5-1	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #18 with #22 #20 with #22  or measuring 0.25 x 0.03 inches el current: 80 million operations ctrical life at low level current is perations at 12 V, 5mA, resistiv ity) except 2NO and 2NC blockers	at 12V, 5mA, resistive load. ( 250,000 operations at 12 V, e load.	32 contacts tested suc	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8 x
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals  Contact Data  Electrical reliability data  Dust resistance  Thermal current Insulation voltage	0.8 mm).  Electrical life and reliability in low lew operations.)  In extremely dusty environments, ele life at low level current is 10 million of the 10A per IEC 947-5-1  Ui = 660 Volts ac/dc (opposite polar Class I per IEC 536 for metal operate	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #18 with #22 #20 with #22  or measuring 0.25 x 0.03 inches el current: 80 million operations ctrical life at low level current is perations at 12 V, 5mA, resistiv ity) except 2NO and 2NC blockers	at 12V, 5mA, resistive load. ( 250,000 operations at 12 V, e load.	32 contacts tested suc	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8 x
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals  Contact Data  Electrical reliability data  Dust resistance  Thermal current Insulation voltage  Protection from electrical shock	0.8 mm).  Electrical life and reliability in low lev operations.)  In extremely dusty environments, ele life at low level current is 10 million of the 10A per IEC 947-5-1  Ui = 660 Volts ac/dc (opposite polar Class I per IEC 536 for metal operate Class II (double insulation) per IEC 5	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #18 with #22 #20 with #22  or measuring 0.25 x 0.03 inches el current: 80 million operations ctrical life at low level current is perations at 12 V, 5mA, resistiv ity) except 2NO and 2NC blockers	at 12V, 5mA, resistive load. ( 250,000 operations at 12 V, e load.	32 contacts tested suc	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8 x
contact Data  Contact Data  Electrical reliability data  Dust resistance  Thermal current Insulation voltage  Protection from electrical shock  Insulation category  Dielectric strength	0.8 mm).  Electrical life and reliability in low lev operations.)  In extremely dusty environments, ele life at low level current is 10 million of lth = 10A per IEC 947-5-1  Ui = 660 Volts ac/dc (opposite polar Class I per IEC 536 for metal operate Class II (double insulation) per IEC 5	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #20 with #22 por measuring 0.25 x 0.03 inches el current: 80 million operations ctrical life at low level current is perations at 12 V, 5mA, resistiv ity) except 2NO and 2NC block its ity) except 2NO and 2NC block its ity operators	at 12V, 5mA, resistive load. ( 250,000 operations at 12 V, e load.	32 contacts tested suc	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8)
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals  Contact Data  Electrical reliability data  Dust resistance  Thermal current Insulation voltage  Protection from electrical shock Insulation category  Dielectric strength  Short circuit protection	0.8 mm).  Electrical life and reliability in low levoperations.)  In extremely dusty environments, eleife at low level current is 10 million of lth = 10A per IEC 947-5-1  Ui = 660 Volts ac/dc (opposite polar Class I) per IEC 536 for metal operate Class II (double insulation) per IEC 5  Group "C" per VDE 0110  2500 Volts	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #20 with #22  or measuring 0.25 x 0.03 inches el current: 80 million operations ctrical life at low level current is perations at 12 V, 5mA, resistiv  ity) except 2NO and 2NC block ors 36 for plastic operators	at 12V, 5mA, resistive load. (250,000 operations at 12 V, se load. (3300 Vac/dc size amperes = 720; PF = .25)  120	32 contacts tested suc	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8)
terminal torque requirements (for all power supplies and contact blocks)  Quick connect terminals  Contact Data  Electrical reliability data  Dust resistance  Thermal current Insulation voltage  Protection from electrical shock Insulation category	0.8 mm).  Electrical life and reliability in low levi operations.)  In extremely dusty environments, ele life at low level current is 10 million of lth = 10A per IEC 947-5-1  Ui = 660 Volts ac/dc (opposite polar Class I per IEC 536 for metal operate Class II (double insulation) per IEC 5 Group "C" per VDE 0110  2500 Volts  10A type gG fuse, per IEC 269.1 & 2  A600 (maximum make volt-amperes Volts (V) 12  Continuous (A) 10	#14 with #16 #16 with #18 #16 with #20 #16 with #22 #18 with #22 #18 with #22 #18 with #22 #20 with #22  or measuring 0.25 x 0.03 inches  el current: 80 million operations  ctrical life at low level current is perations at 12 V, 5mA, resistiv  ity) except 2NO and 2NC block it	at 12V, 5mA, resistive load. (250,000 operations at 12 V, se load. (3300 Vac/dc size amperes = 720; PF = .25)  120	32 contacts tested suc 5mA, resistive load. In a 480 600 10 10	12 in./lb. 12 in./lb. 12 in./lb. 12 in./lb. 10-12 in./lb. 10-12 in./lb. 7-12 in./lb. suring 0.11 x 0.03 inches (2.8)

600 Volts Max. AC/300 Volts Max. DC 10 Amps. Continuous AC/2.5 Amps. Continuous DC

## **Technical Data (continued)**

Contact Data							4			
20 g	AC15 Control of A Rated operational v	voltage and currer	ent			y 7		of the second		
EC utilization categories	Ue (V) le (A)	12 10	24 10	48 10	60 10	110 6	220 3	380 2	500 600 1.5 1.2	
IEC utilization categories	DC13 Control of D Rated operational v	voltage and currer	ent							
	Ue (V) le (A)	12 2.5	24 2.5	48 1.4	60 1.0	110 0.55	220 0.27	300 0.2		
Contact characteristics	NC: slow make, do NO: slow make, do Self-cleaning (wipin Double-bridge cont	ouble break				7 7 4				
Contact resistance	≤25mOhm per IEC	255.7 category	3 @ 24V, 1	amp	# 7					
Contact fidelity	Minimum current: 5 Minimum voltage: 1		mum resista	nce-2 ohr	ns		1			3
Logic reed contact data	NC: Single break NO: Single break 120 Vac maximum, 30 Vdc maximum,									
Mounting										
Acceptable panel thickness	.040236 inches (1-	ı-6mm)								
Operator locking ring torque	26 in./lb. (3 N-m)								2 T X	
Force required to forcibly remove contact blocks and flange	Contact block or po 3- or 5-block flange 3- or 5-block flange	ower supply from a from metal oper e from plastic oper	flange: 27 ll rator: 88 lbs erator: 66 lb	bs. (118 N) (392 N) .s. (294 N)				,	Name of the second	
				93 23.5 88 22.		814 3.5 44 11.2				6
Mounting dimensions			1 <u>.97 r</u> 50 <u> </u>	min with flar	nge/1.18 min 30	<u></u>	n with 3 /1.9	. <u>97 min</u> with 5	5	
		1,345.74	Dir	imensions shown	n in <u>inches</u> millimeters	30	flange	50 position flange	e e	

### **Mechanical Life Ratings for Operators**

Operators	Number of Operations
Standard push buttons	3,000,000
Illuminated push buttons	1,000,000—3,000,000 ⊕
Momentary mushroom-head push buttons	3,000,000
Maintained mushroom-head push buttons	500,000
Push-to-latch, turn-to-release mushroom-head push buttons	300,000
3-position mushroom-head push buttons	300,000
Nonilluminated selector switches	1,000,000
Illuminated selector switches	500,000
Joysticks	500,000
Toggle switches	500,000
Wobble sticks	1,000,000
Key-operated push buttons	500,000
Selector push buttons	1,000,000

① Number of operations dependent on the operating duration of the lamp. If the lamp is left on for long periods of time, its heat can reduce mechanical life. All illuminated push buttons meet at least 1,000,000 operations.

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## **Technical Data (continued)**

1	Component	Material
	Cap/levers/knobs (nonilluminated)	Polyamide/acetal
	Cap/levers/knobs (illuminated)	Polycarbonate
	Metal housing	Copper-nickel-chrome plated zinc/aluminum alloy
	Plastic housing	Polyamide/acetal
	Plunger	Polyester
	Springs	Stainless steel
	Body-to-panel gasket	Polyester elastomer
	Cap-to-body gasket	Vinyl nitrile rubber
	Lubricant	Lithium grease
	Cams for nonilluminated selector switches	Polyamide/acetal
	Cams for illuminated selector switches	Polyester
	Cam followers	Polyamide/acetal
	Contact block and power supply housings	Polyamide/acetal
	Contacts	Pure silver
	Conductors	Brass alloy
	Flanges	Polyamide/acetal
	Flange latches	Polyamide/acetal
	Printed circuit board adapter	Polyamide/acetal
	Joystick protective housing	Vinyl nitrile rubber
	Joystick plunger, lever & cam	Acetal resin
	Joystick actuator	Polyamide/acetal
	Push-to-latch, turn-to-release actuator & plunger	Polyamide/acetal
	Wobble stick	Polycarbonate
	Toggle switch lever	Polyamide/acetal
	Protective caps (clear)	Silicon rubber
	Protective caps (colored)	Vinyl nitrile rubber
	Push button protective guards	Polycarbonate
	Mushroom-head guards	Polyamide/acetal
	Padlockable cover .	Polycarbonate and zinc-plated zinc/aluminum alloy
	Metal locking rings	Zinc-plated zinc/aluminum alloy
	Keys	Plated brass
	Nameplate holders	Polyamide/acetal
	Nameplate inserts	Laminated polyester
	Hole plug	Polyamide/acetal

Туре	Principle of Operation	Benefit
Full voltage	Supplies input voltage directly to bulb.	Smallest and least expensive. Can be used with LEDs.
Transformer	Utilizes a transformer to step the input voltage down to 6 volts.	Transformer has the effect of damping the inrush current and voltage spikes from the switching device seen when the light is turned on, actually protecting the bulb from these factors that shorten life. Generates less heat than the resistor power supplies. Reduces unsafe supply voltages (up to 600 V) down to a safe level for lamp servicing. Can be used with LEDs. Able to withstand a short circuit of the lamp or lamp socket without damage.
Normal resistor	Utilizes a resistor in series with the incandescent lamp to drop the lamp voltage to 50% of the input voltage.	Least expensive way to reduce unsafe supply voltages (up to 240 V) down to a safe level for lamp servicing.
Diode resistor	Utilizes a resistor and a diode in series with the lamp to rectify and drop a 240 Vac input voltage to operate a 130 V incandescent lamp.	Provides the same function as the normal resistor, but takes up only one position in the flange rather than two. Generates less heat than the normal resistor power supplies.
Long-life resistor	Utilizes a resistor in series with the 130 V incandescent lamp to provide a lamp voltage 80% that of the input voltage.	Extends life of a 130 V incandescent bulb by 1300% (from 2000 to 28,000 hours).
Flashing (full-voltage or transformer)	Utilizes a flashing circuit which can be enabled or disabled by externally switching (shorting) two connections.	Allows the lamp to be switched between OFF, ON, and FLASHING modes.
Panel test (full-voltage or standard resistor)	Utilizes a diode to isolate the lamp test circuit from the supply circuit.	Allows use of indicating lights and "panel test" feature rather than individual push-to-test illuminated push buttons. Eliminates the need for the NO/NC contacts used on conventional push-to-test pilot lights.

### **Technical Data (continued)**

600 Volts Max. AC/300 Volts Max. DC 10 Amps. Continuous AC/2.5 Amps. Continuous DC

### **Lamp Selection**

Incandescent, neon, and light-emitting diode (LED) lamps are available for use in indicating lights, illuminated push buttons and illuminated selector switches. Although incandescent lamps have traditionally been the most frequently used, it is wise to review the characteristics of the different types of lamps and select the one that is most appropriate for the application. Although the incandescent lamp offers the lowest initial cost, the LED is usually the most economical over the long term, due to its long life, resistance to shock and vibration, and lower power consumption. Benefits of LEDs include:

- Resistance to shock and vibration—Since LEDs are solid-state, they are completely impervious to the problems associated with shock and vibration that can significantly reduce the life of incandescent lamps by mechanically breaking the filament. The high inrush currents at startup associated with incandescents also act to significantly reduce the life of lamps used in frequent on-off applications.
- Longer life The LEDs used with C-2000 push buttons have a service life of 100,000 hours (11 years) compared to 20,000 hours (28 months) for the neon lamps, and 2,000 hours (3 months) for the standard incandescent lamps.
- Reduced power consumption—The LEDs used for the C-2000 push buttons consume between 10% and 52% less power than the equivalent BA9S incandescent lamp. The table below shows the power consumption of each type:

Volts AC/DC	Incandescent	Watts	LED	Watts	Neon .	Watts
6	BA9S606	0.6	080BA9S6L*	0.59	_ <	
6	BA9S615	1.5	-	× ,	· -	_
12	BA9S12	2.0	080BA9S12L*	0.78		
24	BA9S24	2.0	080BA9S24L*	0.84	_	_
48	BA9S48	2.0	080BA9S48L*	1.12		_
60	BA9S6012	1.2	— — — — — — — — — — — — — — — — — — —	_	_	-
110				_	BA9SN110	0.077
120	_	_	080BA9S120L*	1.4		
130	BA9S130	2.0	_			_
220	_	_	_	-	BA9SN220	0.330

<sup>•</sup> Lower operating temperature—Because of the lower power consumption and greater efficiency of LEDs, they operate much cooler than incandescent lamps. Thus, in applications where heat in the enclosure could be a problem, LED lamps are a better choice.

Incandescent bulbs are recommended for light-duty applications and panels not subject to shock and vibration. Neon lamps offer a middle ground, at a cost and performance between the LED and the incandescent, but can have problems associated with flicker induced by noise and frequency. LED lamps offer the best overall performance for the long term.

### Lamp Comparison

Bulb Type	Approx. Lifespan (hours)	Shock & Vibration Immunity	Operating Temperature	Power Consumption	Brightness
LED	100,000	High	Medium	Medium	Medium
Incandescent	2,000	Low	High	High	High
Neon	20,000	Medium	Low	Low	Low

### **Guideform Specifications**

IEC 22 mm push buttons shall be type GE C-2000™ series. They shall be listed by Underwriters Laboratories (UL), certified by Canadian Standards Association (CSA) and conform to International Electrotechnical Commission (IEC) and Japanese

Standard features shall include:

- Fully automated manufacturing with 100% on-line inspection.
- · Manufactured in ISO 9001 certified facility.
- 4 different operator styles: round metal body with polished chrome finish, round metal body with satin chrome finish, black round engineered plastic body, and black square engineered plastic body.
- Contact blocks and power supplies completely interchangeable among all 4 styles of operators.
- Locking rings that tighten from the rear with a special wrench or flat-blade screwdriver.
- Contact block flanges that mount on operators with 4-point positive locking.
- Universal mounting design that permits push buttons to be mounted with or without locating notch punched in panel.
   Orientation tab on operator notch that is removable with screwdriver.
- Modular assembly incorporating snap-on contact blocks and power supplies, removable with flat-blade screw driver.
- Devices mount on 30 mm x 50 mm (1.18 x 1.97 in.) center.
- Devices mount on panel thickness of 1 to 6 mm (.039 to .236 in.).
- Captive front-of-panel gasket for superior sealing.
- Lamps removable from the front of the panel.

Industrial Standard (JIS) standards. All push buttons, selector switches and pilot lights shall conform to the applicable requirements of NEMA standard ICS-2 for AC and DC control circuits. Enclosures shall be listed by UL and certified by CSA.

- · Metal operators constructed of die cast body.
- Polished and satin chrome operators feature triple chrome plating.
- Permanent marking of contact blocks by laser etching.
- Double bridge wiping action contact block design for applications from 12-600 volts ac and 12-300 volts dc.
- · PLC interfacing with standard contact blocks.
- Contact blocks rated for 10 million electrical operations at 12 volts, 5 milliamps.
- Contact block cases shall be ultrasonically welded to provide superior protection in dust conditions. Contact blocks rated for 250,000 operations at 12 volts, 5 milliamps in severely dusty conditions.
- Power supplies shall be available in full-voltage, resistor, and transformer forms.
- Resistor power supplies shall be available in standard, diode, and long-life forms.
- · Screw, quick-connect, and base-mount contact blocks.
- Printed circuit board connector for use with quick-connect contact blocks.
- · Global nomenclature.
- · Multi-lingual nameplates.
- Global availability.