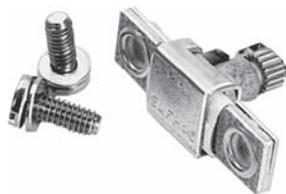


# Manual Control

## Heater Elements, Class SMF

### General



Heater Elements Class SMF

#### Ordering Information

- Determine number of heater elements required from Table A.
- Determine motor full load current and service factor.  
**NOTE: If motor amps are unknown, an approximate value may be found on page 9/120. These values should be used with caution and only when motor amps are not available.**
- If the motor and controller are in the same ambient temperature:
  - For 1.15 to 1.25 service factor motors use 100% of motor full load current for heater element selection.
  - For 1.0 service factor motors use 90% of motor full load current for heater element selection.
  - Heater elements are class 20.
- If the motor and controller are in different ambient temperatures multiply motor full load current by the multiplier in Table B. Use the resultant full load current for heater element selection.
- Select proper heater element from table below.
- All tables are based on the operation of the motor and controller in the same ambient temperature, 40°C (104°F) or less. Always be certain the correct heater element is installed in the starter before operating the motor.

Heater Catalog Number	Motor Full-Load Current (Amps)	List Price \$
SMFH01	0.157–0.173	
SMFH02	0.174–0.192	
SMFH03	0.193–0.212	
SMFH04	0.213–0.235	
SMFH05	0.236–0.261	
SMFH06	0.262–0.289	
SMFH07	0.290–0.321	
SMFH08	0.322–0.355	
SMFH09	0.356–0.399	
SMFH10	0.41–0.44	
SMFH11	0.45–0.49	
SMFH12	0.50–0.53	
SMFH13	0.54–0.58	
SMFH14	0.59–0.65	
SMFH15	0.66–0.71	
SMFH16	0.72–0.78	
SMFH17	0.79–0.85	
SMFH18	0.86–0.96	
SMFH19	0.97–1.04	
SMFH20	1.05–1.16	
SMFH21	1.17–1.25	
SMFH22	1.30–1.39	
SMFH23	1.38–1.54	
SMFH24	1.48–1.63	
SMFH25	1.57–1.75	
SMFH26	1.66–1.86	

Heater Catalog Number	Motor Full-Load Current (Amps)	List Price \$
SMFH27	1.80–1.99	
SMFH28	1.96–2.15	
SMFH29	2.16–2.38	
SMFH30	2.39–2.75	
SMFH31	2.76–2.84	
SMFH32	2.85–3.06	
SMFH33	3.07–3.45	
SMFH34	3.46–3.70	
SMFH35	3.71–4.07	
SMFH36	4.08–4.32	
SMFH37	4.33–4.90	
SMFH38	4.91–5.35	
SMFH39	5.36–5.85	
SMFH40	5.86–6.41	
SMFH41	6.42–6.79	
SMFH42	6.80–7.57	
SMFH43	7.58–8.15	
SMFH44	8.16–8.98	
SMFH45	8.99–9.67	
SMFH46	9.68–9.95	
SMFH47	9.96–10.8	
SMFH48	10.9–12.1	
SMFH49	12.2–13.1	
SMFH50	13.2–13.9	
SMFH51	14.0–15.0	
SMFH52	15.1–16.0	

**Table A**  
Number of Heater Elements

Device	Number of Heater Elements	Notes
SMFF*1 SMFF*2 SMFF*3 SMFF*4 SMFF*5 SMFF*6	1	All single pole and two pole SMF starters require only 1 Heater Element.
SMFF*22 SMFF*44	2	Duplex Unit. One Heater Element per starter.
SMFF*11 SMFF*22	2	Two Speed Starter. One Heater Element per speed.

**Table B—Special Applications**  
Heater Element Selection

Continuous Duty Motor Service Factor	Ambient Temperature of Motor		
	Same as Controller Ambient	Constant 10°C (18°F) Higher Than Controller Ambient	Constant 10°C (18°F) Lower Than Controller Ambient
	Full Load Current Multiplier		
1.15 to 1.25	1.0	0.9	1.05
1.0	0.9	0.8	0.95