3- and 4-wire Systems (pages 6 through 23)

Power Blocks	Model	Input Voltage		Agency Approvals	Page
	РВТ	10 to 30V dc	CDCT NDN (-int) 250m A more innon		15
			SPST NPN (sink), 250mA maximum	UL & CSA	p. 15
	PBT2	10 to 30V dc	SPDT NPN (sink), 250mA each output		p. 15
	PBP	10 to 30V dc	SPST PNP (source), 250mA maximum	UL & CSA	p. 15
	PBT-1	10 to 30V dc	No output: for powering emitters	UL & CSA	p. 16
	PBT48	44 to 52V dc	SPST NPN (sink), 250mA maximum		p. 15
	PBP48	44 to 52V dc	SPST PNP (source), 250mA maximum		p. 15
	PBT48-1	44 to 52V dc	No output: for powering emitters		p. 16
ANN	PBD-2	11 to 13V ac (50/60Hz)	SPST SCR, 3/4 amp maximum		p. 17
0.77	PBD	22 to 28V ac (50/60Hz)	SPST SCR, 3/4 amp maximum	UL & CSA	p. 17
- and a	PBD-1	22 to 28V ac (50/60Hz)	No output: for powering emitters		p. 19
1. 12	PBA	105 to 130V ac (50/60Hz)	SPST SCR, 3/4 amp maximum	UL & CSA	p. 17
	PBAQ	105 to 130 v ac (50/60 Hz)	SPST SCR, normally closed, 3/4 amp max.	UL & CSA	p. 19
	PBAT	105 to 130 v ac (50/60 Hz)	SPST isolated transistor, 100mA max. (ac or dc)		p. 18
	PBO	105 to 130 v ac (50/60 Hz)	SPST isolated transistor, 50mA max. (dc only)	UL & CSA	p. 18
	PBAM	105 to 130 v ac (50/60 Hz)	Voltage source: 8V dc at 8ma max.	UL & CSA	p. 18
	PBA-1	105 to 130 v ac (50/60Hz) 105 to 130 V ac (50/60Hz)	No output: for powering emitters	UL & CSA	p. 10 p. 19
	1 011 1	100 10 100 1 40 (00,00112)	to output. for powering enhances	el a com	p. 17
	PBB	210 to 250V ac (50/60Hz)	SPST SCR, 3/4 amp maximum	UL & CSA	p. 17
	PBBT	210 to 250V ac (50/60Hz)	SPST isolated transistor, 100mA max. (ac or dc)	UL & CSA	p. 18
	PBOB	210 to 250V ac (50/60Hz)	SPST isolated transistor, 50mA max. (dc only)	UL & CSA	p. 18
	PBB-1	210 to 250V ac (50/60Hz)	No output: for powering emitters	UL & CSA	p. 19

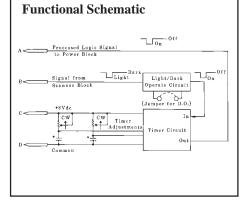
Logic Modules	Model	Timing Logic Function	Time Range(s)	Page
	LM1 LM3	ON/OFF (no timing function), light operate only ON/OFF (no timing function), light or dark operate	<i>NOTE for items below:</i> other time ranges available (p. 23)	p. 21 p. 21
	LM5 LM5R LM5-14 LM5T	ON-delay OFF-delay ON & OFF delay Limit timer (time-limited ON/OFF)	.15 to 15 seconds .15 to 15 seconds .15 to 15 seconds (both delays) .15 to 15 seconds	p. 22 p. 22 p. 22 p. 22 p. 22
	LM4-2 LM4-2NR LM8-1 LM8A	One-shot, retriggerable One-shot, non-retriggerable Delayed one-shot ON-delay one-shot	.01 to 1 second .01 to 1 second .15 to 15 seconds (both times) .15 to 15 seconds (both times)	p. 21 p. 22 p. 23 p. 23
	LM6-1 LM8	Rate sensor Repeat cycle timer	60 to 1200 pulses per minute .15 to 15 seconds (both times)	p. 22 p. 23
	LM2 LM10	Alternate action, divide by 2 Alternate action, divide by 10		p. 21 p. 23
	LMT	Test module		p. 23

2-wire Systems (pages 24 through 29)

Scanner Blocks	Model	Sensing Mode	Range	Response	Page
	SBE & 2SBR	Opposed	150 feet	10 milliseconds	p. 25
	2SBL1	Retroreflective	30 feet	10 milliseconds	p. 25
	2SBD1	Diffuse (proximity): short range	12 inches	10 milliseconds	p. 26
	2SBDX1	Diffuse (proximity): long range	30 inches	10 milliseconds	p. 26
1	2SBC1	Convergent beam	1.5-inch focus	10 milliseconds	p. 25
5 ·	2SBC1-4	Convergent beam	4-inch focus	10 milliseconds	p. 25
12.12	2SBF1	Fiberoptic	see specs	10 milliseconds	p. 26

-MULTI-BEAM 3- & 4-wire Logic Modules





RESPONSE TIME: response time will be that for the scanner block (plus power block) plus the programmed delay (if the logic includes a delay function). The logic module interconnects the power block and scanner block both electrically and mechanically using a unique blade-and-socket connector concept. It also provides the LIGHT/DARK operate function (except in the LM1) and the timing functions, all of which are fully adjustable.

In the diagrams below, the "signal" represents the light condition (in LIGHT operate) or the DARK condition (in DARK operate), and the "output" represents the energized condition of the solid-state output switch (power block). "Delay" refers to the time delay before the output operates, and "hold" refers to the time that the output remains "on" after the event has occurred.

The photo (left) shows a typical logic module for 3- or 4-wire operation. Note that all 3-& 4-wire logic modules are color-coded red. The time ranges listed for the logic modules in the table below are standard time ranges. Other time ranges are available; see page 23 for information.

Specifications, 3- and 4-wire Logic Modules

CONSTRUCTION: molded VALOX[®] housing; electronic components epoxy encapsulated. Gold plated blade connectors.

OPERATING TEMPERATURE: -40 to +70 degrees C (-40 to +158 degrees F).

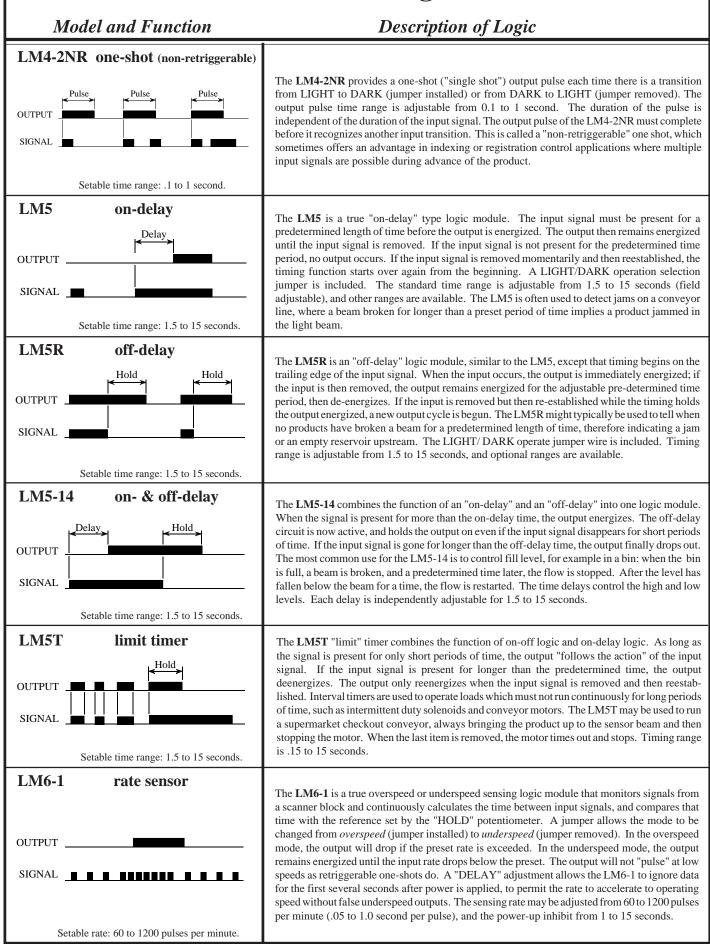
TIMING ADJUSTMENT(S): one or two single turn potentiometers with slot for bladetype screwdriver adjustment. NOTE: when turning time adjustments fully clockwise or counterclockwise, avoid excessive torque to prevent damage to potentiometers.

TIMING REPEATABILITY: plus or minus 2% of maximum range under constant power supply and temperature conditions; plus or minus 5% of maximum range under all conditions of supply voltage and temperature.

TIMING RANGE: useful range is from maximum time down to 10% of maximum (e.g. from 1 to 0.1 seconds, or from 15 to 1.5 seconds). When timing potentiometer is set fully counterclockwise, time will be approximately 1% of maximum.

Model and Function	Description of Logic
LM1 on-off OUTPUT	LM1 is an on-off logic module that causes the power block output to "follow the action" of the scanner block: when the scanner block sees a LIGHT signal, the output is energized; when the scanner block sees a DARK signal, the output is de-energized. This is referred to as the LIGHT operate mode. If the application calls for DARK operate mode, the LM1 may be used with normally-closed type power blocks such as PBAQ or PBT2.
LM2 alternate action OUTPUT	The LM2 provides "flip-flop" or toggling action of the power block output, such that each time the scanner block changes from a DARK state to a LIGHT state, the output changes state. The output remains in the last state until another change occurs. The LM2 is frequently used to operate a diverter gate that splits a production line into two lines. It may also be used to operate room lighting by breaking a photoelectric beam: if the lights are OFF, breaking the beam turns them ON; if the lights are ON, breaking the beam turns them OFF.
LM3 on-off OUTPUT	The LM3 is an on-off logic module that has the ability to be programmed for either LIGHT operate or DARK operate. It comes with a jumper wire installed: with the jumper in place, the output is DARK operated; with the jumper removed, the output is LIGHT operated. The LM3 is the most commonly used logic module when no timing function is desired, particularly if it is not known at the time of ordering which mode (LIGHT or DARK operate) will be needed.
LM4-2 one-shot (retriggerable) Hold Pulse OUTPUT SIGNAL Setable time range: .1 to 1 second.	The LM4-2 provides a one-shot ("single shot") output pulse each time there is a <i>transition</i> from LIGHT to DARK (jumper installed) or from DARK to LIGHT (jumper removed). The output pulse time range is adjustable from 0.1 to 1 second. The duration of the pulse is independent of the duration of the input signal. The timing of the LM4-2 is restarted each time the input signal is removed and then recurs. This is referred to as a "retriggerable" one shot, and this feature may be applied to some rate sensing applications (use LM6-1 for true rate sensing).

MULTI-BEAM 3- & 4-wire Logic Modules



MULTI-BEAM 3- & 4-wire Logic Modules

Description of Logic Model and Function **LM8** repeat cycler The LM8 is a repeat cycle timing module with independently adjustable delay and hold times. When an input signal is received from the scanner block, a delay period begins during which there Delay Hold Delay Hold is no output. If the signal remains, the delay period is followed by a hold period, during which the output is energized. If the signal still remains, the hold period times out, releasing the output OUTPUT and starting a new delay period. This sequence continues indefinitely until the input signal is removed. The LM8 is used in edgeguide and other registration control schemes where it is desired SIGNAL to "pulse" the correction motor to avoid overcorrection that might occur with a continuous output. Both time ranges are indpendently adjustable from 1.5 to 15 seconds. NOTE: use of the LIGHT/ DARK operate jumper is reversed: remove for DARK, leave in place for LIGHT. Setable time range: 1.5 to 15 seconds. LM8-1 delayed one-shot The LM8-1 is a delayed one-shot that functions very much like two individual one-shots, with the end of the first initiating the second. When an input signal occurs, a delay period is initiated, Delay Hold Delay Hold during which time the output is not energized. After the delay, the output is energized for the hold period, then deenergized. No further action takes place unless the signal is removed and then OUTPUT reestablished. This sequence is independent of the duration of the input signal. The LM8-1 is frequently used to sense a product, and then act on that product a short time later when it is clear SIGNAL of the inspection station. An example might be to inspect cartons for open flaps, and to eject the faulty cartons when they have completely passed the inspection point. Both time ranges are adjustable from 1.5 to 15 seconds. Setable time range: 1.5 to 15 seconds. The LM8A differs slightly from the LM8-1. It too incorporates both a delay and a hold time, LM8A on-delay one-shot except that the delay is a true on-delay. If the input signal does not last for the total duration of ← Hold the delay time, no output action ever occurs (with the LM8-1, even a momentary signal generates one complete cycle of timing). If the delay time passes, the one-shot output occurs, regardless OUTPUT of what happens to the input signal. Removing the input signal and reapplying it begins a new cycle. The LM8A is used to eject a part that has remained in the sensor beam longer than the delay SIGNAL time (for instance, a jammed part). Both time ranges are independently adjustable from 1.5 to 15 seconds. NOTE: use of the LIGHT/ DARK operate jumper is reversed: remove for DARK, leave in place for LIGHT. Setable time range: 1.5 to 15 seconds. **LM10** ÷10 counter The LM10 is a fixed-count divide-by-ten logic module, with neither timing nor LIGHT/ DARK operate functions. When power is first applied, the output is OFF; with each dark-to-light transition, the LM10 enters one count in its memory. After five counts, the output is energized, and it remains energized until the tenth count. It then deenergizes, and the sequence continues. OUTPUT The LM10 is intended for product counting applications using programmable logic controllers or computers, where the scan time of the input section of the controller is too slow to permit SIGNAL "catching" high speed count rates. It may also be used with electromechanical totalizers, which suffer from this same slow response. In operation, of course, the registered count must be multiplied by ten to get the true count (ambiguity of five). LMT is a plug-in test logic module for use when troubleshooting MULTI-BEAM sensors. It contains LED indicator lights in place of the timing potentiometers and a miniature switch in place LMT of the LIGHT/DARK operate jumper. The indicator lights display the operation of the scanner block and power block to verify proper functioning, and the switch permits manual operation of test the load to verify the output switching circuit. The step-by-step testing procedure included with logic the LMT will allow a MULTI-BEAM to be completely tested without removing it from the installation, and, if there is a faulty scanner block, power block, or logic module, the LMT will identify it. The LMT may also be used with all 2-wire MULTI-BEAMs (see pages 24 to 29).

Logic Module Modifications

The time ranges of any MULTI-BEAM 3- & 4-wire logic module may be factory modified. Time range modification is often necessary to improve the setability of the timing function. Some time range modifications are carried in stock. The current Banner products price list is the best source of this information. Other time range modifications may be quoted. When ordering modified logic modules, add the letter "M" after the model number, followed by the maximum time desired (in seconds). The table below lists possible modifications.

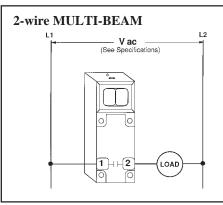
Model Number Suffix	Setable Time Range
M.01	.001 to .01 seconds
M.1	.01 to .1 seconds
M.5	.05 to .5 seconds
M1	.1 to 1 second
M5	.5 to 5 seconds
M15	1.5 to 15 seconds

• For logic modules with a single timing function, specify the maximum desired time in seconds (e.g., LM5M5 indicates an LM5 on-delay with the delay time adjustable up to 5 seconds).

• For logic modules with dual timing functions, specify the maximum desired delay and hold time in seconds (e.g., LM5-14M1M5 indicates an LM5-14 onoff delay with an on-delay adjustable up to 1 second and an off-delay adjustable up to 5 seconds). Always specify both timing ranges, even if only one is to be modified.

• For fixed timing, the letter "F" should always be followed by the desired time, in seconds (e.g., LM5MF1 would be an LM5 on-delay with a fixed 1 second delay time). For fractions of seconds, use decimal equivalents, such as LM5MF.5, or LM5MF.01, etc.

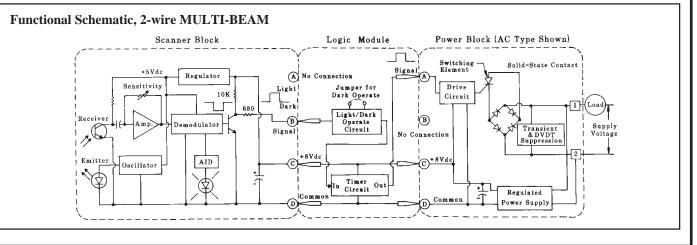
MULTI-BEAM 2-wire Sensors



The components of the MULTI-BEAM 2-wire family of modular self-contained sensors are physically identical to the 3- & 4-wire components. However, the 2-wire components are designed to wire directly in series with an ac load, exactly like a limit switch. This design makes the 2-wire MULTI-BEAM impossible to wire backward.

MULTI-BEAM 2-wire scanner blocks with their 10 millisecond response time have approximately the same optical performance as the 1-millisecond 3- & 4-wire scanner block models.

The off-state leakage current of 2-wire MULTI-BEAM sensors is less than 1 milliamp, the lowest value of any 2-wire photoelectric sensor. This makes the MULTI-BEAM 2-wire photoelectric device the most probable such device to interface directly with ac inputs of programmable logic controllers (PLCs).



MULTI-BEAM 2-Wire Scanner Blocks

SPECIFICATIONS

SUPPLY VOLTAGE: connections are made via a 2-wire power block (see page 27).

RESPONSE TIME: 10 milliseconds ON and OFF (3000 operations per minute). NOTE: a built-in false pulse protection circuit holds the output off for 100 milliseconds after power is initially applied to the sensor.

REPEATABILITY OF RESPONSE: see individual sensor specs.

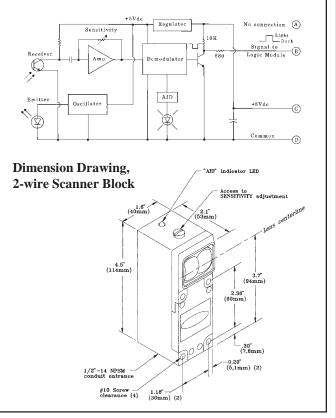
SENSITIVITY ADJUSTMENT: easily accessible, located on top of scanner block beneath o-ring gasketed screw cover. 15-turn clutched control (rotate clockwise with a small screwdriver to increase gain).

ALIGNMENT INDICATOR: red LED on top of scanner block. Banner's exclusive, patented Alignment Indicating Device (AIDTM) circuit lights the LED whenever the sensor detects its own modulated light source, and pulses the LED at a rate proportional to the received light level.

CONSTRUCTION: reinforced VALOX[®] housing with components totally encapsulated. Stainless steel hardware. Meets NEMA standards 1, 3, 12, and 13.

OPERATING TEMPERATURE RANGE: -40 to +70 degrees C (-40 to +158 degrees F).

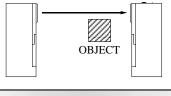
Functional Schematic, 2-wire Scanner Block



MULTI-BEAM 2-wire Scanner Blocks

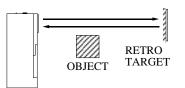
Sensing Mode







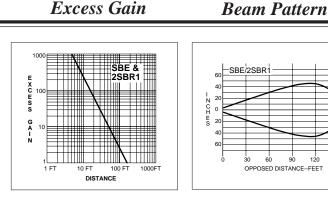
RETROREFLECTIVE



SBE & 2SBR1

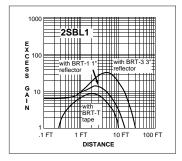
Models

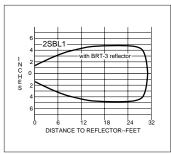
Range: 150 feet (45m) Response: 10ms on/off Repeatability: 0.03ms Beam: infrared, 940nm Effective beam: 1" dia.



Model **2SBR1** receiver is used with the **SBE** emitter, which is the same emitter used with the 1 millisecond 3- & 4-wire receiver model SBR1. The response time, however, is determined by the receiver, and is 10 milliseconds. This pair will work reliably in slightly dirty (average manufacturing plant) conditions up to 60 feet opposed, and outdoors up to 20 feet. When more distance (or excess gain) is required, use 3- & 4-wire receiver model SBRX1 with the SBEX emitter. The 2SBR1 will not work with the visible emitter SBEV. Use opposed mode sensors as a first choice in any application, except where the material to be sensed is translucent to light or so small that it will not break the effective beam diameter. The SBE emiter uses a 3 & 4 wire power block. Powerblocks for use with SBE include models PBA-1, PBB-1, PBD-1, PBT-1, and PBT48-1 (see pages 16 and 19 for information on these powerblocks).

2SBL1 Range: 1 in. to 30 feet (2.5cm to 9m) Response: 10ms on/off Repeatability: 2.5ms Beam: infrared, 940nm

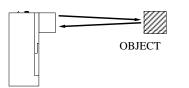






Model **2SBL1** is the retroreflective mode scanner block in the 2-wire MULTI-BEAM family. It has the same excellent optical performance as model SBL1 in the 3- & 4-wire family. If the application calls for breaking a retroreflective beam with shiny objects such as metal cans or cellophane-wrapped packages, mount the 2SBL1 and its retroreflector at an angle of 10 degrees or more to the shiny surface to eliminate any direct reflections from the object itself, or consider using 3- & 4-wire scanner block model SBLVAG1 (page 8). Alternatively, the MAXI-BEAM, VALU-BEAM, and MINI-BEAM families offer 2-wire ac visible and polarized retroreflective models. Notice from the excess gain curve that the gain falls off at very close sensing ranges, so much so that retroreflectors cannot be used reliably closer than one inch from the sensor.

CONVERGENT Mode



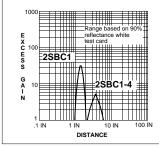


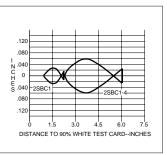
2SBC1 Focus at: 1.5inches

2SBC1-4 Focus at: 4 inches (10cm) Response: 10ms on/off Repeatability: 2.5ms

Beam: infrared, 940nm

(38mm)





These convergent mode 2-wire scanner blocks are identical in performance to their 3- & 4-wire equivalents, except for the 10 millisecond response time. They are designed for 2-wire applications where background objects might be seen by proximity mode sensors, or where the precision of a small focused image is important (e.g.- edge-guiding or position control). Model 2SBC1 provides much more excess gain at its focus point as compared to the diffuse mode sensors. Convergent mode sensors are preferable to diffuse mode sensors if the distance from the sensor to the object to be detected can be kept constant. Model 2SBC1 and 2SBC1-4 may be derived from retro model 2SBL1 by exchange of the upper cover assembly. Model 2SBC1 uses upper cover UC-C, and model 2SBC1-4 uses upper cover model UC-C4. These may be interchanged. A 6-inch convergent model may be created from either model by substituting upper cover UC-C6. See the Upper Cover Interchangeability Chart in the Banner product catalog for more information.

-MULTI-BEAM 2-wire Scanner Blocks

