STEEL HOLE CUTTERS Quick Change Stainless Steel Hole Cutters



- · Cuts stainless steel quickly and easily.
- Quick Change arbor allows you to change cutter heads with a simple push and a turn. Use the same arbor for different size cutting heads.
- · Removable cutter heads available in sizes from 5/8" through 3".
- · Flange stop prevents over-drilling.
- Ejector spring on all sizes above 3/4" makes removal of slug easier.
- · Replaceable, cobalt-steel pilot drill with split-point tip to prevent walking.
- Precision carbide teeth for optimum performance and durability.
- Minimum chuck size of 3/8"
- · Precision engineered and manufactured... no annoying chattering and squealing while cutting.
- · Improved carbide quality for more durability and longer life.

INDIVIDUAL	CARBIDE	-TIPPED	HOLE	CUTTERS

		SIZE		CONDUIT			MIN.	CHUCK SIZE	NO. 660/ UPC NO.	NO. 655/ UPC NO.
CAT. NO.	UPC NO.	INCH	ММ	SIZE	PG	IS0	INCH	ММ	05766	05820
645-5/8	05691	5/8	15.8				3/8	9.5		
645-11/16	05692	11/16	17.5				3/8	9.5		
645-3/4	05693	3/4	19.0		11		3/8	9.5		
645-13/16	05694	13/16	20.6		13	20	3/8	9.5		
645-7/8	05695	7/8	22.2	1/2"			3/8	9.5	1	1
645-1	05696	1	25.4			25	3/8	9.5		
645-1-1/16	05957	1-1/16	27.0				3/8	9.5		
645-1-1/8	05697	1-1/8	28.6	3/4"	21		3/8	9.5	/	1
645-1-7/32	05698	1-7/32	31.0				3/8	9.5		
645-1-1/4	05699	1-1/4	31.8				3/8	9.5		
645-1-5/16	05958	1-5/16	33.3			32	3/8	9.5		
645-1-3/8	05700	1-3/8	34.9	1"			3/8	9.5	✓	1
645-1-7/16	05959	1-7/16	36.5		27		3/8	9.5		
645-1-1/2	05701	1-1/2	38.1				3/8	9.5		
645-1-3/4	05702	1-3/4	44.4	1-1/4"			3/8	9.5	✓	
645–2	05703	2	50.8	1-1/2"		50	3/8	9.5	✓	
645-2-1/8	05960	2-1/8	54.0		42		3/8	9.5		
645-2-1/4	05704	2-1/4	57.2		48		3/8	9.5		
645-2-3/8	05961	2-3/8	60.3				3/8	9.5		
645-2-1/2	05705	2-1/2	63.5	2"		63	3/8	9.5		
645-2-5/8	05706	2-5/8	66.7				3/8	9.5		
645-3	05707	3	76.2				3/8	9.5		

ARBORS AND PILOT DRILLS

			Kit Cat. no. 660/ UPC No.	Kit Cat. no. 655/ UPC No.	
CAT. NO.	UPC NO.	DESCRIPTION	05766	05820	
645-011	05752	Quick Change Arbor for sizes 5/8" through 2-1/4", 3/8" shank	1	✓	
645-022	05753	Quick Change Arbor for sizes 2-3/8" through 3", 1/2" shank			
645-001	05761	Pilot Drill for sizes 5/8" through 2-1/4"	1	✓	
645-002	05762	Pilot Drill for sizes 2-3/8" through 3"			
55225	55225	Ejector Spring			

KITS

	CAT. NO.	UPC NO.	DESCRIPTION
	660	05766	7/8", 1-1/8", 1-3/8", 1-3/4", 2" Cutter Heads; Arbor, Hex Key and Case
	655	05820	7/8", 1-1/8", 1-3/8" Cutter Heads; Arbor, Hex Key and Case
R	03581	03581	3 mm Hex Key
R	54274	54274	Set Screw
R	55225	55225	1/2" Ejector Spring

NOTE: TO EXTEND THE LIFE OF YOUR TOOL, SEE CUTTING/THREADING OIL ON PAGE 139.

VIT CAT

KIT CAT