

# Tools, Dies and Kits



### **Hydraulic Pumps**

#### 13606 Foot/Hand-Operated and 13604 Hand-Operated Hydraulic Pump

- 13606 operates with either foot or hand; 13604 is hand operated only
- Operate all T&B hydraulic heads
- · Built-in safety bypass valve
- Factory set at 9,800 psi

#### **Specifications**

- Nominal Pressure: 9,800 psi
- Pumping Capacity: 2.6 cu. in./min. @ 200 psi 0.16 cu. in./min. @ 10,000 psi
- Reservoir Volume: 125 cu. in. (0.54 gal.)
- Max. Handle Force: 130 lb.
- Dimensions (L x W x H): 23 in. x 5-3/4 in. x 6-3/4 in.
- Weight: 29 lb.

Cat. No.	Description	Pkg. Qty.
13606	Combination Hand or Foot-Operated Hydraulic Pump	1
13604	Hand-Operated Hydraulic Pump	



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#### Specifications

- Nominal Pressure: 10,000 psi
- Pumping Capacity: 30 cu. in./min.
- Reservoir Volume: 60 cu. in. (.26 gal.)
- Dimensions (L x W x H): 13-1/2 in. x 6-1/2 in. x 12-3/4 in.
- Battery: Ni-MH 24 V, 3.0 Ah
- Weight with Battery: 20.9 lb.

#### **Battery Performance Guide**

In tests, the number of crimps obtained from a fully charged battery, using a remote crimping head, was:

- 102 crimps for Cu connectors on 250 kcmil Cu conductor
- 98 crimps for C-Tap connectors on #2 AWG Cu conductor
- 76 crimps for Cu sleeve connectors on 500 kcmil Cu conductor

#### Battpac<sup>™</sup> BPLT13970P2 Pump

- Small and lightweight
- 60 minutes full recharge
- · Highly visible display indicates battery power level
- Socket for 24 VDC external connection
- Operation in any position: on its side or upright
- Separate operation/release buttons protect against accidental operation
- Energy consumption limited by automatic shut-off
- Easily accessible oil top-up inlet

Cat. No.	Description	Pkg. Qty.
BPLT13970P2	Battpac <sup>™</sup> Pump includes canvas accessories carrying bag, carrying strap, remote hand controller, two batteries, battery charger and non-drip couplings	
BPLT13970RB	Ni-MH 24 V Replacement battery	1
BPLT13970RP	Canvas backpack for pump	
BPLT13970DC	Power connecting cable with clips	
BPLT13970FS	Remote foot pedal controller	1

Suggested replacement oil T&B Cat. No. 21061 or any light weight hydraulic fluid or automatic transmission fluid is recommended. Do not use silicon based fluids.





# Tools, Dies and Kits

# **Blackburn**<sup>®</sup>

## **Hydraulic Pumps**

#### 13600 Electric Hydraulic Pump

- · Designed for use with single-acting cylinders and tools rated for 10,000 psi operation
- Supplied with metal carrying case
- 13620 hand switch and 13619 hydraulic hose, both sold separately, required for operation

#### Specifications • Motor: 1/2 hp, 115 V 50-60 Hz 10 A

Pumping Capacity: 170 cu. in./min. at 100 psi 32 cu. in./min. at 1,000 psi 25 cu. in./min. at 5,000 psi 18 cu. in./min. at 10,000 psi

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- Reservoir Volume 04 cu. in. (.45 gal.) Basic Pump Dimension: (L x W x H) 6 in. x 8 in. x 16 in.
- Weight: 25 lb.
- Nominal pressure: 10,000 psi .

Cat. No.	Description	Pkg. Qty.
13600	Electric Hydraulic Pump – hand or foot switch and nonmetallic hose (sold separately) required for operation	1
Accesso	ies	
13620	Hand Switch – 10 ft.	
13589A	Foot Switch – 10 ft.	
13619	10 ft. Nonmetallic Hose	1
13618	20 ft. Nonmetallic Hose	
13600S	"Sled" type stand for 13600 pump	

Suggested replacement oil T&B Cat. No. 21061 or any light weight hydraulic fluid or automatic transmission fluid is recommended. Do not use silicon based fluids.

### **13610A Electric Hydraulic Pump with** Shure Stake<sup>®</sup> Control

- Shure Stake<sup>®</sup> control mechanism requires 9,800 psi pump pressure before recyling to prevent under-crimping
- Designed for use with single-acting cylinders and tools rated for 10,000 psi operation
- Supplied with metal carrying case

Cat. No.	Description	Pkg. Qty.
13610A	Electric Hydraulic Pump with Shure Stake® – hand or foot switch and nonmetallic hose (sold separately) required for operation	1
Accesso	ries	
13611	Hand Switch – 10 ft.	
13612	Foot Switch – 10 ft.	1
13619	10 ft. Nonmetallic Hose	1
13618	20 ft. Nonmetallic Hose	



#### **Specifications**

- Motor: 1/2 hp, 115 V 50-60 Hz 12.5 A .
- Pumping Capacity: 170 cu. in./min. at 100 psi 32 cu. in./min. at 1,000 psi 25 cu. in./min. at 5,000 psi 18 cu. in./min. at 10,000 psi
- Reservoir Volume: 104 cu. in. (.45 gal.)
- Basic Pump Dimension: (L x W x H) 8-1/2 in. x 10-1/2 in. x 16 in.
- Weight: 35 lb. •
- Nominal pressure: 10,000 psi •

Suggested replacement oil T&B Cat. No. 21061 or any light weight hydraulic fluid or automatic transmission fluid is recommended. Do not use silicon based fluids





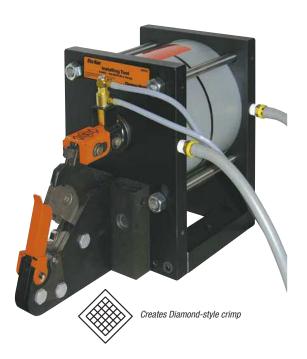


# **Color-Keyed**®

# Tools, Dies and Kits



- Motor Rating: 1-1/2 hp, 115 V, 60 Hz, 23 A
- Pumping Capacity: 235 cu. in./min. at 200 psi 61 cu. in./min. at 8,000 psi
- Reservoir Volume: 462 cu. in. (2 gal.)
- Dimensions (L x W x H): 10-3/4 in. x 15 in. x 20-3/4 in.
- Weight: 60 lb.
- Nominal Pressure: 10,000 psi



### **Hydraulic Pumps**

# 13810 Heavy-Duty Electric Hydraulic Pump with Shure Stake<sup>®</sup> Control

- Designed for perfect crimps every time in heavy-duty OEM applications
- · Heavy-duty OEM two-stage pump with high flow rate
- Shure Stake<sup>®</sup> control mechanism requires 9,800 psi pump pressure before recyling to prevent under-crimping
- Requires hand or foot control (sold separately)

Cat. No.	Description	Pkg. Qty.
13810	Heavy-duty electric hydraulic pump with Shure Stake® control — hand or foot switch and nonmetallic hose (sold separately) required for operation	1
Access	ories	
13611	Hand Switch – 10 ft.	
13612	Foot Switch – 10 ft.	
13619	10 ft. Nonmetallic Hose	
13618	20 ft. Nonmetallic Hose	1
21061	Hydraulic Oil	1
13798	Male Pioneer Quick Disconnect Coupler	
13799	Female Pioneer Quick Disconnect Coupler	
13614	Metallic Reinforced Hose for OEM operations – 10 ft.	

Suggested replacement oil T&B Cat. No. 21061 or any light weight hydraulic fluid or automatic transmission fluid is recommended. Do not use silicon based fluids.

#### 25000 Air-Operated Bench-Mount Crimp Tool

- Installs copper and aluminum connectors on wire sizes from 8 AWG to 500 kcmil
- Compact, heavy-duty pneumatic air tool
- Simple to operate just insert stripped wire into connector barrel, position it in crimping nest and depress foot pedal to actuate crimping dies
- Uses same crimping dies as TBM6S (13000 Series) (see page E35)

Cat. No.	Description	Pkg. Qty.
25000	Air-Operated Bench-Mount Crimp Tool	1



