

# RECIPROCATING SAW BLADES

PROFESSIONAL GRADE BLADES FOR DEMANDING APPLICATIONS



**STRONG. DURABLE. VERSATILE.**



**GREENLEE®**

A Textron Company

# Bi-METAL

**BETTER** for metal, general purpose,  
wood with nails, drywall and plaster

## INDUSTRY LEADING CONSTRUCTION.

All Greenlee Reciprocating Blades start with **industry leading bi-metal construction.**

High performance carbon alloy frames provide **superior strength and durability** while tool grade steel with added cobalt makes up the aggressive cutting edge – providing **fast cutting speeds, excellent wear-resistance, and long blade life.**





# EXTREME<sup>™</sup>

Ti-METAL

**BEST** for metal, general purpose,  
wood with nails

## TITANIUM COATED FOR LONG LIFE.



**EXTREME TI-METAL<sup>™</sup> BLADES** combine the strength and durability of industry-leading bi-metal blades with the long-lasting toughness of **titanium-coated teeth**.

Titanium coating reduces friction and heat build-up, allowing blades to **run cooler** and resist chip weld - giving you **the best wear resistance** and **the longest blade life**.

[www.greenlee.com](http://www.greenlee.com)

# EXTREME™



**BEST** for structural steel

## WIDE BLADES. STRAIGHT CUTS.

**EXTREME™ BLADES** feature a **wider, thicker design** for added strength and durability when cutting angle iron, I-beam, C-channel, tubing, and other structural steels.



Extreme blades resist bending, hold a line better, and **cut straighter** than standard reciprocating blades in **demanding structural steel applications**.

 **GREENLEE®**  
A Textron Company

# SPECIALTY



## PURPOSE BUILT FOR CONSTRUCTION MATERIALS.

**BEST** for cast iron pipe, block & brick, abrasives, stainless steel, cement board, fiber board, and plaster



**SPECIALTY BLADES** are specifically designed to cut through tough construction materials such as **cast iron pipe, masonry block, cement board, and stainless steel.**

Depending on the material, Specialty blades feature carbide-tipped teeth, full-carbide teeth, carbide grit, or diamond grit for demanding construction materials.

[www.greenlee.com](http://www.greenlee.com)



# SAW BLADE SELECTION GUIDE



	CAT. NO.	LENGTH X WIDTH X THICKNESS INCH / MM	MATERIAL	TEETH PER INCH	SPEED AND QUALITY OF CUT
<b>EXTREME™ Ti-METAL</b>					
<b>NOTE:</b> Minimum blade length = Material width + 3"					
	353-624G	6 x 3/4 x .035 / 152 x 19 x .9	<b>BEST</b> for sheet metal (1/8" and less).	24T	<b>SLOWER, SMOOTHER</b> ↑ ↓ <b>FASTER, ROUGHER</b>
	353-818G	8 x 3/4 x .035 / 203 x 19 x .9	<b>BEST</b> for thin metal (1/16" - 3/16").	18T	
	353-618G	6 x 3/4 x .035 / 152 x 19 x .9	<b>BEST</b> for thin metal (1/16" - 3/16").	18T	
	353-614G	6 x 3/4 x .035 / 152 x 19 x .9	<b>BEST</b> for medium metal (3/32" - 3/8").	14T	
	353-610G	6 x 3/4 x .035 / 152 x 19 x .9	<b>BEST</b> for general purpose.	10T	
	353-810G	8 x 3/4 x .050 / 203 x 19 x 1.3	<b>BEST</b> for general purpose.	10T	
	353-656G	6 x 3/4 x .050 / 152 x 19 x 1.3	<b>BEST</b> for clean wood and wood with nails. (plunge cutting)	6T	
	353-956G	9 x 3/4 x .050 / 229 x 19 x 1.3	<b>BEST</b> for clean wood and wood with nails. (plunge cutting)	6T	
	353-156G	12 x 3/4 x .050 / 305 x 19 x 1.3	<b>BEST</b> for clean wood and wood with nails. (plunge cutting)	6T	
<b>EXTREME™</b>					
<b>NOTE:</b> Minimum blade length = Material width + 3"					
	353-6118	6 x 1 x .042 / 152 x 25 x 1.1	<b>BEST</b> for structural steel (up to 1/4").	18T	<b>SLOWER, SMOOTHER</b> ↑ ↓ <b>FASTER, ROUGHER</b>
	353-9118	9 x 1 x .042 / 229 x 25 x 1.1	<b>BEST</b> for structural steel (up to 1/4").	18T	
	353-6114	6 x 1 x .042 / 152 x 25 x 1.1	<b>BEST</b> for structural steel (up to 3/8").	14T	
	353-9114	9 x 1 x .042 / 229 x 25 x 1.1	<b>BEST</b> for structural steel (up to 3/8").	14T	



Metal



Wood With Nails



Plastic



Demolition



Drywall



Cement Board



Cast Iron



Block



Stainless Steel



Structural Steel

CAT. NO.	LENGTH X WIDTH X THICKNESS INCH / MM	MATERIAL	TEETH PER INCH	SPEED AND QUALITY OF CUT
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### BI-METAL

**NOTE:**  
Minimum blade length = Material width + 3"

	353-624	6 x 3/4 x .035 / 152 x 19 x .9	<b>BETTER</b> for sheet metal (1/8" and less).	24T
	353-818T	8 x 3/4 x .050 / 203 x 19 x 1.3	<b>BETTER</b> for thin metal (1/16" - 3/16").	18T
	353-818	8 x 3/4 x .035 / 203 x 19 x .9	<b>BETTER</b> for thin metal (1/16" - 3/16").	18T
	353-618	6 x 3/4 x .035 / 152 x 19 x .9	<b>BETTER</b> for thin metal (1/16" - 3/16").	18T
	353-814	8 x 3/4 x .050 / 203 x 19 x 1.3	<b>BETTER</b> for medium metal (3/32" - 3/8").	14T
	353-614	6 x 3/4 x .035 / 152 x 19 x .9	<b>BETTER</b> for medium metal (3/32" - 3/8").	14T
	353-414	4 x 3/4 x .035 / 102 x 19 x .9	<b>BETTER</b> for medium metal (3/32" - 3/8").	14T
	353-804	8 x 3/4 x .050 / 203 x 19 x 1.3	<b>BETTER</b> for thick metal (1/8" - 1/2").	10/14T
	353-835	8 x 3/4 x .035 / 203 x 19 x .9	<b>BETTER</b> for general purpose.	10/14T
	353-635	6 x 3/4 x .035 / 152 x 19 x .9	<b>BETTER</b> for general purpose.	10/14T
	353-110	12 x 3/4 x .050 / 305 x 19 x 1.3	<b>BETTER</b> for general purpose.	10/14T
	353-810	8 x 3/4 x .050 / 203 x 19 x 1.3	<b>BETTER</b> for general purpose.	10T
	353-610	6 x 3/4 x .035 / 152 x 19 x .9	<b>BETTER</b> for general purpose.	10T
	353-123	6 x 3/4 x .035 / 152 x 19 x .9	<b>BETTER</b> for general purpose.	8/10T
	353-969	9 x 7/8 x .063 / 229 x 22 x 1.6	<b>BEST</b> for demolition projects.	8/10T
	353-966	9 x 7/8 x .063 / 229 x 22 x 1.6	<b>BEST</b> for demolition projects.	5/8T
	353-646	6 x 3/4 x .050 / 152 x 19 x 1.3	<b>BETTER</b> for clean wood and wood with nails.	6T
	353-656	6 x 3/4 x .050 / 153 x 19 x 1.3	<b>BETTER</b> for clean wood and wood with nails. (plunge cutting)	6T
	353-956	9 x 3/4 x .050 / 229 x 19 x 1.3	<b>BETTER</b> for clean wood and wood with nails. (plunge cutting)	6T
	353-156	12 x 3/4 x .050 / 305 x 19 x 1.3	<b>BETTER</b> for clean wood and wood with nails. (plunge cutting)	6T
	353-503	6 x 3/4 x .050 / 152 x 19 x 1.3	<b>BETTER</b> for clean wood and wood with nails. (plunge cutting)	5/8T
	353-636	6 x 3/4 x .050 / 152 x 19 x 1.3	<b>BETTER</b> for drywall and plaster.	6T

SLOWER,  
SMOOTHER



FASTER,  
ROUGHER

### SPECIALTY

**NOTE:**  
Minimum blade length = Material width + 3"

	353-900RG	9 x 3/4 x .039 / 229 x 19 x 1	<b>BETTER</b> for cast iron pipe, block & brick and other abrasives such as tile.	Carbide Grit
	353-800RDG	8 x 3/4 x .039 / 203 x 19 x 1	<b>BEST</b> for cast iron pipe, block & brick and other abrasives such as tile.	Diamond Grit
	353-618RS	6 x 3/4 x .039 / 152 x 19 x 1	<b>BEST</b> for stainless steel (1/16" - 3/16"). Carbide teeth	18T
	353-6563RCT	6 x 3/4 x .050 / 152 x 19 x 1.3	<b>BEST</b> for cement board, fiber board, and plaster. Carbide tipped	6T
	353-9535RCT	9 x 3/4 x .050 / 229 x 19 x 1.3	<b>BEST</b> for cement board, fiber board, and plaster. Carbide tipped	3T

SLOWER,  
SMOOTHER



FASTER,  
ROUGHER



# GREENLEE®

A Textron Company

FOR PRODUCT VIDEOS,  
DEMONSTRATIONS AND MORE,  
SCAN THIS QR CODE OR VISIT:

[www.youtube.com/GreenleeDEMO](http://www.youtube.com/GreenleeDEMO)



## ORDERING INFORMATION

CAT. NO.	UPC NO.	LENGTH X WIDTH X THICKNESS INCH / MM	QTY PER PK.
<b>BI-METAL</b>			
353-624	09966	6 x 3/4 x .035 / 152 x 19 x .9	5
353-818T	13004	8 x 3/4 x .050 / 203 x 19 x 1.3	5
353-818	09976	8 x 3/4 x .035 / 203 x 19 x .9	5
353-618	09965	6 x 3/4 x .035 / 152 x 19 x .9	5
353-814	09975	8 x 3/4 x .050 / 203 x 19 x 1.3	5
353-614	09964	6 x 3/4 x .035 / 152 x 19 x .9	5
353-414	01031	4 x 3/4 x .035 / 102 x 19 x .9	5
353-804	09977	8 x 3/4 x .050 / 203 x 19 x 1.3	5
353-835	01022	8 x 3/4 x .035 / 203 x 19 x .9	5
353-635	01020	6 x 3/4 x .035 / 152 x 19 x .9	5
353-110	31338	12 x 3/4 x .050 / 305 x 19 x 1.3	5
353-810	31337	8 x 3/4 x .050 / 203 x 19 x 1.3	5
353-610	31366	6 x 3/4 x .035 / 152 x 19 x .9	5
353-123	09963	6 x 3/4 x .035 / 152 x 19 x .9	5
353-969	09990	9 x 7/8 x .063 / 229 x 22 x 1.6	5
353-966	09979	9 x 7/8 x .063 / 229 x 22 x 1.6	2
353-646	09968	6 x 3/4 x .050 / 152 x 19 x 1.3	5
353-656	09967	6 x 3/4 x .050 / 153 x 19 x 1.3	5
353-956	09969	9 x 3/4 x .050 / 229 x 19 x 1.3	5
353-156	09970	12 x 3/4 x .050 / 305 x 19 x 1.3	5
353-503	13005	6 x 3/4 x .050 / 152 x 19 x 1.3	5
353-636	31336	6 x 3/4 x .050 / 152 x 19 x 1.3	5

CAT. NO.	UPC NO.	LENGTH X WIDTH X THICKNESS INCH / MM	QTY PER PK.
<b>EXTREME TI-METAL</b>			
353-624G	01011	6 x 3/4 x .035 / 152 x 19 x .9	5
353-818G	01012	8 x 3/4 x .035 / 203 x 19 x .9	5
353-618G	01010	6 x 3/4 x .035 / 152 x 19 x .9	5
353-614G	01030	6 x 3/4 x .035 / 152 x 19 x .9	5
353-610G	01027	6 x 3/4 x .035 / 152 x 19 x .9	5
353-810G	01029	8 x 3/4 x .050 / 203 x 19 x 1.3	5
353-656G	01000	6 x 3/4 x .050 / 152 x 19 x 1.3	5
353-956G	01042	9 x 3/4 x .050 / 229 x 19 x 1.3	5
353-156G	01026	12 x 3/4 x .050 / 305 x 19 x 1.3	5
<b>EXTREME</b>			
353-6118	31331	6 x 1 x .042 / 152 x 25 x 1.1	5
353-9118	31333	9 x 1 x .042 / 229 x 25 x 1.1	5
353-6114	31329	6 x 1 x .042 / 152 x 25 x 1.1	5
353-9114	31332	9 x 1 x .042 / 229 x 25 x 1.1	5
<b>SPECIALITY</b>			
353-900RG	01023	9 x 3/4 x .039 / 229 x 19 x 1	1
353-800RDG	01024	8 x 3/4 x .039 / 203 x 19 x 1	1
353-618RS	01047	6 x 3/4 x .039 / 152 x 19 x 1	1
353-6563RCT	00963	6 x 3/4 x .050 / 152 x 19 x 1.3	1
353-9535RCT	00964	9 x 3/4 x .050 / 229 x 19 x 1.3	1

## NEED MORE INFORMATION?

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