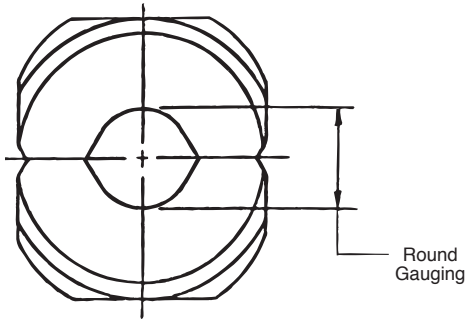


## Installing Dies



### Installing Dies for High Voltage Connectors

Die Code Numbers	TBM15I, TBM14M, 13100A		Round Gauging
	**Adapter** Type	Non-Adapter Type	
29R	15CA29R	–	.302/.290
33R	15CA33R	–	.348/.336
37R	15CA37R	–	.394/.382
42R	15CA42R	–	.432/.420
45R	15CA45R	–	.472/.460
49R	15CA49R	–	.522/.510
54R	15CA54R	–	.576/.564
60R	15CA60R	–	.604/.592
66R	15CA66R	–	.680/.668
71R	15CA71R	–	.730/.718
76R	15CA76R	–	.790/.778
87R	15CA87R	–	.904/.892
94R	†15CA94R†	–	.958/.946
106R	†15CA106R†	–	1.042/1.030
125R	–	15C125R*	1.298/1.286

\*To be used with TBM15I only.  
 \*\*Use 15500-TB adapter with TBM15I tool.  
 †Not U.L. listed in TBM14M/13100A tool.

### Installing Dies for Aluminum H Taps

Cat. No.	Description
<b>For TBM12 &amp; 13642</b>	
11780	Green Color Code
11790	Blue Color Code
<b>For TBM15I/13100A/TBM14M</b>	
15501A*	Green Color Code
15502*	Blue Color Code
<b>For TBM15I Only</b>	
15612	Red Color Code
15620	Black Color Code
<b>For TBM6/6S/60RS</b>	
13470	Green Color Code
13471	Blue Color Code
<b>For TBM6H</b>	
6TON50	Orange Color Code
6TON0	Green Color Code

\*Requires 15500-TB adapter with TBM15I

### Installing Dies for COPPER H Taps

Die Cat. No.	Embossing	Color	Tools
15620CHF	F	White	TBM15I
15620CH	Z	Yellow	TBM15I
15612CH	N	Brown	TBM15I
15CA80RCH	80R	Purple	TBM15I/TBM14M 13100A
15CA71RCH	71R	Brown	TBM15I/TBM14M/13100A
15CA37RCH	37R	Green	TBM15I/TBM14M/13100A
6TON71R	71R	Brown	TBM6H
6TON37R	37R	Green	TBM6H

### Die Adapter for TBM15I

Cat. No.	Description
15500-TB	Adapter

### Installing Dies for Figure 6 and Figure 8 Ground Connectors

Cat. No.	Cable Element A	To Cable Element B	To Ground Rod Element B	To Rebar Element B	Die Selection	
					Element A	Element B
54855L	#6 Sol. - #2 Str.	#6 Sol. - #2 Str.	–	–	15501A	15501A
54865L	#1 Str. - 250 kcmil	#6 Sol. - #2 Str.	½" - ⅝" Rod	⅜" - ½" #3 - #4 Rebar	15G86R	15501A
54875L	#2 Str. - 250 kcmil	#2 Str. - 250 kcmil	½" - ⅝" Rod	⅜" - ½" #3 - #4 Rebar	15G86R	15G86R
54885L	250 kcmil - 500 kcmil	#6 Sol. - #2 Str.	⅝" - ¾" Rod	⅝" - ¾" #3 - #4 Rebar	15G126R	15501A
54895L	250 kcmil - 500 kcmil	#2 Str. - 250 kcmil	⅝" - ¾" Rod	⅝" - ¾" #3 - #4 Rebar	15G126R	15G86R
54900L	250 kcmil - 500 kcmil	#2 Str. - 250 kcmil	⅝" - ¾" Rod	⅝" - ¾" #3 - #4 Rebar	15G121R	15G121R