

Replacement Draw Studs for Special Shape Punches

Replacement Draw Stud Selection Guide

Refer to the **ACTUAL SIZE PICTURES** and information below when ordering a replacement draw stud. Sizes given are diameter X length.

For maximum draw stud life, Greenlee recommends the use of battery or hydraulic drivers.



60118 – 3/4" (19 mm)
x 6-3/4" (171.5 mm)



60166 – 1/2" (12.7 mm) x 4-5/8" (117.5 mm)



60117 – 1/2" (12.7 mm) x 4-5/8" (117.5 mm)



34421 – 3/8" (9.5 mm) x 3-1/2" (88.9 mm)



60115 – 1/4" (6.3 mm) x 3-7/16" (87.3 mm)

KNOCKOUT ACCESSORIES USAGE

Standard Threaded Punches

				LS100				746 RAM				LS50 / QUICK DRAW						
SIZE	PUNCH	DIE		CAPACITY	DRAW STUD	SPACER	SLEEVE	CAPACITY	DRAW STUD	SPACER	SLEEVE	CAPACITY	DRAW STUD	SPACER	SLEEVE			
MILD STEEL	1/2"	1/2"	14722P	10 GA	20963	1924AA	—	10 GA	20963	—	—	10 GA	1614SSP	—	33967			
	3/4"	3/4"	124AVP													2113B	—	—
	1-7/32"	1-7/32"	36278		—	—			—				—		—			
	1"	1"	126AVP													—	—	—
	1-1/4"	1-1/4"	128AVP		—	—			—				—		—			
	1-1/2"	1-1/2"	440AVP													—	—	—
	2"	2"	442AVP		—	—			—				—		—			
	2-1/2"	2-1/2"	1430AV													—	—	—
	3"	3"	1432AV		—	—			—				—		—			
	3-1/2"	3-1/2"	2981AV													—	—	—
4"	4"	2983AV	1557AA	1557AA	NOT RATED													
STAINLESS STEEL	1/2"	28154	28155	10 GA	29451	—	—	10 GA	29451	—	—	10 GA	29451	—	—			
	3/4"	28156	28157													29452	—	—
	1-7/32"	36490	36489		—	—			—				—		—			
	1"	28158	28159													—	—	—
	1-1/4"	28160	28161		—	—			—				—		—			
	1-1/2"	28162	28163													—	—	—
	2"	28165	28166		—	—			—				—		—			
	2-1/2"	00622	00626													—	—	—
	3"	00623	00627		—	—			—				—		—			
	3-1/2"	00624	00629													—	—	—
4"	00625	00630	12 GA	1557SS	1557SS	NOT RATED												

SPEED PUNCH® Punches

				LS100			746 RAM			LS50 / QUICK DRAW	
SIZE	PUNCH	DIE	SPEED LOCK	CAPACITY	DRAW STUD	SLEEVE	CAPACITY	DRAW STUD	SLEEVE	CAPACITY	DRAW STUD
MILD STEEL	1/2"	7212SP-1/2P	7212SP-1/2D	SP-LOCK	10 GA	7212SP12	10 GA	7212SP12	—	10 GA	7212SP14
	3/4"	7212SP-3/4P	7212SP-3/4D								
	1-7/32"	7212SP-1-7/32P	7212SP-1-7/32D								—
	1"	7212SP-1P	7212SP-1D								
	1-1/4"	7212SP-1-1/4P	7212SP-1-1/4D								—
	1-1/2"	7212SP-1-1/2P	7212SP-1-1/2D								
	2"	7212SP-2P	7212SP-2D								—
	2-1/2"	7212SP-2-1/2P	7212SP-2-1/2D								
	3"	7212SP-3P	7212SP-3D								—
	3-1/2"	7212SP-3-1/2P	7212SP-3-1/2D								
4"	7212SP-4P	7212SP-4D	7212AA2	7212AA1	NOT RATED						
STAINLESS STEEL	1/2"	745SP-1/2P	745SP-1/2D	SP-LOCK	10 GA	7212SP21	10 GA	7212SP21	—	10 GA	7212SP14
	3/4"	745SP-3/4P	745SP-3/4D								
	1-7/32"	745SP-1-7/32P	745SP-1-7/32D								—
	1"	745SP-1P	745SP-1D								
	1-1/4"	745SP-1-1/4P	745SP-1-1/4D								—
	1-1/2"	745SP-1-1/2P	745SP-1-1/2D								
	2"	745SP-2P	745SP-2D								NOT RATED