

Pilot Lights (Assembled)



Assembled Pilot Lights

**A P D 1 126 D N - R - ( )**

**Function**

P: Pilot Light

**Series Designation**

D: TWTD Series

**Lens Shape**

1: Dome

**Rated Operational Voltage (Primary)**

Transformer Type	Full Voltage Type
126: 120V AC	99: Full Voltage
246: 240V AC	
486: 480V AC	

**Lamp Voltage**

(full voltage illuminated units only)

6V:	6V AC/DC
12V:	12V AC/DC
24V:	24V AC/DC
120V:	120V AC (LED only)
240V:	240V AC (LED only)

**Lens Color Code**



A:	Amber
G:	Green
R:	Red
S:	Blue
W:	White
Y:	Yellow

**Lamp Type**

Blank: Incandescent  
D: LED

Use only when interpreting part numbers. Do not use for developing part numbers.

**LED and Incandescent Pilot Lights**

Style	Operating Voltage	Part Number	
		LED	Incandescent
 Transformer Dome	120V AC 240V AC 480V AC	APD1126DN-②	APD1126N-②
		APD1246DN-②	APD1246N-②
		APD1486DN-②	APD1486N-②
 Full Voltage Dome	—	APD199DN-②-③	APD199N-②-③

**② Lens Color Codes**

Color	Code
Amber	A
Green	G
Red	R
Blue	S
White	W
Yellow	Y

**③ Full Voltage Codes**

Voltage	Code
6V AC/DC	6V
12V AC/DC	12V
24V AC/DC	24V
120V AC	120V
240V AC	240V (LED only)

- 1. In place of ②, specify the Lens/LED Color Code.
- 2. In place of ③, specify the Full Voltage Code (lamp voltage).
- 3. Yellow pilot light comes with white LED.

Pilot Lights (Sub-Assembled)



\* Not required for full voltage units (full voltage clips used instead).



Operators

Style	Part Number
 Transformer	APD-006
 Full Voltage	APD-199

Full voltage operator comes with full voltage clips.

Lenses

Style	Part Number
 Dome Lens	APN106LN-②


1. In place of ②, specify the Lens Color Code.  
2. LED and incandescent lenses differ in shade only. Some colors have only one shade.

Lamps

Style	Voltage	Part Number
 LED	6V AC/DC	LSTD-6②
	12V AC/DC	LSTD-1②
	24V AC/DC	LSTD-2②
	120V AC	LSTD-H2②
	240V AC	LSTD-M4②
 Incandescent	6V AC/DC	IS-6
	12V AC/DC	IS-12
	24V AC/DC	IS-24
	120V AC	L-120L


1. In place of ②, specify the LED color code.  
2. The LED contains a current-limiting resistor and a protection diode.

Full Voltage Clips

Primary Voltage (50/60Hz)	Part Number
	APD-F

Required for all full voltage models. Two pieces each.

Transformers

Style	Primary Voltage (50/60Hz)	Part Number
 LED	120V AC	TWD-0126
	240V AC	TWD-0246
	480V AC	TWD-0486

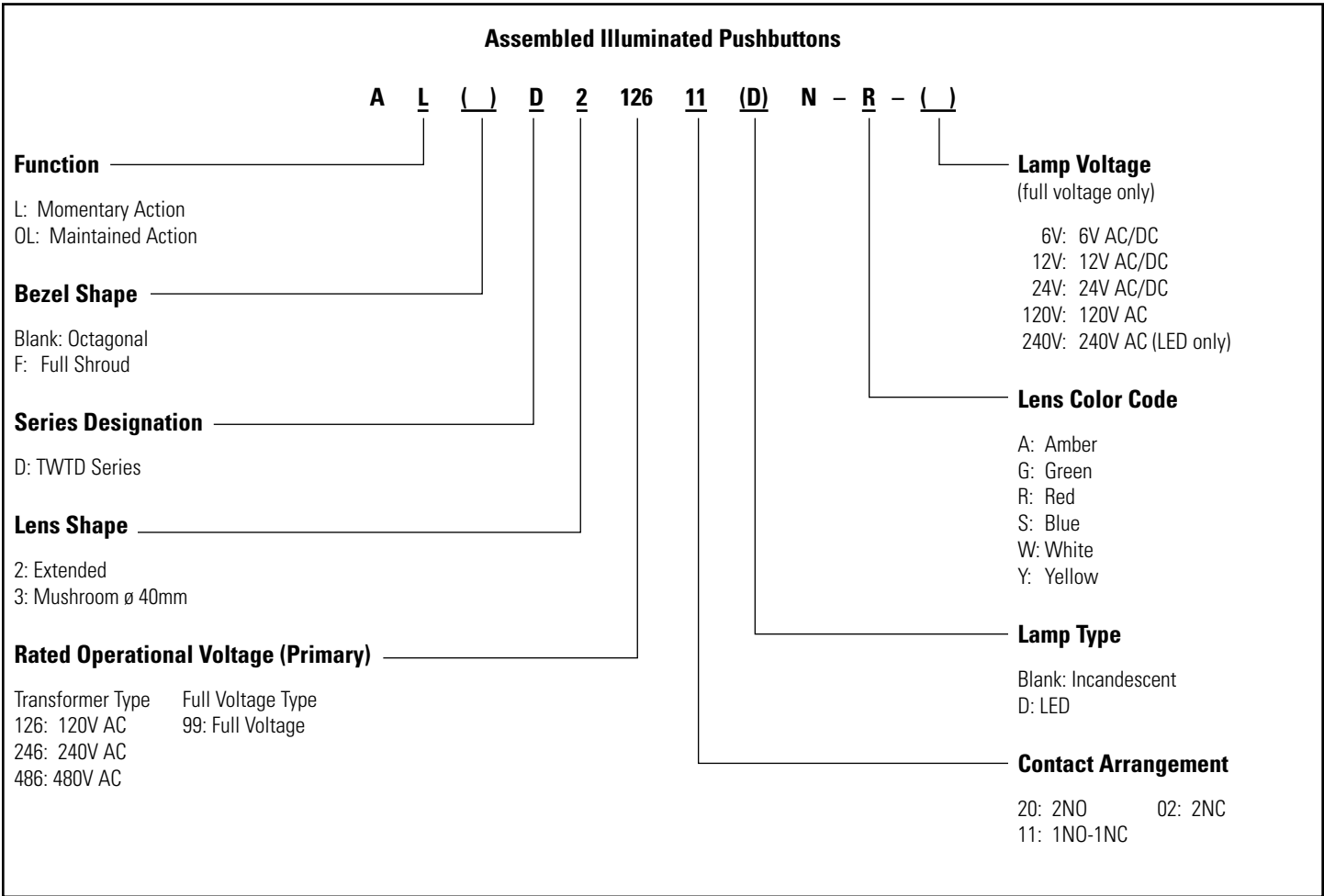
6V secondary voltage (use 6V lamp).

② LED/Lens Color Codes

Color	Code
Amber	A
Green	G
Red	R
Blue	S
White	W
Yellow	Y

Yellow lens only. Yellow LED not available, use white LED.

**Illuminated Pushbuttons (Assembled)**



1. Use only when interpreting part numbers. Do not use for developing part numbers.  
2. All transformers step down to 6V.

**Illuminated Pushbuttons (Assembled)**

**Illuminated Pushbuttons**

Style	Contacts	Part Number	
		Momentary	Maintained
Extended Lens 	Full Voltage	1NO-1NC 2NO 2NC	ALD29911ⓈN-Ⓣ-Ⓝ ALD29920ⓈN-Ⓣ-Ⓝ ALD29902ⓈN-Ⓣ-Ⓝ AOLD29911ⓈN-Ⓣ-Ⓝ AOLD29920ⓈN-Ⓣ-Ⓝ AOLD29902ⓈN-Ⓣ-Ⓝ
	Transformer	1NO-1NC 2NO 2NC	ALD2 Ⓞ 11ⓈN-Ⓣ ALD2 Ⓞ 20ⓈN-Ⓣ ALD2 Ⓞ 02ⓈN-Ⓣ AOLD2 Ⓞ 11ⓈN-Ⓣ AOLD2 Ⓞ 20ⓈN-Ⓣ AOLD2 Ⓞ 02ⓈN-Ⓣ
Extended Lens with Full Shroud 	Full Voltage	1NO-1NC 2NO 2NC	ALFD29911ⓈN-Ⓣ-Ⓝ ALFD29920ⓈN-Ⓣ-Ⓝ ALFD29902ⓈN-Ⓣ-Ⓝ AOLFD29911ⓈN-Ⓣ-Ⓝ AOLFD29920ⓈN-Ⓣ-Ⓝ AOLFD29902ⓈN-Ⓣ-Ⓝ
	Transformer	1NO-1NC 2NO 2NC	ALFD2 Ⓞ 11ⓈN-Ⓣ ALFD2 Ⓞ 20ⓈN-Ⓣ ALFD2 Ⓞ 02ⓈN-Ⓣ AOLFD2 Ⓞ 11ⓈN-Ⓣ AOLFD2 Ⓞ 20ⓈN-Ⓣ AOLFD2 Ⓞ 02ⓈN-Ⓣ
ø 40mm Mushroom Lens 	Full Voltage	1NO-1NC 2NO 2NC	ALD39911ⓈN-Ⓣ-Ⓝ ALD39920ⓈN-Ⓣ-Ⓝ ALD39902ⓈN-Ⓣ-Ⓝ AOLD39911ⓈN-Ⓣ-Ⓝ AOLD39920ⓈN-Ⓣ-Ⓝ AOLD39902ⓈN-Ⓣ-Ⓝ
	Transformer	1NO-1NC 2NO 2NC	ALD3 Ⓞ 11ⓈN-Ⓣ ALD3 Ⓞ 20ⓈN-Ⓣ ALD3 Ⓞ 02ⓈN-Ⓣ AOLD3 Ⓞ 11ⓈN-Ⓣ AOLD3 Ⓞ 20ⓈN-Ⓣ AOLD3 Ⓞ 02ⓈN-Ⓣ

**② Lens Color Codes**


Color	Code
Amber	A
Green	G
Red	R
Blue	S
White	W
Yellow	Y

**③ Full Voltage Codes**

Voltage	Code
6V AC/DC	6V
12V AC/DC	12V
24V AC/DC	24V
120V AC	120V
240V AC	240V (LED only)

**④ Transformer Voltage Codes**

Voltage	Code
120VAC	126
240VAC	246
480VAC	486

 6V secondary voltage (uses 6V lamp).

**⑤ Lamp Type Codes**

Lamp	Code
Incandescent	Blank
LED	D

- 1. In place of ②, specify the Lens Color Code.
- 2. In place of ③, specify the Full Voltage Code (lamp voltage).
- 3. In place of ④, specify the Transformer Voltage Code.
- 4. In place of ⑤, specify the Lamp Type Code.
- 5. Light is independent of switch position.
- 6. Yellow pushbutton comes with white LED only.

**Illuminated Pushbuttons (Sub-Assembled)**

Transformer\* + Contact Block + Operator + Lamp + Lens = Complete Part



\*Not required for full voltage types (full voltage types use APD-F full voltage clips).

**Operators**

Style	Part Number	
	Momentary	Maintained
Extended	ALD-0600	AOLD-0600
Extended with Full Shroud	ALFD-0600	AOLFD-0600
40mm Mushroom	ALD-0600	AOLD-0600

**Lamps**

Style	Voltage	Part Number
LED	6V AC/DC	LSTD-6Ⓞ
	12V AC/DC	LSTD-1Ⓞ
	24V AC/DC	LSTD-2Ⓞ
	120V AC	LSTD-H2Ⓞ
	240V AC	LSTD-M4Ⓞ
Incandescent	6V AC/DC	IS-6
	12V AC/DC	IS-12
	24V AC/DC	IS-24
	120V AC	L-120L

**LED/Lens Color Codes**

Color	Code
Amber	A
Green	G
Red	R
Blue	S
White	W
Yellow	Y

Yellow lens only. Yellow LED not available, use white LED.

- 1. In place of Ⓞ, specify the LED color code.
- 2. The LED contains a current-limiting resistor and a protection diode.

**Contact Blocks**

Style	Part Number	
	1NO	1NC
All Control Units	BST-010	BST-001
	BST-010S (early make)	BST-001S (late break)
Dummy Block	BST-D	

- 1. Dummy blocks (no contacts) are used with an odd number of contact blocks.
- 2. Combining BST-010S and BST-001S result in overlapping contacts (remain on, or closed, when switch is moved between two positions).

**Transformers**

Style	Primary Voltage (50/60Hz)	Part Number
Transformers	120V AC	TWD-0126
	240V AC	TWD-0246
	480V AC	TWD-0486

6V secondary voltage (use 6V lamp).

**Lenses**

Style	Part Number
Extended	ALN06LU-Ⓞ
ø 40mm Mushroom	ALN3LU-Ⓞ

In place of Ⓞ, specify the Lens Color Code.

**Full Voltage Clips**

Style	Part Number
Full Voltage Clips (2 required for each unit)	APD-F

Required for all full voltage models.

Non-Illuminated Selector Switches (Assembled)



Assembled Selector Switches

**A S D 2 ( ) ( ) 11 N - ( )**

**Function**

S: Selector Switch

**Series Designation**

D: TWTD Series

**Number of Positions**

2: 2-Position  
3: 3-Position

**Spring Return Action**

Blank: Maintained  
1: Spring return from Right  
2: Spring return from Left  
3: 2-Way spring return from Left and Right

**Circuit Number**

(See Circuit # column of Selector Switch Contact Arrangement Chart on beginning on page 679.)

**Contact Arrangement Code**

10: 1NO 01: 1NC  
20: 2NO 02: 2NC  
40: 4NO 04: 4NC  
11: 1NO-1NC 22: 2NO-2NC

**Operator Style Code**

Blank: Knob Operator  
L: Lever Operator  
K: Key Operator

- 1. Use only when interpreting part numbers. Do not use for developing part numbers.
- 2. Custom key removal codes available. Please contact IDEC for details.

Non-Illuminated Selector Switches (Assembled)

Non-Illuminated 2-Position Selector Switches

Style					Part Number		
Contact	Mounting	Operator Position			Maintained	Spring Return from Right	Spring Return from Left
		L	R				
1NO	1 2	0 0	X 0	Knob Lever Key	ASD210N ASD2L10N ASD2K10N	ASD2110N ASD21L10N ASD21K10N	ASD2210N ASD22L10N ASD22K10N
1NC	1 2	X 0	0 0	Knob Lever Key	ASD201N-116 ASD2L01N-116 ASD2K01N-116	ASD2101N-116 ASD21L01N-116 ASD21K01N-116	ASD2201N-116 ASD22L01N-116 ASD22K01N-116
1NO 1NC	1 2	X 0	0 X	Knob Lever Key	ASD211N ASD2L11N ASD2K11N	ASD2111N ASD21L11N ASD21K11N	ASD2211N ASD22L11N ASD22K11N
2NO	1 2	0 0	X X	Knob Lever Key	ASD220N ASD2L20N ASD2K20N	ASD2120N ASD21L20N ASD21K20N	ASD2220N ASD22L20N ASD22K20N
2NC	1 2	X X	0 0	Knob Lever Key	ASD202N-104 ASD2L02N-104 ASD2K02N-104	ASD2102N-104 ASD21L02N-104 ASD21K02N-104	ASD2202N-104 ASD22L02N-104 ASD22K02N-104
2NO 2NC	1 2 3 4	0 X 0 X	X 0 X 0	Knob Lever Key	ASD222N ASD2L22N ASD2K22N	ASD2122N ASD21L22N ASD21K22N	ASD2222N ASD22L22N ASD22K22N
2NO 2NC	1 2 3 4	0 0 X X	X X 0 0	Knob Lever Key	ASD222N-111 ASD2L22N-111 ASD2K22N-111	ASD2122N-111 ASD21L22N-111 ASD21K22N-111	ASD2222N-111 ASD22L22N-111 ASD22K22N-111

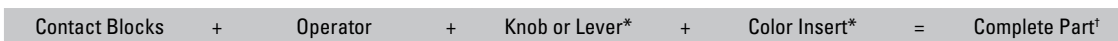


- The truth table indicates the operating position of contact block when the operator is switched to that position.  
X = On (closed contacts) 0 = Off (open contacts)  
X-X = Overlapping Contacts: Remain on (closed contacts) when switch is moved between these two positions.
- All knob and lever selector switches come in black. Other colors are available by ordering the knob or lever separately.
- Custom contact arrangements available, see page 679.

Non-Illuminated 3-Position Selector Switches



Style						Part Number			
Contact	Mounting	Operator Position				Maintained	Spring Return from Right	Spring Return from Left	Spring Return Two-Way
		L	C	R					
2NO	1 2	X 0	0 0	0 X	Knob Lever Key	ASD320N ASD3L20N ASD3K20N	ASD3120N ASD31L20N ASD31K20N	ASD3220N ASD32L20N ASD32K20N	ASD3320N ASD33L20N ASD33K20N
2NC	1 2	0 X	X X	X 0	Knob Lever Key	ASD302N ASD3L02N ASD3K02N	ASD3102N ASD31L02N ASD31K02N	ASD3202N ASD32L02N ASD32K02N	ASD3302N ASD33L02N ASD33K02N
2NO 2NC	1 2 3 4	X 0 0 X	0 0 X X	0 X X 0	Knob Lever Key	ASD322N ASD3L22N ASD3K22N	ASD3122N ASD31L22N ASD31K22N	ASD3222N ASD32L22N ASD32K22N	ASD3322N ASD33L22N ASD33K22N
2NO 2NC	1 2 3 4	X X 0 0	0 X X 0	X 0 0 X	Knob Lever Key	ASD322N-309 ASD3L22N-309 ASD3K22N-309	ASD3122N-309 ASD31L22N-309 ASD31K22N-309	ASD3222N-309 ASD32L22N-309 ASD32K22N-309	ASD3322N-309 ASD33L22N-309 ASD33K22N-309
2NO 2NC	1 2 3 4	0 0 0 0	X 0 X 0	0 X 0 X	Knob Lever Key	ASD322N-310 ASD3L22N-310 ASD3K22N-310	ASD3122N-310 ASD31L22N-310 ASD31K22N-310	ASD3222N-310 ASD32L22N-310 ASD32K22N-310	ASD3322N-310 ASD33L22N-310 ASD33K22N-310
4NO	1 2 3 4	X 0 X 0	0 0 0 0	0 X 0 X	Knob Lever Key	ASD340N ASD3L40N ASD3K40N	ASD3140N ASD31L40N ASD31K40N	ASD3240N ASD32L40N ASD32K40N	ASD3340N ASD33L40N ASD33K40N
4NC	1 2 3 4	0 X 0 X	X X X X	X 0 X 0	Knob Lever Key	ASD304N ASD3L04N ASD3K04N	ASD3104N ASD31L04N ASD31K04N	ASD3204N ASD32L04N ASD32K04N	ASD3304N ASD33L04N ASD33K04N

Non-Illuminated Selector Switches (Sub-Assembled)



- 1. \*Not needed with key type switches.
- 2. †Knob type shown.

Operators

Style	Position	Description	Part Number	
Knob/Lever 	2	Maintained	ASD200	
		Spring return from right	ASD2100	
		Spring return from left	ASD2200	
	3	Maintained, Cam 1 Maintained, Cam 2	ASD300-1	ASD300-2
			Spring return from right, Cam 1 Spring return from right, Cam 2	ASD3100-1 ASD3100-2
		Spring return from left, Cam 1 Spring return from left, Cam 2	ASD3200-1	ASD3200-2
Spring return from left/right, Cam 1 Spring return from left/right, Cam 2			ASD3300-1 ASD3300-2	
Key 		2	Maintained	ASD2K00-RA
			Spring return from right	ASD21K00-RL
	Spring return from left		ASD22K00	
	3	Maintained, Cam 1 Maintained, Cam 2	ASD3K00-1	ASD3K00-2
			Spring return from right, Cam 1 Spring return from right, Cam 2	ASD31K00-1-RLC ASD31K00-2-RLC
		Spring return from left, Cam 1 Spring return from left, Cam 2	ASD32K00-1-RRC ASD32K00-2-RRC	
Spring return from left/right, Cam 1 Spring return from left/right, Cam 2	ASD33K00-1-RC ASD33K00-2-RC			

- 1. Order knobs, levers, color inserts separately (see below).
- 2. For key switches, keys are removable in all maintained positions. Other options available, contact IDEC for details.
- 3. See page 681 "Operator Truth Tables" for details of difference between cams.

① Color Codes

Knob/Lever Color	Code
Black	B
Blue	S
Green	G
Red	R
Yellow	Y
White	W

- 1. Knob/Lever not available in white.
- 2. Color inserts not available in Black.
- 3. Lever not available in yellow.

Handles and Inserts

Style	Part Number
Knob 	ASDHHY-①
Lever 	ASDHHL-①*
Color Insert 	TW-HC1-①

- 1. In place of ①, specify the Color Code.  
\*Not available in yellow.

Contact Blocks

Style	Part Number	
	1NO	1NC
All Control Units 	BST-010 BST-010S (early make)	BST-001 BST-001S (late break)
Dummy Block	BST-D	

- 1. Dummy blocks (no contacts) are used with an odd number of contact blocks.
- 2. Combining BST-010S and BST-001S result in overlapping contacts (remain on, or closed, when switch is moved between two positions).



**Illuminated Selector Switches (Assembled)**



**Assembled Illuminated Selector Switches**

**A SL D 2 (2) 99 11 D N - 111 - R - 24**

**Function**

SL: Illuminated Selector Switch

**Series Designation**

D: TWTD series

**Number of Positions**

2: 2-Position  
3: 3-Position

**Spring Return Action**

Blank: Maintained  
1: Spring return from Right  
2: Spring return from Left  
3: Two-Way spring return from Left and Right

**Rated Operational Voltage (Primary)**

Transformer Type	Full Voltage Type
126: 120V AC	99: Full Voltage
246: 240V AC	
486: 480V AC	

**Contact Arrangement Code**

20: 2NO	02: 2NC
40: 4NO	04: 4NC
11: 1NO-1NC	22: 2NO-2NC

**Lamp Voltage**

(Full Voltage Units Only)

6V: 6V AC/DC  
12V: 12V AC/DC  
24V: 24V AC/DC  
120V: 120V AC  
240V: 240V AC (LED only)

**Lens Color Code**


A: Amber  
G: Green  
R: Red  
S: Blue  
W: White  
Y: Yellow

**Circuit Code Number**

See Circuit # column of Selector Switch Contact Arrangement Charts on page 679.

**Lamp Type**

Blank: Incandescent Lamp  
D: LED Lamp

 Use only when interpreting part numbers. Do not use for developing part numbers.

Illuminated Selector Switches (Assembled)

Illuminated 2-Position Selector Switches

Style					Part Number		
Contact	Mounting	Operator Position		Lamp Circuit Type	Maintained	Spring Return from Right	Spring Return from Left
		L	R				
1NO 1NC	1 2	0 X	X 0	Transformer Full Voltage	ASLD2 ④11⑤N-② ASLD29911⑤N-②-③	ASLD21 ④11⑤N-② ASLD219911⑤N-②-③	ASLD22 ④11⑤N-② ASLD229911⑤N-②-③
2NO 2NC	1 2	0 0	X X	Transformer Full Voltage	ASLD2 ④20⑤N-② ASLD29920⑤N-②-③	ASLD21 ④20⑤N-② ASLD219920⑤N-②-③	ASLD22 ④20⑤N-② ASLD229920⑤N-②-③
2NC	1 2	X X	0 0	Transformer Full Voltage	ASLD2 ④02⑤N-104-② ASLD29902⑤N-104-②-③	ASLD21 ④02⑤N-104-② ASLD219902⑤N-104-②-③	ASLD22 ④02⑤N-104-② ASLD229902⑤N-104-②-③
2NO 2NC	1 2 3 4	0 X 0 X	X 0 X 0	Transformer Full Voltage	ASLD2 ④22⑤N-② ASLD29922⑤N-②-③	ASLD21 ④22⑤N-② ASLD219922⑤N-②-③	ASLD22 ④22⑤N-② ASLD229922⑤N-②-③
2NO 2NC	1 2 3 4	0 0 X X	X 0 0 0	Transformer Full Voltage	ASLD2 ④22⑤N-111-② ASLD29922⑤N-111-②-③	ASLD21 ④22⑤N-111-② ASLD219922⑤N-111-②-③	ASLD22 ④22⑤N-111-② ASLD229922⑤N-111-②-③

② LED/Lens Color Codes

Color	Code
Amber	A
Green	G
Red	R
Blue	S
White	W
Yellow	Y

③ Full Voltage Codes

Voltage	Code
6V AC/DC	6V
12V AC/DC	12V
24V AC/DC	24V
120V AC	120V
240V AC	240V (LED only)

Illuminated 3-Position Selector Switches, Maintained and Spring Return

Style					Part Number				
Contact	Mounting	Operator Position			Lamp Circuit Type	Maintained	Spring Return From Right	Spring Return from Left	Spring Return Two-Way
		L	C	R					
2NO 2NC	1 2	X 0	0 0	0 X	Transformer Full Voltage	ASLD3 ④ 20⑤N-② ASLD39920⑤N-②-③	ASLD31 ④ 20⑤N-② ASLD319920⑤N-②-③	ASLD32 ④ 20⑤N-② ASLD329920⑤N-②-③	ASLD33 ④ 20⑤N-② ASLD339920⑤N-②-③
2NC	1 2	0 X	X X	X 0	Transformer Full Voltage	ASLD3 ④ 02⑤N-② ASLD39902⑤N-②-③	ASLD31 ④ 02⑤N-② ASLD319902⑤N-②-③	ASLD32 ④ 02⑤N-② ASLD329902⑤N-②-③	ASLD33 ④ 02⑤N-② ASLD339902⑤N-②-③
2NO 2NC	1 2 3 4	X 0 0 X	0 0 X X	0 X X 0	Transformer Full Voltage	ASLD3 ④ 22⑤N-② ASLD39922⑤N-②-③	ASLD31 ④ 22⑤N-② ASLD319922⑤N-②-③	ASLD32 ④ 22⑤N-② ASLD329922⑤N-②-③	ASLD33 ④ 22⑤N-② ASLD339922⑤N-②-③
2NO 2NC	1 2 3 4	X X 0 0	0 X X 0	X 0 0 X	Transformer Full Voltage	ASLD3 ④ 22⑤N-309-② ASLD39922⑤N-309-②-③	ASLD31 ④ 22⑤N-309-② ASLD319922⑤N-309-②-③	ASLD32 ④ 22⑤N-309-② ASLD329922⑤N-309-②-③	ASLD33 ④ 22⑤N-309-② ASLD339922⑤N-309-②-③
2NO 2NC	1 2 3 4	0 0 0 0	X 0 X 0	0 X 0 X	Transformer Full Voltage	ASLD3 ④ 22⑤N-310-② ASLD39922⑤N-310-②-③	ASLD31 ④ 22⑤N-310-② ASLD319922⑤N-310-②-③	ASLD32 ④ 22⑤N-310-② ASLD329922⑤N-310-②-③	ASLD33 ④ 22⑤N-310-② ASLD339922⑤N-310-②-③
4NO	1 2 3 4	X 0 X 0	0 0 0 0	0 X 0 X	Transformer Full Voltage	ASLD3 ④ 40⑤N-② ASLD39940⑤N-②-③	ASLD31 ④ 40⑤N-② ASLD319940⑤N-②-③	ASLD32 ④ 40⑤N-② ASLD329940⑤N-②-③	ASLD33 ④ 40⑤N-② ASLD339940⑤N-②-③
4NC	1 2 3 4	0 X 0 X	X X X X	X 0 X 0	Transformer Full Voltage	ASLD3 ④ 04⑤N-② ASLD39904⑤N-②-③	ASLD31 ④ 04⑤N-② ASLD319904⑤N-②-③	ASLD32 ④ 04⑤N-② ASLD329904⑤N-②-③	ASLD33 ④ 04⑤N-② ASLD339904⑤N-②-③

- In place of ②, specify the Lens/LED Color Code, in place of ③, specify the Full Voltage (lamp voltage) Code, in place of ④, specify the Transformer Voltage Code and in place of ⑤ specify the Lamp Type Code.
- The truth table indicates the operating position of contact block when the operator is switched to that position.  
X = On (Closed Contacts) 0 = Off (Open Contacts)  
X—X = Overlapping Contacts: Remain on (closed contacts) when switch is moved between these positions
- Yellow selector switch comes with white LED.

④ Transformer Voltage Codes

Voltage	Code
120VAC	126
240VAC	246
480VAC	486

Transformers step down to 6V (use 6V lamp).

⑤ Lamp Type Codes

Lamp	Code
Incandescent	Blank
LED	D

Light is independent of switch position.

### Illuminated Selector Switches (Sub-Assembled)



\*Not required for full voltage units (use APD-F full voltage clips instead).

#### Operators

Style	Position	Description	Part Number
Operator	2	Maintained	ASLD200
	3	Maintained, Cam 1	ASLD300-1
		Maintained, Cam 2	ASLD300-2
	2	Spring return from right	ASLD2100
		Spring return from left	ASLD2200
	3	Spring return from right, Cam 1	ASLD3100-1
		Spring return from right, Cam 2	ASLD3100-2
		Spring return from left, Cam 1	ASLD3200-1
Spring return from left, Cam 2		ASLD3200-2	
	Spring return from left/right, Cam 1	ASLD3300-1	
	Spring return from left/right, Cam 2	ASLD3300-2	

#### Contact Blocks

Style	Part Number	
	1NO	1NC
All Control Units	BST-010	BST-001
	BST-010S (early make)	BST-001S (late break)
Dummy Block	BST-D	



- Dummy blocks (no contacts) are used with an odd number of contact blocks.
- Combining BST-010S and BST-001S result in overlapping contacts (remain on, or closed, when switch is moved between two positions).

#### Full Voltage Clips

Style	Part Number
Full Voltage Clips (2 required for each unit)	APD-F



Required for all full voltage models.

#### Transformers

Style	Primary Voltage (50/60Hz)	Part Number
Transformers	120V AC	TWD-0126
	240V AC	TWD-0246
	480V AC	TWD-0486



6V secondary voltage.

#### ② LED/Lens Color Codes

Color	Code	Color	Code
Amber	A	Blue	S
Green	G	White	W
Red	R	Yellow	Y



Yellow lens only. Yellow LED not available, use white LED.

#### Lenses

Style	Part Number
Knob	ASLNHU-①

#### Lamps

Style	Voltage	Part Number
LED	6V AC/DC	LSTD-6②
	12V AC/DC	LSTD-1②
	24V AC/DC	LSTD-2②
	120V AC	LSTD-H2②
	240V AC	LSTD-M4②
Incandescent	6V AC/DC	IS-6
	12V AC/DC	IS-12
	24V AC/DC	IS-24
	120V AC	L-120L

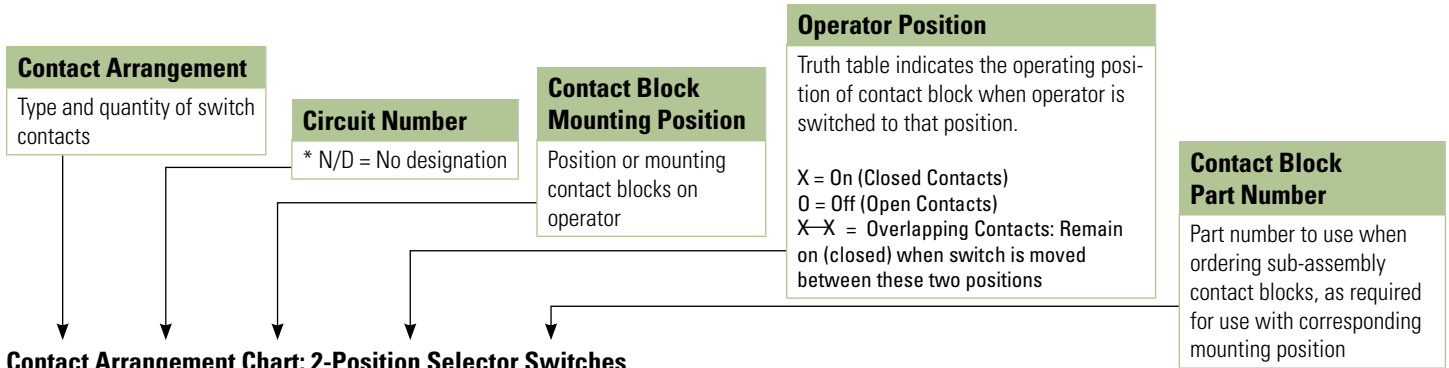


- In place of ②, specify the LED color code.
- The LED contains a current-limiting resistor and a protection diode.

Contact Arrangement Charts

How to Read Contact Arrangement Charts

To determine contact block mounting position, first make sure the selector switch is oriented as shown on the right



Contact Arrangement Chart: 2-Position Selector Switches

Style		Mounting Position	Operator Position		Contact Block Part Number	Description	Operator Part Number		
Contact	Circuit Number		L	R			Maintained	Spring Return from Right	Spring Return from Left
1NO	N/D	1	O	X	BST-010	Knob/Lever	ASD200	ASD2100	ASD2200
		2	O	O	BST-D	Key Illuminated Knob	ASD2K00 ASLD200	ASD21K00 ASLD2100	ASD22K00 ASLD2200
1NC	116	1	X	O	BST-001	Knob/Lever	ASD200	ASD2100	ASD2200
		2	O	O	BST-D	Key Illuminated Knob	ASD2K00 ASLD200	ASD21K00 ASLD2100	ASD22K00 ASLD2200
1NO 1NC	N/D	1	O	X	BST-010	Knob/Lever	ASD200	ASD2100	ASD2200
		2	X	O	BST-001	Key Illuminated Knob	ASD2K00 ASLD200	ASD21K00 ASLD2100	ASD22K00 ASLD2200
	103	1	X	O	BST-001	Knob/Lever	ASD200	ASD2100	ASD2200
		2	O	X	BST-010	Key Illuminated Knob	ASD2K00 ASLD200	ASD21K00 ASLD2100	ASD22K00 ASLD2200
1NO-EM 1NC-LB	600	1	O	X	BST-010S	Knob/Lever	ASD200	ASD2100	ASD2200
		2	X	O	BST-001S	Key Illuminated Knob	ASD2K00 ASLD200	ASD21K00 ASLD2100	ASD22K00 ASLD2200
	601	1	X	O	BST-001S	Knob/Lever	ASD200	ASD2100	ASD2200
		2	O	X	BST-010S	Key Illuminated Knob	ASD2K00 ASLD200	ASD21K00 ASLD2100	ASD22K00 ASLD2200
2NO	N/D	1	O	X	BST-010	Knob/Lever	ASD200	ASD2100	ASD2200
		2	O	X	BST-010	Key Illuminated Knob	ASD2K00 ASLD200	ASD21K00 ASLD2100	ASD22K00 ASLD2200
2NC	104	1	X	O	BST-001	Knob/Lever	ASD200	ASD2100	ASD2200
		2	X	O	BST-001	Key Illuminated Knob	ASD2K00 ASLD200	ASD21K00 ASLD2100	ASD22K00 ASLD2200
2NO 2NC	N/D	1	O	X	BST-010	Knob/Lever	ASD200	ASD2100	ASD2200
		2	X	O	BST-001	Key	ASD2K00	ASD21K00	ASD22K00
		3	O	X	BST-010	Illuminated Knob	ASLD200	ASLD2100	ASLD2200
		4	X	O	BST-001				
	110	1	X	O	BST-001	Knob/Lever	ASD200	ASD2100	ASD2200
		2	O	X	BST-010	Key	ASD2K00	ASD21K00	ASD22K00
		3	X	O	BST-001	Illuminated Knob	ASLD200	ASLD2100	ASLD2200
		4	O	X	BST-010				
111	1	O	X	BST-010	Knob/Lever	ASD200	ASD2100	ASD2200	
	2	O	X	BST-010	Key	ASD2K00	ASD21K00	ASD22K00	
	3	X	O	BST-001	Illuminated Knob	ASLD200	ASLD2100	ASLD2200	
	4	X	O	BST-001					
4NO	N/D	1	O	X	BST-010	Knob/Lever	ASD200	ASD2100	ASD2200
		2	O	X	BST-010	Key	ASD2K00	ASD21K00	ASD22K00
		3	O	X	BST-010	Illuminated Knob	ASLD200	ASLD2100	ASLD2200
		4	O	X	BST-010				

Switches & Pilot Devices

Signaling Lights

Relays & Sockets

Timers

Contactors

Terminal Blocks

Circuit Breakers

Contact Arrangement Chart: 3-Position Selector Switches

Contact	Circuit Number	Mounting Position	Operator Position			Contact Block Part Number	Description	Operator Part Number				
			L	C	R			Maintained	Spring Return from Right	Spring Return from Left	Two-Way	
1NO 1NC	202	1	X	0	0	BST-010	Knob/Lever Key	ASD300-1 ASD3K00-1	ASD3100-1 ASD31K00-1	ASD3200-1 ASD32K00-1	ASD3300-1 ASD33K00-1	
		2	X	X	0	BST-001	Illuminated Knob	ASLD300-1	ASLD3100-1	ASLD3200-1	ASLD3300-1	
	203	1	0	X	X	BST-001	Knob/Lever Key	ASD300-1 ASD3K00-1	ASD3100-1 ASD31K00-1	ASD3200-1 ASD32K00-1	ASD3300-1 ASD33K00-1	
		2	0	0	X	BST-010	Illuminated Knob	ASLD300-1	ASLD3100-1	ASLD3200-1	ASLD3300-1	
	302	1	X	0	X	BST-010	Knob/Lever Key	ASD300-2 ASD3K00-2	ASD3100-2 ASD31K00-2	ASD3200-2 ASD32K00-2	ASD3300-2 ASD33K00-2	
		2	X	X	0	BST-001	Illuminated Knob	ASLD300-2	ASLD3100-2	ASLD3200-2	ASLD3300-2	
	303	1	0	X	0	BST-001	Knob/Lever Key	ASD300-2 ASD3K00-2	ASD3100-2 ASD31K00-2	ASD3200-2 ASD32K00-2	ASD3300-2 ASD33K00-2	
		2	0	0	X	BST-010	Illuminated Knob	ASLD300-2	ASLD3100-2	ASLD3200-2	ASLD3300-2	
	2NO	N/D	1	X	0	0	BST-010	Knob/Lever Key	ASD300-1 ASD3K00-1	ASD3100-1 ASD31K00-1	ASD3200-1 ASD32K00-1	ASD3300-1 ASD33K00-1
			2	0	0	X	BST-010	Illuminated Knob	ASLD300-1	ASLD3100-1	ASLD3200-1	ASLD3300-1
301		1	X	0	X	BST-010	Knob/Lever Key	ASD300-2 ASD3K00-2	ASD3100-2 ASD31K00-2	ASD3200-2 ASD32K00-2	ASD3300-2 ASD33K00-2	
		2	0	0	X	BST-010	Illuminated Knob	ASLD300-2	ASLD3100-2	ASLD3200-2	ASLD3300-2	
2NC	304	1	0	X	0	BST-001	Knob/Lever Key	ASD300-2 ASD3K00-2	ASD3100-2 ASD31K00-2	ASD3200-2 ASD32K00-2	ASD3300-2 ASD33K00-2	
		2	X	X	0	BST-001	Illuminated Knob	ASLD300-2	ASLD3100-2	ASLD3200-2	ASLD3300-2	
	N/D	1	0	X	X	BST-001	Knob/Lever Key	ASD300-1 ASD3K00-1	ASD3100-1 ASD31K00-1	ASD3200-1 ASD32K00-1	ASD3300-1 ASD33K00-1	
		2	X	X	0	BST-001	Illuminated Knob	ASLD300-1	ASLD3100-1	ASLD3200-1	ASLD3300-1	
2NO 2NC	N/D	1	X	0	0	BST-010	Knob/Lever Key Illuminated Knob	ASD300-1 ASD3K00-1 ASLD300-1	ASD3100-1 ASD31K00-1 ASLD3100-1	ASD3200-1 ASD32K00-1 ASLD3200-1	ASD3300-1 ASD33K00-1 ASLD3300-1	
		2	0	0	X	BST-010						
		3	0	X	X	BST-001						
		4	X	X	0	BST-001						
	210	1	0	X	X	BST-001	Knob/Lever Key Illuminated Knob	ASD300-1 ASD3K00-1 ASLD300-1	ASD3100-1 ASD31K00-1 ASLD3100-1	ASD3200-1 ASD32K00-1 ASLD3200-1	ASD3300-1 ASD33K00-1 ASLD3300-1	
		2	0	0	X	BST-010						
		3	0	X	X	BST-001						
		4	0	0	X	BST-010						
	308	1	X	0	X	BST-010	Knob/Lever Key Illuminated Knob	ASD300-2 ASD3K00-2 ASLD300-2	ASD3100-2 ASD31K00-2 ASLD3100-2	ASD3200-2 ASD32K00-2 ASLD3200-2	ASD3300-2 ASD33K00-2 ASLD3300-2	
		2	X	X	0	BST-001						
		3	X	0	X	BST-010						
		4	X	X	0	BST-001						
309	1	X	0	X	BST-010	Knob/Lever Key Illuminated Knob	ASD300-2 ASD3K00-2 ASLD300-2	ASD3100-2 ASD31K00-2 ASLD3100-2	ASD3200-2 ASD32K00-2 ASLD3200-2	ASD3300-2 ASD33K00-2 ASLD3300-2		
	2	X	X	0	BST-001							
	3	0	X	0	BST-001							
	4	0	0	X	BST-010							
310	1	0	X	0	BST-001	Knob/Lever Key Illuminated Knob	ASD300-2 ASD3K00-2 ASLD300-2	ASD3100-2 ASD31K00-2 ASLD3100-2	ASD3200-2 ASD32K00-2 ASLD3200-2	ASD3300-2 ASD33K00-2 ASLD3300-2		
	2	0	0	X	BST-010							
	3	0	X	0	BST-001							
	4	0	0	X	BST-010							

- Each operator sub-assembly is available as a "-1" and a "-2" for 3-position selector switches. The internal cam of a "-1" is different from that of a "-2". This results in designated combinations of open and closed contacts in the various operator positions.
- N/D = No circuit number designation required in assembled part number.
- X = On (closed contacts) 0 = Off (open contacts). X-X Overlapping contacts remain on (closed) when switch is moved between these two positions.

**Contact Arrangement Chart: 3-Position Selector Switches**

Style		Mounting Position	Operator Position			Contact Block Part Number	Description	Operator Part Number			
Contact	Circuit Number		L	C	R			Maintained	Spring Return from Right	Spring Return from Left	Two-Way
4NO	N/D	1	X	0	0	BST-010	Knob/Lever Key Illuminated Knob	ASD300-1 ASD3K00-1 ASLD300-1	ASD3100-1 ASD31K00-1 ASLD3100-1	ASD3200-1 ASD32K00-1 ASLD3200-1	ASD3300-1 ASD33K00-1 ASLD3300-1
		2	0	0	X	BST-010					
		3	X	0	0	BST-010					
		4	0	0	X	BST-010					
	305	1	X	0	X	BST-010	Knob/Lever Key Illuminated Knob	ASD300-2 ASD3K00-2 ASLD300-2	ASD3100-2 ASD31K00-2 ASLD3100-2	ASD3200-2 ASD32K00-2 ASLD3200-2	ASD3300-2 ASD33K00-2 ASLD3300-2
		2	0	0	X	BST-010					
		3	X	0	X	BST-010					
		4	0	0	X	BST-010					
4NC	N/D	1	0	X	X	BST-001	Knob/Lever Key Illuminated Knob	ASD300-1 ASD3K00-1 ASLD300-1	ASD3100-1 ASD31K00-1 ASLD3100-1	ASD3200-1 ASD32K00-1 ASLD3200-1	ASD3300-1 ASD33K00-1 ASLD3300-1
		2	X	X	0	BST-001					
		3	0	X	X	BST-001					
		4	X	X	0	BST-001					
	314	1	0	X	0	BST-001	Knob/Lever Key Illuminated Knob	ASD300-2 ASD3K00-2 ASLD300-2	ASD3100-2 ASD31K00-2 ASLD3100-2	ASD3200-2 ASD32K00-2 ASLD3200-2	ASD3300-2 ASD33K00-2 ASLD3300-2
		2	X	X	0	BST-001					
		3	0	X	0	BST-001					
		4	X	X	0	BST-001					

- Each operator sub-assembly is available as a "-1" and a "-2" for 3-position selector switches. The internal cam of a "-1" is different from that of a "-2". This results in designated combinations of open and closed contacts in the various operator positions.
- N/D = No circuit number designation required in assembled part number.
- X = On (closed contacts) 0 = Off (open contacts). X-X Overlapping contacts remain on (closed) when switch is moved between these two positions.

**Operator Truth Tables**

Use the following tables to build custom selector switches.

**2 Position Selector Switches**

	Contact	Mounting Position	Operator Position	
			Left	Right
ASD200	BST-010 (NO)	L	0	X
		R	0	X
	BST-001 (NC)	L	X	0
		R	X	0
	BST-010S (NO-EM)	L	0	X-X
		R	0	X-X
	BST-001S (NC-LB)	L	X-X	0
		R	X-X	0

**3 Position Selector Switches**

	Contact	Mounting Position	Operator Position		
			Left	Center	Right
ASD300-1 ASLD300-1 ASD3K00-1	BST-010 (NO)	L	X	0	0
		R	0	0	X
	BST-001 (NC)	L	0	X-X	X
		R	X-X	X	0
	BST-010S (NO-EM)	L	X	0	0
		R	0	0	X
	BST-001S (NC-LB)	L	0	X-X	X
		R	X-X	X	0

**3 Position Push/Pull Switches**

	Contact	Operator Position		
		Pull	Normal	Push
AYLD22	BST-010 (NO)	0	0	X
	BST-001 (NC)	X	0	0
	BST-010S (NO-EM)	0	X	X
	BST-001S (NC-LB)	X	X	0

	Contact	Mounting Position	Operator Position		
			Left	Center	Right
ASD300-2 ASLD300-2 ASD3K00-2	BST-010 (NO)	L	X	0	X
		R	0	0	X
	BST-001 (NC)	L	0	X	0
		R	X-X	X	0
	BST-010S (NO-EM)	L	X	0	X
		R	0	0	X
	BST-001S (NC-LB)	L	0	X-X	0
		R	X-X	X	0


Accessories – TWTD Series

TWTD Series Accessories

Item	Appearance	Description/Usage	Part Number	
Lamp Removal Tool		Rubber tool used to install or remove LED's and incandescent lamps	OR-55	
Metal Bezel		Standard octagonal units (chrome-pl.).	OG-81	
		Extended, non-illuminated (chrome-pl.).	OG-82	
		Extended, illuminated (chrome-pl.).	OG-83L	
		Jumbo Mushroom Shallow Shroud	ABN4G	
		Jumbo Mushroom Deep Shroud	ABN4F	
Plastic Bezel		Black plastic locking ring/bezel	OGP11B	
Boot/Cover		Used to cover and protect pushbuttons	In place of ⊕, specify <b>Neoprene Rubber Boot</b> color: <b>B</b> (black), <b>G</b> (green), <b>R</b> (red), <b>Y</b> (yellow)	
			OC-11 ⊕	
			Flush units (clear plastic -40° to +60°C).	OC-121
		Extended units (clear plastic -40° to +60°C).	OC-122	
Anti-Rotation Ring		Plastic washer For nameplates or panels that should not be scratched.	OGL-D1T	
		Thrust washer/Anti-rotation ring for use with notched panel cutout.	OGL-D1S	
Mounting Hole Plug		Plugs used to fill unused 30mm panel cutouts.	Plastic with locking nut attached.	
			OBP-11	
			Metal with locking nut attached	OB-11
			Grey rubber (-5° to +60°C)	OB-13
Terminal Tab Adaptor		Tab #250 17/64" x 3/64" (6.35mm x 0.8mm): Single tab	TW-FA1	
Full Voltage Adaptor		Used on all full voltage illuminated units. Two required per unit. (M3.5 screw and saddle)	APD-F	
Lock Out Adaptor		Used to provide lockout protection for TWTD pushbuttons and knob selectors. ø 1-13/64" (30mm)	OL-KL1	
Replacement Keys		Pair of keys (#0)	TW-SK	

Fingersafe Covers for TWTD Series

Item	Description	Used with	Part Number
	Fingersafe terminal cover, for full voltage pilot lights, adds 3mm to overall depth	APD199... full voltage pilot lights	APD-PVL
	Fingersafe terminal cover, for contact blocks, adds 3mm to overall depth	Non-Illuminated pushbuttons ABD..., and AOD...	N-VL2
	Fingersafe terminal cover, adds 1.5mm to overall depth	Transformer pilot lights and illuminated units	N-VL3
	Fingersafe terminal cover, adds 4 mm to depth	Full voltage illuminated pushbuttons	N-VL4

 Dimensions on page 687.

Switches & Pilot Devices

Signaling Lights

Relays & Sockets

Timers

Contactors

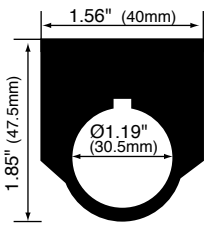
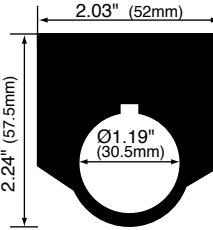
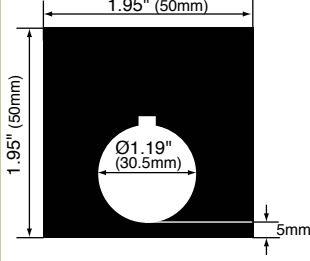
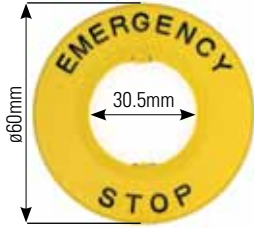
Terminal Blocks

Circuit Breakers



Nameplates – TWTD Series

Faceplates

	NALD	NAKD	NAQD	HNAV
Dimensions				
Description	Part Number			
Nameplate (blank)	NALD-B (black) NALD-R (red)	NAKD-B (black) NAKD-R (red)	NAQD-B (black) NAQD-R (red)	HNAV-0
Nameplate (engraved)	NALD-⓪	NAKD-⓪	NAQD-⓪	HNAV-27 "Emergency Stop"

1. Nameplates are made of 0.031" aluminum. Lettering is white letters engraved on black background.
2. In place of ⓪, insert either the standard legend code from table below or custom engraving delimited by " ".
3. HNAV available in yellow only.

Standard Legend Codes

Pushbuttons		Pushbuttons/Selector Switches				Selector Switches	
Legend	Code	Legend	Code	Legend	Code	Legend	Code
AUTO	101	OPEN	116	AUTO-MAN	201	AUTO-MAN-OFF	301
CLOSE	102	OUT	117	CLOSE-OPEN	202	AUTO-OFF-MAN	302
DOWN	103	RAISE	118	DOWN-UP	203	CLOSE-OFF-OPEN	303
EMERG.STOP*	104	RESET	119	FAST-SLOW	204	DOWN-OFF-SLOW	304
FAST	105	REVERSE	120	FOR-REV	205	FAST-OFF-SLOW	305
FORWARD	106	RUN	121	HAND-AUTO	206	FOR-OFF-REV	306
HAND	107	SLOW	122	HIGH-LOW	207	LEFT-OFF-RIGHT	307
HIGH	108	START	123	JOG-RUN	208	LOWER-OFF-RAISE	308
IN	109	STOP*	124	LEFT-RIGHT	209	OFF-MAN-AUTO	309
INCH	110	STOP	125	LOWER-RAISE	210	OFF-SLOW-FAST	310
JOG	111	TEST	126	MAN-AUTO	211	OFF-1-2	311
LOW	112	UP	127	OFF-ON	212	OPEN-OFF-CLOSE	312
LOWER	113	I (Int'l On)	150	ON-OFF	213	SLOW-OFF-FAST	313
OFF	114	O (Int'l Off)	151	OPEN-CLOSE	214	SUMMER-OFF-WINTER	314
ON	115	EMO	152	RAISE-LOWER	215	UP-OFF-DOWN	315
						1-OFF-2	316
						HAND-OFF-AUTO	317

1. \*Available in Red as standard legend code 104 and 124. To order engraved nameplate and codes, add legend code to nameplate part number. Character height based on the number of characters, space and size of nameplate. Standard character size is 3/16".
2. Nameplates with standard legends are the same list price as blank nameplates. Special engravings, additional cost.

To specify engraving instructions, use the Nameplate order form on next page.

**Custom engraved Nameplates Order Form – TWTD Series**

Copy this order form and use it to specify Letter Height, Custom Engravings, Location of Engraving on Nameplate, and Quantity Desired. To ensure engraving accuracy, fax it to your IDEC representative, or Distributor.

Your Company Name: \_\_\_\_\_

IDEC Rep/Distributor Contact: \_\_\_\_\_

Your Name: \_\_\_\_\_

PO number (if known): \_\_\_\_\_

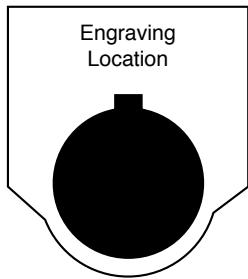
Telephone: \_\_\_\_\_

IDEC Rep/Distributor Phone: \_\_\_\_\_

Fax & Email: \_\_\_\_\_

IDEC Rep/Distributor Fax & Email: \_\_\_\_\_

**NALD Nameplate**



**Step 1.**

Choose Letter Size - 7/64" or 1/8".

Check the box for the letter size you want. Then write your lettering in box below checkboxes. Note: 1/8" size letters cannot exceed 13 characters.

**Sample Letter Sizes**

7/64" Letters: A B C D

1/8" Letters: A B C D

7/64" Letter Size

11 characters max (for 7/64" size letters)

1/8" Letter Size

9 characters max (for 1/8" size letters)

**Step 2.**

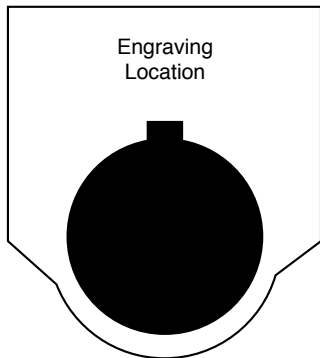
Specify Quantity.

Enter the number of nameplates desired in the box on the right.

**Qty**

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----

**NAKD Nameplate**



**Step 1.**

Choose Letter Size - 7/64" or 1/8".

Check the box for the letter size you want. Then write your lettering in box below checkboxes. Note: 1/8" size letters cannot exceed 9 characters.

**Step 2.**

Specify Quantity.

Enter the number of nameplates desired in the box on the right.

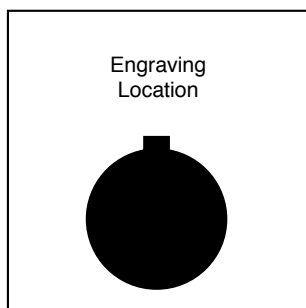
**Qty**

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----	----

**Sample Letter Sizes**

1/8" Letters: A B C D

**NAQD Nameplate**



**Step 1.**

Choose Letter Size - 7/64" or 1/8".

Check the box for the letter size you want. Then write your lettering in box below checkboxes. Note: 1/8" size letters cannot exceed 16 characters.

7/64" Letter Size

20 characters max (for 7/64" size letters)

1/8" Letter Size

16 characters max (for 1/8" size letters)

**Step 2.**

Specify Quantity.

Enter the number of nameplates desired in the box on the right.

**Qty**

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----	----	----	----	----

**Sample Letter Sizes**

3/32" Letters: A B C D

1/8" Letters: A B C D

### Switch Engraving Order Form – TWTD Series

Copy this order form and use it to specify Letter Height, Maximum Number of Lines and Text to be engraved.

To insure engraving accuracy, fax it to your IDEC representative or Distributor.

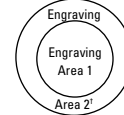
Your Company: \_\_\_\_\_  
 Name: \_\_\_\_\_  
 Address: \_\_\_\_\_  
 PO: \_\_\_\_\_

Telephone: \_\_\_\_\_  
 Fax: \_\_\_\_\_  
 Email: \_\_\_\_\_  
 Part Number to be Engraved: \_\_\_\_\_

Please check one of the boxes below to indicate your choice of engraving options:



ø29mm, ø40mm Mushroom Head



	# of Lines	Letter Height	Max. Characters Per Line
<input type="checkbox"/>	1	5/32	7
<input type="checkbox"/>		1/8	8
<input type="checkbox"/>	2	5/32	7
<input type="checkbox"/>		1/8	8
<input type="checkbox"/>	3	1/8	8
<input type="checkbox"/>	4	Custom*	

\*Engraving is possible, but character size will be smaller than standard sizes.



	# of Lines	Letter Height	Max. Characters Per Line
<input type="checkbox"/>	1	5/32	7
<input type="checkbox"/>		1/8	8
<input type="checkbox"/>	2	5/32	7
<input type="checkbox"/>		1/8	8
<input type="checkbox"/>	3	1/8	8
<input type="checkbox"/>	4	Custom*	

\*Engraving is possible, but character size will be smaller than standard sizes.

	# of Lines	Letter Height	Max. Characters Per Line
<input type="checkbox"/>	1	3/4	4
<input type="checkbox"/>		5/16	5
<input type="checkbox"/>	2	5/16	5
<input type="checkbox"/>		1/4	6
<input type="checkbox"/>		5/32	8
<input type="checkbox"/>	3	5/32	8
<input type="checkbox"/>		1/8	9
<input type="checkbox"/>	4	1/8	9

		# of Lines	Letter Height	Max. Characters Per Line
<input type="checkbox"/>	Engraving Area 1	1	5/32	5
<input type="checkbox"/>			1/8	5
<input type="checkbox"/>	Engraving Area 2	1	5/32	7
<input type="checkbox"/>			1/8	7



- Above mentioned specifications hold true for standard size push-buttons (round and square).
- \*Engraving Area 2 can be engraved for 40mm mushroom head non-illuminated pushbutton only.
- Engraving is done on the button itself for non-illuminated push buttons and on marking plate for illuminated push buttons and pilot lights.
- Please enter text exactly how you want it engraved, take care to emphasize capital or small letters.

Enter text to be engraved:

Line 1: \_\_\_\_\_  
 Line 2: \_\_\_\_\_  
 Line 3: \_\_\_\_\_  
 Line 4: \_\_\_\_\_

#### Sample Letter Sizes

1/8 Letters: **OPEN**

5/32 Letters: **OPEN**



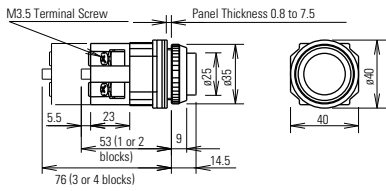
All engraving is 5/8mm wide.

For IDEC Internal Use Only:

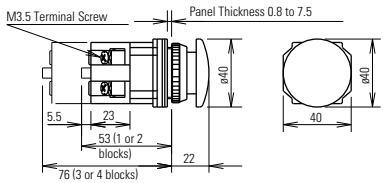
Work Order #: \_\_\_\_\_

Dimensions (mm)

Pushbutton



Mushroom Pushbutton w/Full Shroud



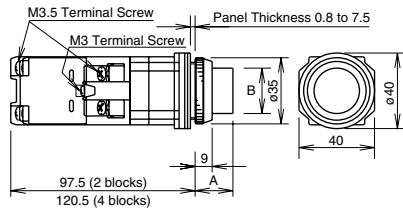
Pushbuttons	Dimension A	Dimension B
Flush	0.351" (9mm)	ø 0.975" (25mm)
Extended	0.566" (14.5mm)	ø 0.975" (25mm)
Extended w/Full Shroud	0.663" (17mm)	ø 1.11" (28.5mm)
Mushroom	0.858" (22mm)	ø 1.56" (40mm)
Mushroom w/Full Shroud	0.936" (24mm)	ø 1.87" (48mm)
Jumbo Mushroom	1.13" (29mm)	ø 2.54" (65mm)
Mushroom, Pushlock Turn Reset and Push-Pull	*0.975" (25mm) **0.975" (25mm)	ø 1.56" (40mm) ø 1.56" (40mm)



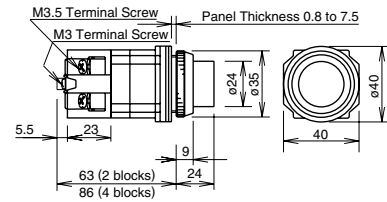
\*Dimension when operator is in reset position.  
\*\*Dimension when operator is in pull position.

Illuminated Pushbuttons

w/Transformer



Full Voltage

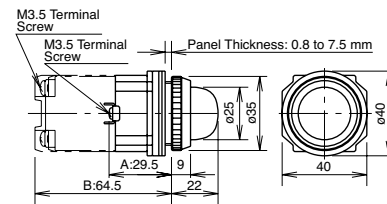


Illuminated Pushbuttons	Dimension A	Dimension B
Flush w/Full Shroud	0.975" (25mm) 0.995" (25.5mm)	ø 0.936" (24mm) ø 0.936" (24mm)
Extended w/Full Shroud	0.741" (19mm) 0.761" (19.5mm)	ø 0.936" (24mm) ø 0.936" (24mm)
ø 1.56" (40mm) Mushroom Pushlock Turn Reset, Push-Pull	*0.975" (25mm) **0.975" (25mm)	ø 1.56" (40mm) ø 1.56" (40mm)



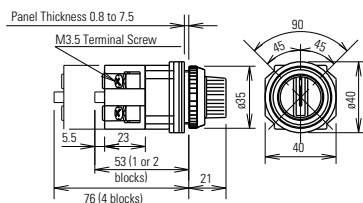
\*Dimension when operator is in reset position.  
\*\*Dimension when operator is in pull position.

Pilot Lights

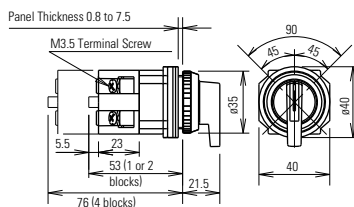


Selector Switches

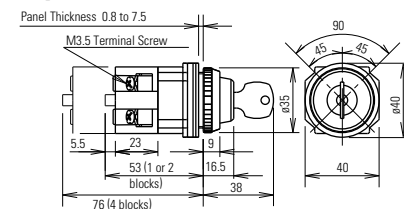
Knob



Lever



Key



Illuminated Knob

