



Arbors With Replacement High Speed Steel Pilot Drills

- The best arbor in the industry ensures a solid connection without any gaps or wobbling.
- Arbors include replaceable high speed pilot drill.
- Pilot drills have unique split point tip design.
- Use with Greenlee variable pitch cobalt steel hole saws and recessed light hole saws.
- Can be used with Greenlee #901, #902 and #904 bit extensions.

ARBORS					
Cat./UPC No.	37157	38522	37155	37154	37156
Standard Pack	37157	38522	37155	37154	37156
Point of Purchase Pack	38507	38524	38505	38504	38506
Shank	Round with 3 flats	Hex	Hex	Hex	Hex
Shank Size	1/4" (6.4 mm)	5/16" (7.9 mm)	7/16" (11.1 mm)	5/16" (7.9 mm)	7/16" (11.1 mm)
Min. Chuck Size	1/4" (6.4 mm)	3/8" (9.5 mm)	1/2" (12.7 mm)	3/8" (9.5 mm)	1/2" (12.7 mm)
Use With	9/16" - 1-3/16" (14.3 - 30.2 mm) Hole Saws	9/16" - 1-3/16" (14.3 - 30.2 mm) Hole Saws	9/16" - 1-3/16" (14.3 - 30.2 mm) Hole Saws	1-1/4" - 2" (31.8 - 50.8 mm) Hole Saws	1-1/4" - 6" (31.8 - 152.4 mm) Hole Saws and all Greenlee Recessed Light Hole Saws
Weight	.2 lbs (91 g)	.2 lbs (91 g)	.2 lbs (91 g)	.5 lbs (227 g)	.5 lbs (227 g)

HIGH SPEED PILOT DRILLS		
Cat./UPC No.	37623	38526
Standard Pack	37623	38526
Point of Purchase Pack	39873	39893
Bulk Pack	37624	38991
Qty: 50 per pack	37624	38991
Length	4-1/8" (104.8 mm)	3-1/4" (82.5 mm)
Diameter	1/4" (6.4 mm)	1/4" (6.4 mm)
Use With Greenlee Arbor #'s	37157, 37155, 37156 & 37154	38522, 37155, 37156 & 37154
Weight	.2 lbs (91 g)	.2 lbs (91 g)

Recommended Hole Saw Cutting Speeds

Hole Saw Size		RPM			
		Mild Steel	Cast Iron	Brass	Aluminum
9/16	14.3	580	400	790	900
5/8	15.9	550	365	730	825
11/16	17.5	500	330	665	750
3/4	19.0	460	300	600	690
13/16	20.6	425	280	560	635
7/8	22.2	390	260	520	585
15/16	23.8	370	245	495	555
1	25.4	350	235	470	525
1-1/16	27.0	325	215	435	480
1-1/8	28.6	300	200	400	450
1-3/16	30.2	285	190	380	425
1-1/4	31.7	275	180	360	410
1-5/16	33.3	260	175	345	390
1-3/8	35.0	250	165	330	375
1-7/16	36.5	240	160	315	360
1-1/2	38.1	230	150	300	345
1-9/16	39.7	220	145	290	330
1-5/8	41.3	210	140	280	315
1-11/16	42.9	205	135	270	305
1-3/4	44.4	195	130	260	295
1-13/16	46.0	190	125	250	285
1-7/8	47.6	180	120	240	270
2	50.8	170	115	230	255
2-1/16	52.4	165	110	220	245
2-1/8	54.0	160	105	210	240
2-1/4	57.2	150	100	200	225

Hole Saw Size		RPM			
		Mild Steel	Cast Iron	Brass	Aluminum
2-5/16	58.7	150	100	195	225
2-3/8	60.3	140	95	190	220
2-1/2	63.5	135	90	180	205
2-9/16	65.0	130	85	175	200
2-5/8	66.7	130	85	170	195
2-6/7	68.0	125	80	160	185
2-3/4	69.8	125	80	160	185
2-7/8	73.0	120	80	160	180
2.913	74.0	115	75	150	170
3	76.2	115	75	150	170
3-1/8	79.4	110	70	140	165
3-1/4	82.5	105	70	140	155
3-3/8	85.7	100	65	130	150
3-1/2	88.9	95	65	130	145
3-5/8	92.1	95	60	120	140
3-3/4	95.2	90	60	120	135
3-7/8	98.4	90	60	120	135
4	101.6	85	55	110	130
4-1/8	104.8	80	55	110	120
4-1/4	108.0	80	55	110	120
4-3/8	111.1	80	50	100	120
4-1/2	114.3	75	50	100	105
4-3/4	120.6	75	50	95	95
5	127.0	65	45	90	90
5-1/2	139.7	60	35	85	85
6	152.4	55	35	75	75