HEAVY-DUTY STEEL HAWG® CUTTERS AND HSS ANNULAR CUTTERS

THREADED STEEL HAWG CARBIDE TIPPED CUTTERS - 2" CUTTING DEPTH

Sizes 3/4" thru 6". Recommended for use with MILWAUKEE Electromagnetic Drill Presses. Metric thread size M18 x 1.5, 4 Lead. Follow RPM recommendation available with cutters.

CATALOG NUMBER	DIA.
49-57-0750	3/4"
49-57-0812	13/16"
49-57-0875	7/8"
49-57-0937	15/16"
49-57-1000	1"
49-57-1062	1-1/16"
49-57-1125	1-1/8"

CATALOG NUMBER	DIA.
49-57-1187	1-3/16"
49-57-1250	1-1/4"
49-57-1312	1-5/16"
49-57-1375	1-3/8"
49-57-1437	1-7/16"
49-57-1500	1-1/2"
49-57-1562	1-9/16"
49-57-1625	1-5/8"
49-57-1687	1-11/16"
49-57-1750	1-3/4"
49-57-1812	1-13/16"
49-57-1875	1-7/8"
49-57-1937	1-15/16"
49-57-2000	2"

CATALOG NUMBER	DIA.
49-57-2060	2-1/16"
49-57-2120	2-1/8"
49-57-2250	2-1/4"
49-57-2310	2-5/16"
49-57-2370	2-3/8"
49-57-2500	2-1/2"
49-57-2560	2-9/16"
49-57-2620	2-5/8"
49-57-2750	2-3/4"
49-57-2870	2-7/8"
49-57-3000	3"
49-57-3120	3-1/8"
49-57-3250	3-1/4"
49-57-3370	3-3/8"

CATALOG NUMBER	DIA.
49-57-3500	3-1/2"
49-57-3620	3-5/8"
49-57-3750	3-3/4"
49-57-3870	3-7/8"
49-57-4000	4"
49-57-4120	4-1/8"
49-57-4250	4-1/4"
49-57-4370	4-3/8""
49-57-4500	4-1/2"
49-57-4620	4-5/8"
49-57-4750	4-3/4"
49-57-5000	5"
49-57-5500	5-1/2"
49-57-6000	6"

FOR USE WITH MILWAUKEE ELECTROMAGNETIC DRILL PRESSES AND DRILL STANDS

- **Two Styles: Threaded Or Quik-Lok With Appropriate Arbor Assemblies**
- **Carbide-Tipped Multiple Cutting Edges** MILWAUKEE steel hawg cutters are high efficient carbide-tipped cutting tools. Alternating inside and outside cutting edges are carefully honed to cut holes rapidly with great precision.
- **Hardened Carbide Tips** Last longer than regular twist drills. The steel hawg cutters multiple cutting edges uniformly distribute cutting over a wider area than a two flute twist drill tip.
- **Large Hole Cutters, Maximum 2" Depth, Up To 6" Diameter For Steel Plate, Stainless Steel, Cast Iron Or Aluminum**
- **3Times Faster Than Twist Drills In Steel, Stainless Or Non-Ferrous Metals**

HIGH SPEED STEEL (HSS) ANNULAR CUTTERS

1" CUTTING DEPTH

EJECTOR PIN SOLD SEPARATELY

25 sizes available. From 1/2" to 2" diameter hole sizes, 1" depth.

CATALOG NUMBER	DIA.
49-59-0500	1/2"
49-59-0562	9/16"
49-59-0625	5/8"
49-59-0687	11/16"
49-59-0750	3/4"
49-59-0812	13/16"
49-59-0875	7/8"
49-59-0937	15/16"
49-59-1000	1"

CATALOG NUMBER	DIA.
49-59-1062	1-1/16"
49-59-1125	1-1/8"
49-59-1187	1-3/16"
49-59-1250	1-1/4"
49-59-1312	1-5/16"
49-59-1375	1-3/8"
49-59-1437	1-7/16"
49-59-1500	1-1/2"
44-60-1720	Ejector Pins*

Not for use with 4270-20 or 42-70-21

CATALOG NUMBER	DIA.
49-59-1562	1-9/16"
49-59-1625	1-5/8"
49-59-1687	1-11/16"
49-59-1750	1-3/4"
49-59-1812	1-13/16"
49-59-1875	1-7/8"
49-59-1937	1-15/16"
49-59-2000	2"

* 2 Per Pack

2" CUTTING DEPTH

EJECTOR PIN SOLD SEPARATELY

25 sizes available. From 1/2" to 2" diameter hole sizes, 2" depth.

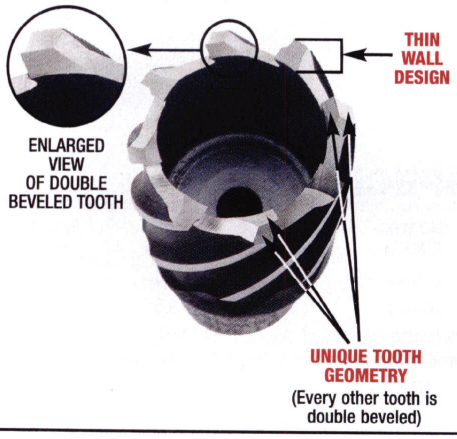
CATALOG NUMBER	DIA.
49-59-2050	1/2"
49-59-2056	9/16"
49-59-2063	5/8"
49-59-2069	11/16"
49-59-2075	3/4"
49-59-2081	13/16"
49-59-2089	7/8"
49-59-2094	15/16"
49-59-2100	1"

CATALOG NUMBER	DIA.
49-59-2106	1 1/16"
49-59-2113	1 1/8"
49-59-2119	1 3/16"
49-59-2125	1 1/4"
49-59-2131	1 5/16"
49-59-2138	1 3/8"
49-59-2144	1 7/16"
49-59-2150	1 1/2"
44-60-1721	Ejector Pins*

Not for use with 4270-20 or 42-70-21

CATALOG NUMBER	DIA.
49-59-2156	1 9/16"
49-59-2163	1 5/8"
49-59-2169	1 11/16"
49-59-2175	1 3/4"
49-59-2181	1 13/16"
49-59-2188	1 7/8"
49-59-2194	1 15/16"
49-59-2200	2"

* 2 Per Pack

1" AND 2" DEPTH ANNULAR CUTTERS FEATURING 3/4" SHANK

- **Fit Directly Into Milwaukee's 4270-20 Compact Magnetic Drill Stand**
- **Use Arbor 49-57-0025, To Fit Cutters Into Milwaukee's Large Stands 4208-2 and 4209-1**
- **3/4" Diameter Shank** – Industry standard
- **Unique Tooth Geometry** – Allows for better centering and faster cutting.
- **Thin Wall Design** – Enables cutters to cut faster and more efficiently by removing less material during drilling.
- **Ejector Pins Can Be Used On All Diameters.** (44-60-1720 for 1" depth and 44-60-1721 For 2" depth.) Ejector pin sold separately.
- **Ejector Pin Extends 1/2" Beyond Tooth Tip** – Allows for easier / faster location of pin on hole.
- **Flute Design** – Shorter flute design allows chips to fall freely from cutter.