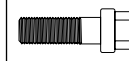
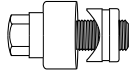


Standard Round Knockout Punches

PUNCH UNIT

REPLACEMENT PARTS



PUNCH KIT-INCLUDES		HOLE SIZE						CAPACITY		WEIGHT		REPLACEMENT PUNCH		REPLACEMENT DIE		REPLACEMENT DRAW STUD		REPLACEMENT BALL BEARING NUT	
PUNCH, DIE & DRAW STUD		CONDUIT & PIPE SIZE	ACTUAL				MILD STEEL	GA.	mm	LBS.	g	CAT. NO.	UPC NO.	CAT. NO.	UPC NO.	CAT. NO.	UPC NO.	CAT. NO.	UPC NO.
CAT. NO.	UPC NO.		Ø INCH	Ø mm	PG	ISO													
730-1/2	02408	—	1/2	0.500	12.7	7	—	16	1.5	.1	46	1760AV	06996	1759AV	04235	1675AV	04218	—	—
730-9/16	02433	—	9/16	0.563	14.3	—	—	16	1.5	.1	46	1754AV	04230	1753AV	04229	1675AV	04218	—	—
21115	21115	—	—	0.598	15.2	9	—	14	2.0	.3	137	21316	21316	32002	32002	00042	00042	—	—
730-5/8	02409	—	5/8	0.625	15.9	—	—	16	1.5	.2	91	1742AV	04223	1743AV	04224	1675AV	04218	—	—
35192	35192	—	—	0.638	16.2	—	16	14	2.0	.3	137	35193	35193	35162	35162	00042	00042	—	—
730BB-11/16	25340	—	11/16	0.688	17.5	—	—	14	2.0	.3	137	1752AV	04228	1751AV	04227	00042	00042	—	—
730EBB-18.6	18886	—	—	0.732	18.6	11	—	14	2.0	.3	137	17700	17700	32003	32003	00042	00042	—	—
730BB-3/4	20667	—	3/4	0.750	19.1	—	—	14	2.0	.3	137	113AV	03998	114AV	03999	00042	00042	—	—
730EBB - 20.4	18887	—	—	0.803	20.4	13	20	14	2.0	.3	137	17697	17697	32004	32004	00042	00042	—	—
730BB-13/16	20668	—	13/16	0.812	20.6	—	—	14	2.0	.3	137	1745AV	04226	1744AV	04225	00042	00042	—	—
71BB	22563	1/2"	7/8	0.885	22.5	16	—	10	3.5	.4	182	121AV	04006	14722	14722	00042	00042	—	—
730BB-15/16	25341	—	15/16	0.937	23.8	—	—	14	2.0	.5	227	1762AV	04238	1761AV	04237	00042	00042	—	—
730BB-1	20670	—	1	1.000	25.4	—	25	14	2.0	.5	227	87AV	03986	35164	35164	00042	00042	—	—
730BB-1-1/16	25342	—	1-1/16	1.063	27.0	—	—	14	2.0	.5	227	1763AV	04240	1764AV	04242	00042	00042	—	—
72BB	22564	3/4"	—	1.115	28.3	21	—	10	3.5	.9	409	123AV	04008	124AV	06972	249AVBB	04040	—	—
36910	36910	3/4"	—	1.115	28.3	21	—	14	2.0	.6	273	36882	36882	32006	32006	00042	00042	—	—
730BB-1-1/8	20671	—	1-1/8	1.125	28.6	—	—	14	2.0	.6	273	91AV	03990	92AV	03991	00042	00042	—	—
36506	36506	—	1-7/32	1.210	30.5	—	—	16	1.5	.6	273	36282	36282	36279	36279	00042	00042	—	—
730BB-1-1/4	20673	—	1-1/4	1.250	31.8	—	—	16	1.5	.7	318	117AV	04002	118AV	04003	00042	00042	—	—
24476	24476	—	—	1.280	32.5	—	32	10	3.5	1	454	24459	24459	35168	35168	249AVBB	04040	—	—
730BB-1-5/16	25344	—	1-5/16	1.313	33.4	—	—	16	1.5	.7	318	1747AV	06587	1746AV	06586	00042	00042	—	—
73BB	22565	1"	—	1.362	34.6	—	—	10	3.5	1.1	499	125AV	04010	126AV	04011	249AVBB	04040	—	—
730BB-1-3/8	25427	—	1-3/8	1.375	34.9	—	—	10	3.5	1.1	499	3205AV	04734	3206AV	04735	249AVBB	04040	—	—
730EBB-37	18890	—	—	1.457	37.0	29	—	10	3.5	1	454	18331	18331	32008	32008	249AVBB	04040	—	—
730BB-1-1/2	25428	—	1-1/2	1.500	38.1	—	—	10	3.5	1.2	545	3207AV	04736	3208AV	07044	249AVBB	04040	—	—
24477	24477	—	—	1.595	40.5	—	40	10	3.5	1.3	590	24462	24462	35159	35159	249AVBB	04040	—	—
730BB-1-5/8	25349	—	1-5/8	1.625	41.3	—	—	10	3.5	1.4	636	1794AV	04251	1793AV	04250	249AVBB	04040	—	—
74BB	22566	1-1/4"	1-11/16	1.701	43.2	—	—	10	3.5	1.4	636	127AV	06974	128AV	04013	249AVBB	04040	—	—
730BB-1-3/4	25350	—	1-3/4	1.750	44.5	—	—	10	3.5	1.5	681	1816AV	04257	1815AV	04256	249AVBB	04040	—	—
730EBB-47	18891	—	—	1.850	47.0	—	—	10	3.5	1.7	772	17687	17687	32009	32009	304AVBB	04042	—	—
730BB-1-7/8	25351	—	1-7/8	1.875	47.6	—	—	10	3.5	1.9	862	1791AV	04248	1792AV	04249	304AVBB	04042	—	—
75BB	22567	1-1/2"	1-15/16	1.951	49.6	—	—	10	3.5	2	908	439AV	06978	440AV	04061	304AVBB	04042	—	—
730BB-2	20676	—	2	2.000	50.8	—	50	10	3.5	1.9	862	1756AV	04232	35161	35161	304AVBB	04042	—	—
730BB-2-1/8	20678	—	2-1/8	2.125	54.0	42	—	10	3.5	2.2	998	1783AV	04245	36173	36173	304AVBB	04042	—	—
730BB-2-1/4	25360	—	2-1/4	2.250	57.2	—	—	10	3.5	2.6	1180	437AV	04058	438AV	04059	304AVBB	04042	—	—
730EBB-60	18892	—	—	2.362	60.0	48	—	10	3.5	2.6	1180	17690	17690	32011	32011	304AVBB	04042	—	—
76BB	22568	2"	2-3/8	2.416	61.5	—	—	10	3.5	3	1361	441AV	04062	442AV	04063	304AVBB	04042	—	—
730BB-2-1/2	20679	—	2-1/2	2.500	63.5	—	63	10	3.5	3	1361	1758AV	04234	1757AV	04233	304AVBB	04042	—	—
730PBB-2-5/8	21214	—	2-5/8	2.625	66.7	—	—	10	3.5	5.1	2314	1795AV	04252	1796AV	06997	1434AV	04188	1433AVBB	04187
730BB-2-3/4	25361	—	2-3/4	2.750	69.9	—	—	10	3.5	4.8	2178	1790AV	04247	1789AV	04246	1434AV	04188	1433AVBB	04187
730MBB	25383	—	—	2.781	70.6	—	—	10	3.5	3.8	1724	730101A	02445	730100A	02443	304AVBB	04042	—	—
738BB	19975	2-1/2"	2-7/8	2.914	74.0	—	—	10	3.5	5	2268	1429AV	04175	1430AV	04177	1434AV	04188	1433AVBB	04187
730BB-3	25372	—	3	3.000	76.2	—	—	10	3.5	6.1	2767	1821AV	04259	1820AV	04258	1434AV	04188	1433AVBB	04187
730TBB	25403	—	3-1/8	3.125	79.4	—	—	10	3.5	6	2722	1798AV	06363	1797AV	06362	1434AV	04188	1433AVBB	04187
730EBB-82	18635	—	—	3.228	82.0	—	—	10	3.5	6.3	2858	18905	18905	18906	18906	1434AV	04188	1433AVBB	04187
739BB	19976	3"	3-1/2	3.539	89.9	—	—	10	3.5	5.9	2677	1431AV	04180	1432AV	04183	1434AV	04188	1433AVBB	04187
730PBB-3-3/4	21216	—	3-3/4	3.750	95.3	—	—	10	3.5	7.7	3493	4640AV	05265	4641AV	05266	1434AV	04188	1433AVBB	04187
741BB*	19977	3-1/2"	4	4.044	102.7	—	—	10	3.5	10	4536	2982AV	04653	2981AV	04652	3026AV	04679	3036AVBB	04685
742BB*	19978	4"	4-1/2	4.544	115.4	—	—	10	3.5	11.4	5172	2984AV	04655	2983AV	04654	3026AV	04679	3036AVBB	04685
730EBB-120*	21519	—	—	4.724	120.0	—	—	10	3.5	13	5897	21489	21489	21491	21491	3026AV	04679	3036AVBB	04685
743BB*	19980	5"	5-5/8	5.675	144.1	—	—	10	3.5	19	8619	5135AV	05447	5136AV	05448	3026AV	04679	3036AVBB	04685



*CAT. NO. UPC NO. DESCRIPTION

3037AV 04686 Bushing for 3-1/2" (conduit hole size) and larger punches with manual operation

R = REPLACEMENT PART A = ACCESSORY

Holemaking

USA Tel: 800.435.0786
Fax: 800.451.2632

Canada Tel: 800.435.0786
Fax: 800.524.2853

International Tel: +1.815.397.7070
Fax: +1.815.397.9247

Standard Round Manual Industrial Punch Kit



Wrench Sold Separately

- Includes most popular sizes for industrial applications.
- Time-saving tool for maintenance, repair and operation applications.
- Convenient steel carrying case.
- Ball bearing drive screw for easy manual operation or use with ratchet and hydraulic drivers.

CAT. NO.	UPC NO.	DESCRIPTION
39860	39860	3/4" - 1-1/2" Hole Size Manual Industrial Punch Kit

39860 MANUAL INDUSTRIAL KNOCKOUT PUNCH KIT INCLUDES

CAT. NO.	UPC NO.	DESCRIPTION	HOLE SIZE		
			ACTUAL		
			Ø INCH	Ø mm	Ø mm
113AV	03998	R 3/4" Punch	3/4	0.750	19.1
114AV	03999	R 3/4" Die	3/4	0.750	19.1
121AV	04006	R 7/8" Punch	7/8	0.885	22.5
14722	14722	R 7/8" Die	7/8	0.885	22.5
87AV	03986	R 1" Punch	1	1.000	25.4
35164	35164	R 1" Die	1	1.000	25.4
91AV	03990	R 1-1/8" Punch	1-1/8	1.125	28.6
92AV	03991	R 1-1/8" Die	1-1/8	1.125	28.6
117AV	04002	R 1-1/4" Punch	1-1/4	1.250	31.8
118AV	04003	R 1-1/4" Die	1-1/4	1.250	31.8
3207AV	04736	R 1-1/2" Punch	1-1/2	1.500	38.1
3208AV	07044	R 1-1/2" Die	1-1/2	1.500	38.1
00042	00042	R 3/8" BB Draw Stud			
249AVBB	04040	R 3/4" BB Draw Stud			
19193	19193	R Steel Storage Box			

SPECIFICATIONS

- Capacity** 1-1/4" Punch - 16 gauge (1.5 mm) mild steel.
 3/4", 1", and 1-1/8" Punches - 14 gauge (2.0 mm) mild steel.
 7/8" and 1-1/2" Punches 10 gauge (3.5 mm) mild steel.
- Operation** Manual - Wrench not included.

Holemaking

USA Tel: 800.435.0786
 Fax: 800.451.2632

Canada Tel: 800.435.0786
 Fax: 800.524.2853

International Tel: +1.815.397.7070
 Fax: +1.815.397.9247

ELECTRIC & BATTERY-POWERED KNOCKOUT KITS

Gator® Plus Battery-Powered Knockout Punch Driver Kits



LS6011A

- Punches a hole for 2" conduit (61.5 mm) in only 12 seconds.
- Angled pistol grip allows easy one-handed control and positioning.
- Tool senses when the hole is completely punched and automatically shuts off to prevent damage to the punch and die.
- Develops 6.7 tons of hydraulic force, capable of punching up to 2" conduit (61.5 mm) size holes in 10-gauge (3.5 mm) mild steel and 12-gauge (2.5 mm) stainless steel.
- Three choices of battery chargers – 120 volt, 220 volt, or 12 volt. Punches approximately (80) 1/2" conduit size holes or (40) 2" conduit size holes in 10-gauge mild steel per battery charge.
- U.S. Patents #6,065,326, and #6,206,663.

SPECIFICATIONS

Weight (driver with battery only)	8.25 lbs. (3.7 kg)
Overall Length (ram retracted)	10.3 in. (262 mm)
Height	11.5 in. (292 mm)
Maximum Punch Force	6.7 tons (60 kN)
Maximum Round Punch Size (in 10 gauge mild steel)	2.42 in. dia. (61.5 mm dia)
Maximum Square Punch Size (in 10 gauge mild steel)	2-11/16 in. x 2-11/16 in. (68.0 x 68.0 mm)
Maximum Rectangular Punch Size (in 10 gauge mild steel)	1.378 x 2.559 in. (35.0 x 65.0 mm)
Maximum Ram Travel	0.87 in (22 mm)
Charging Time	Approximately 1 hour
Battery Voltage	12 V, 2.6Ah, NIMH

GAT. NO.	UPC NO.	DESCRIPTION	WEIGHT LBS. kg.	
LS6011A	03557	Battery-powered driver with 120 volt charger, 2 batteries, 2 draw studs, 1 adapter, 1 spacer and case	23	10.4
LS6012A	03558	Battery-powered driver with 12 volt charger, 2 batteries, 2 draw studs, 1 adapter, 1 spacer and case	23	10.4
LS6022A	03559	Battery-powered driver with 220 volt charger, 2 batteries, 2 draw studs, 1 adapter, 1 spacer and case	23	10.4
LS6011B	04311	Battery-powered driver with 120 volt charger, 2 batteries, 1/2" through 2" Slug-Buster® conduit size punches, 2 draw studs, 1 adapter, 1 spacer and case	27	12.2
LS6012B	04661	Battery-powered driver with 12 volt charger, 2 batteries, 1/2" through 2" Slug-Buster® conduit size punches, 2 draw studs, 1 adapter, 1 spacer and case	27	12.2
LS6022B	04312	Battery-powered driver with 220 volt charger, 2 batteries, 1/2" through 2" Slug-Buster® conduit size punches, 2 draw studs, 1 adapter, 1 spacer and case	27	12.2
07063	07063	12V NIMH Battery		
MKLS60	05956	Carrying Case		

See page 59 for complete parts list for all kits.

STEEL CAPACITIES FOR CONDUIT SIZES

STUD AND ACCESSORIES	STANDARD PUNCHES AND SLUG-BUSTER®							SLUG-SPLITTER SC™							Electronic Connector Punches RS-232, 229, 231, 234, 238
	1/2" CON.	3/4"	1-7/32" CON.	1" CON.	1-1/4" CON.	1-1/2" CON.	2" CON.	1/2" CON.	3/4"	1-7/32" CON.	1" CON.	1-1/4" CON.	1-1/2" CON.	2" CON.	
	Ø 0.885" 22.5mm	Ø 1.115" 28.3mm	Ø 1.210" 30.5mm	Ø 1.362" 34.6mm	Ø 1.701" 43.2mm	Ø 1.951" 49.6mm	Ø 2.415" 61.5mm	Ø 0.885" 22.5mm	Ø 1.115" 28.3mm	Ø 1.210" 30.5mm	Ø 1.362" 34.6mm	Ø 1.701" 43.2mm	Ø 1.951" 49.6mm	Ø 2.416" 61.5mm	
1614SS Draw Stud															
1924AA Spacer															
33967 Adapter															
1924AA Spacer [ⓐ]															
29451 7/16" Draw Stud															
1924AA Spacer															
31872 3/4" Draw Stud															
31872 3/4" Draw Stud															
33967 Adapter															

[ⓐ] 29451 sold separately. See page 73 for ordering information.

10 GA. (0.1345" [3.5 mm]) MILD STEEL 10 GA. (0.1345" [3.5 mm]) STAINLESS STEEL
 12 GA. (0.1046" [2.5 mm]) STAINLESS STEEL 16 GA. (0.0598" [1.5 mm]) MILD STEEL AND 1/8" ALUMINUM

= REPLACEMENT PART = ACCESSORY

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