



# BAND SAW BLADES

## BAND SAW BLADE SELECTION GUIDE

**1** Identify the work piece thickness in the columns

Follow the column down to find work piece type:

**MOST SOLID MATERIALS** or

**VERY HARD SOLID MATERIALS** (like stainless steel) or

**INTERRUPTED CUTTING** (like structurals and profiles)

Follow the row to the left to identify the appropriate teeth per inch (TPI)

Note: Fewer TPI cut faster but rougher, while more TPI cut smoother but slower

		WORK PIECE THICKNESS			
		5/16" - 1/2"	3/16" - 5/16"	5/32" - 3/16"	UP TO 5/32"
BAND SAW BLADES	10 TPI	SOFTEST MATERIAL			
	14 TPI	HARDEST MATERIAL	SOFTEST MATERIAL		
	18 TPI		HARDEST MATERIAL	SOFTEST MATERIAL	
	24 TPI			HARDEST MATERIAL	
	10/14 TPI				
	14/18 TPI				

## BI-METAL PORTABLE BAND SAW BLADES

### MAXIMUM DURABILITY

- Matrix II high speed steel protects teeth from chipping and breaking

### EXTENDED LIFE

- Alloy backing steel resists kinking and snapping

### CLEAN CUTS

- Precision formed teeth cut quickly and smoothly

### Deep Cut Blades

- Designed to maximize performance of any portable band saw that takes a 44-7/8" blade

Length	TPI	1 Pack	2 Pack	3 Pack	Bulk	Qty
44-7/8"	10	48-39-0500	—	48-39-0501	48-39-0502	100
44-7/8"	14	48-39-0510	48-39-0514	48-39-0511	48-39-0512	100
44-7/8"	18	48-39-0520	48-39-0524	48-39-0521	48-39-0522	100
44-7/8"	24	48-39-0530	48-39-0534	48-39-0531	48-39-0532	100
44-7/8"	10/14	48-39-0550	48-39-0554	48-39-0551	48-39-0552	100
44-7/8"	14/18	48-39-0560	—	48-39-0561	48-39-0562	100

### Compact Blades

- Designed to maximize performance of Milwaukee® Compact Band Saws

Length	TPI	1 Pack	3 Pack	Bulk	Qty
35-3/8"	10	48-39-0508	48-39-0509	48-39-0507	100
35-3/8"	14	48-39-0518	48-39-0519	48-39-0517	100
35-3/8"	18	48-39-0528	48-39-0529	48-39-0527	100
35-3/8"	24	48-39-0538	48-39-0539	48-39-0537	100

## 48-08-0260

Portable Bandsaw Table (fits all Milwaukee band saws)



### FEATURES

- Converts all Milwaukee portable band saws to stationary units
- Can be mounted on work bench or used with 3/4" diameter pipe for legs
- Heavy-duty clamping chain and crank nut easily secures all shapes of material
- Additional block and arm now included fits all new Milwaukee band saw designs