

STEP DRILL BITS

TRUE ROUND HOLES

- Single flute produces perfectly round holes

NO SPIN

- 3-Flat shank holds bit secure in drill chuck

EASY SIZE IDENTIFICATION

- Laser etched markings ensure fast size identification and won't wear off



Size	Part Number	Qty/Card	Description
MET-2	48-89-8955	1	6 Hole, 3/16" - 1/2" (1/16") Step Drill Bit
MET-5	48-89-8960	1	10 Hole, 1/4" - 1-3/8" (1/8") Step Drill Bit
MET-21	48-89-8965	1	10 Hole, 13/16" - 1-3/8" (1/16") Step Drill Bit, Hole Enlarging
MET-1	48-89-9100	1	13 Hole, 1/8" - 1/2" (1/32") Step Drill Bit
MET-3	48-89-9105	1	9 Hole, 1/4" - 3/4" (1/16") Step Drill Bit
MET-20	48-89-9110	1	8 Hole, 9/16" - 1" (1/16") Step Drill Bit, Hole Enlarging
MET-11	48-89-9115	1	Single Hole Size, 7/8" Step Drill Bit
MET-4	48-89-9130	1	12 Hole, 3/16" - 7/8" (1/16") Step Drill Bit
MET-9	48-89-9135	1	2 Hole 7/8" and 1-1/8" Step Drill Bit (1/2" and 3/4" Knock-Out)

STEP DRILL BIT SETS



2 Pc Set 48-89-9050	3 Pc Set 48-89-8990
<ul style="list-style-type: none"> ▪ 2 piece set - 13 hole and 9 hole step drill bits 	<ul style="list-style-type: none"> ▪ 3 piece set - 13 hole, 6 hole, 9 hole step drill bits
<p>Includes:</p> <ul style="list-style-type: none"> ▪ MET-1, MET-3, soft case 	<p>Includes:</p> <ul style="list-style-type: none"> ▪ MET-1, MET-2, MET-3, soft case

ANNULAR CUTTERS



FASTER CUTTING

- Thinner wall design for faster, more efficient cutting

LONG LIFE

- Proprietary steel, optimized for steel cutting

UNIVERSAL SHANK

- Fits directly into Milwaukee® compact magnetic drill press
- Works with 3/4" Weldon® style shank arbor

Size	1" Depth	2" Depth	Size	1" Depth	2" Depth
1/2"	49-59-0500	49-59-2050	1-5/16"	49-59-1312	49-59-2131
9/16"	49-59-0562	49-59-2056	1-3/8"	49-59-1375	49-59-2138
5/8"	49-59-0625	49-59-2063	1-7/16"	49-59-1437	49-59-2144
11/16"	49-59-0687	49-59-2069	1-1/2"	49-59-1500	49-59-2150
3/4"	49-59-0750	49-59-2075	1-9/16"	49-59-1562	49-59-2156
13/16"	49-59-0812	49-59-2081	1-5/8"	49-59-1625	49-59-2163
7/8"	49-59-0875	49-59-2089	1-11/16"	49-59-1687	49-59-2169
15/16"	49-59-0937	49-59-2094	1-3/4"	49-59-1750	49-59-2175
1"	49-59-1000	49-59-2100	1-13/16"	49-59-1812	49-59-2181
1-1/16"	49-59-1062	49-59-2106	1-7/8"	49-59-1875	49-59-2188
1-1/8"	49-59-1125	49-59-2113	1-15/16"	49-59-1937	49-59-2194
1-3/16"	49-59-1187	49-59-2119	2"	49-59-2000	49-59-2200
1-1/4"	49-59-1250	49-59-2125			

ANNULAR CUTTER SETS



6 Pc Annular Cutter Set (1" Depth) 49-22-8400	9 Pc Annular Cutter Set (2" Depth) 49-22-8410
<p>Includes:</p> <ul style="list-style-type: none"> ▪ 9/16", 5/8", 11/16", 13/16", 15/16", 1-1/16" and ejector pin 	<p>Includes:</p> <ul style="list-style-type: none"> ▪ 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1-1/16" and (2) ejector pins

ANNULAR CUTTER ACCESSORIES

Description	Part Number
#3 Morse Taper To Weldon® Shank Arbor	49-56-0025
Arbor Wrench Set	49-96-0010
(2) 1" Ejector Pins	44-60-1720
(2) 2" Ejector Pins	44-60-1721
HAWG WASH® Lubricant (16 Oz Bottle)	49-32-0081
HAWG WASH® Hand Pump	44-46-0090
HAWG WASH® Hand Pump Oil Hose	43-75-0010