

# METAL DRILLING BITS

## STEP BITS

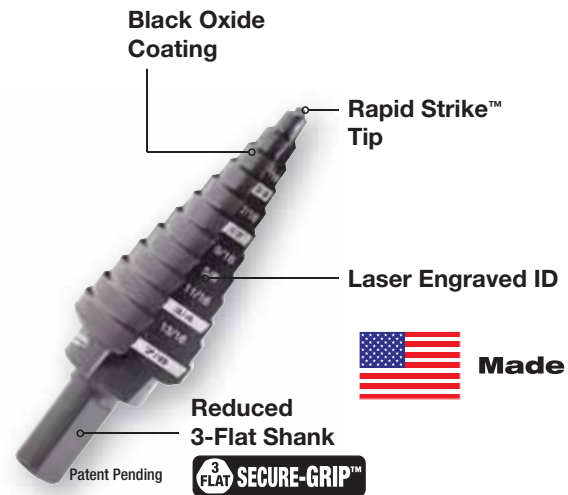
**JAM-FREE\***  
**PERFORMANCE**

UP TO  
**2X FASTER**  
WITH RAPID STRIKE™ TIP

UP TO  
**4X LIFE**

UP TO  
**50% MORE HOLES PER CHARGE\***

Model #	Description	Holes
48-89-9201	#1 Step Drill Bit 1/8" - 1/2"	13
48-89-9202	#2 Step Drill Bit 3/16" - 1/2"	6
48-89-9203	#3 Step Drill Bit 1/4" - 3/4"	9
48-89-9204	#4 Step Drill Bit 3/16" - 7/8"	12
48-89-9205	#5 Step Drill Bit 1/4" - 1-3/8"	10
48-89-9206	#6 Step Drill Bit 3/8" & 1/2"	2
48-89-9207	#7 Step Drill Bit 7/8"	1
48-89-9208	#8 Step Drill Bit 1/2" - 1"	9
48-89-9209	#9 Step Drill Bit 7/8" & 1-1/8"	2
48-89-9211	#11 Step Drill Bit 7/8", 1-1/8", 1-7/32"	13
48-89-9212	#12 Step Drill Bit 7/8", 1-1/8", 1-7/32", 1-3/8"	5
48-89-9221	3 Pc Step Drill Bit Set (#1, #2, #4)	-
48-89-9223	4 Pc Step Drill Bit Set (#1, #4, #7, #12)	-
48-89-9224	6 Pc Step Drill Bit Set (#1, #4, #6, #7, #8, #9)	-



**Made in USA**

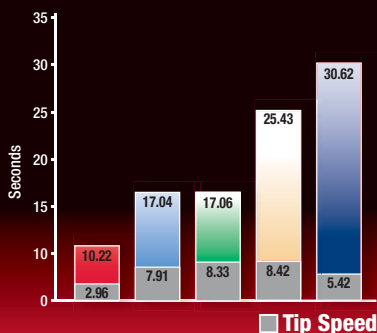
\* in cordless drill

## CROSS REFERENCE FOR STEP BITS

Milwaukee® Part #	Description	Holes	Lenox® Part #	Irwin® Part #	Greenlee® Part #	DeWalt® Part #
48-89-9201	#1 Step Drill Bit 1/8" - 1/2"	13	VB1	10231	34401	DWA1783IR
48-89-9202	#2 Step Drill Bit 3/16" - 1/2"	6	VB4	10232	36402	DWA1784IR
48-89-9203	#3 Step Drill Bit 1/4" - 3/4"	9	VB3	10233	30005	-
48-89-9204	#4 Step Drill Bit 3/16" - 7/8"	12	VB8	10234	34403	DWA1786IR
48-89-9205	#5 Step Drill Bit 1/4" - 1-3/8"	10	-	10235	-	-
48-89-9206	#6 Step Drill Bit 3/8" & 1/2"	2	VB6	-	34410	-
48-89-9207	#7 Step Drill Bit 7/8"	1	VB7	10311	34411	-

Milwaukee® Part #	Description	Holes	Lenox® Part #	Irwin® Part #	Greenlee® Part #	DeWalt® Part #
48-89-9208	#8 Step Drill Bit 1/2" - 1"	9	VB2	10220	-	-
48-89-9209	#9 Step Drill Bit 7/8" & 1-1/8"	2	VB11	10239	30008	DWA1789IR
48-89-9211	#11 Step Drill Bit 7/8", 1-1/8", 1-7/32"	13	VB9	-	-	-
48-89-9212	#12 Step Drill Bit 7/8", 1-1/8", 1-7/32", 1-3/8"	5	VB12	-	36414	-
48-89-9221	3 Pc Step Drill Bit Set (#1, #2, #4)	-	30889	10502	3607	DWA1790IR
48-89-9223	4 Pc Step Drill Bit Set (#1, #4, #7, #12)	-	30929	-	-	-
48-89-9224	6 Pc Step Drill Bit Set (#1, #4, #6, #7, #9)	-	30927	-	35884	-

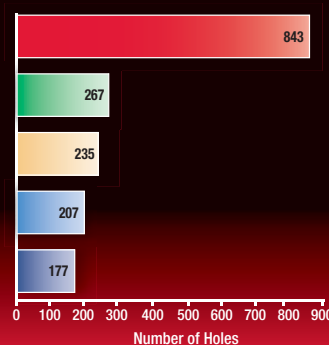
### FASTEST HOLE SPEED



Average Completed Hole Speed

\*Tested with #9 1-1/8" Step Bits or equivalent with M18 FUEL™ 2604-22 1/2" Hammer Drill/Driver in 14 gauge 1008 steel

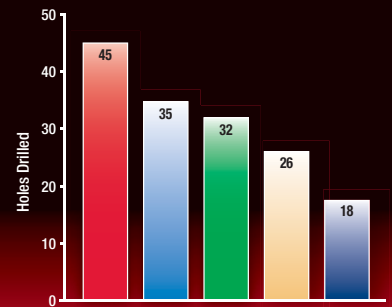
### LONGEST LIFE



Completed Holes Over Bit Life

\*Tested with #1 1/2" Step Bit or equivalent with slide fixture in 14 gauge 1008 steel

### HIGHEST PRODUCTIVITY



Completed Holes Per Battery Charge

\*Tested with #9 1-1/8" Step Bits or equivalent with M18 FUEL™ 2604-22 1/2" Hammer Drill/Driver in 14 gauge 1008 steel

Legend: Milwaukee® (Red), Lenox® (Blue), Greenlee® (Green), Irwin® (Dark Blue), DeWalt® (Yellow)