

REVISED NOV 2021

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Construction Details

Simplified system design.

A typical SMP switchboard consist of a floor mounted, wall supported service section, and a distribution section. The wireway can also be added where required by the local utility or if additional cable termination space is required.

Wireways are modular to allow flexibility.

The wireway is available in 2 depths to suit customer needs. Wireway has split front doors as standard with optional hinged doors. The lug pads are standard NEMA hole pattern and accept up to 5 mechanical lugs or 6 compression lugs.

90^oC rated wireway.

The termination temperature for main incoming cables can be sized at 90° C for bussed pull sections.

Service Entrance Sections house a variety of equipment.

• Service Entrance Sections.

Service sections can be fed directly from overhead by cable.

Service entrance sections equipped for bottom feed will accept cable from underground directly into the service section.

Utility Metering

In addition to the main device, the service section contains utility metering provisions. "Cold" metering provisions (CT's on the load side of the main device) are furnished. The CT's are provided by the utility company. The compartment will be built to utility company standards, with hinged doors and provisions for utility metering equipment.

User Metering

11-2

The service section provides space for the Siemens Digital Meter with remote display, and it's associated components.

Main protective device

The MCCB is mounted individually so that it can be located quickly in an emergency. SMP switchboards will accommodate different types of main circuit breakers. Selection depends on the characteristics of your individual electrical system.

Distribution Sections have ample wiring room and front accessibility.

Generous top or bottom gutters have been created by locating the bus-link in the top or bottom of the distribution section, so there's ample room to run cables into the distribution section and make connections.

Standard bolted covers allow complete access to load conductors. Future flexibility comes standard in the Siemens SMP switchboard. The distribution section can accommodate any combination of panel mounted devices, including MCCBs and fusible disconnect switches.

Operating temperatures are in accordance with CSA Standards

Bus bars are available in standard tin-finished aluminum or optional silver-finished copper. Standard bus is sized on the basis of heat rise criteria, in accordance with CSA C22.2 #31. All bus bars are sized to limit heat rise to 65°C above an ambient temperature of 40°C.

Bus-Link Connections are accessible from the front.

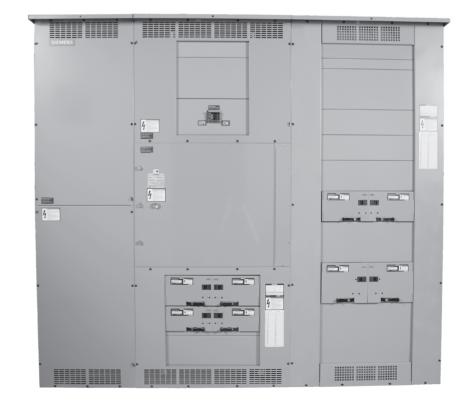
Construction

The Bus-Link can be bolted from the front of the switchboard. Each bus-link is attached by grade five bolts to assure solid joints between sections, and to maintain full bus ampacity through the joint.

To make installation and servicing of the bus-link easier, all phase and neutral busses are stacked one above the other.

Cable Terminals

Screw mechanical connectors (lugs) are provided as standard equipment.



Sentron® SMP Switchboards

Power and Distribution

SMP Switchboard Introduction

Whether the design is for a 240V AC, 400 ampere system; a 600V AC, 1200 A ampere system; or something in between, Siemens Sentron Switchboards should be considered. Every aspect of design has been aimed at improving layout convenience, reducing installation costs, and minimizing the impact and cost of system changes. These switchboards provide the space saving construction and service flexibility necessary in systems for light industrial plants, retail strip malls, and commercial buildings.

Service entrance sections of the SMP accepts a wide range of Sentron Molded Case Circuit Breakers as main disconnect devices.

The SMP switchboard is designed for special configurations. It can be equipped with incoming and outgoing cable/conduit connections, supplied with metering and other special features.

The distribution sections of all Sentron Switchboards are designed with improved wiring space and greater accessibility. They're also designed for easier installation and maintenance. Conveniently located bus-link without compromising useful wiring gutter space, and standard bolted gutter covers offer complete access to load conductors. Front accessibility to bus and protective devices makes adding or replacing circuit breakers or switches quick and easy.

SMP Switchboard Features and Ratings

- Main bus rated up to 1200 ampere.
- Rear of all sections aligned so that switchboard can be floor mounted and secured against the wall.
- Front connected and front accessible.
- Main devices individually mounted. Molded Case Breaker: 400-1200 amps.
- Branch Devices panel mounted.
 Molded Case Breaker: 15–1200 amps fixed.
 Quick-Make Quick-Break Fusible Switch: 30 600A

600 Volts AC Maximum 1200 Ampere Mains 1200 Ampere Maximum Branch CSA Short Circuit Rating – 65,000A IR Maximum

CSA Certified To: CAN/CSA-22.2 No. 31-18

CSA Certificate No. 70172996

SMP Specifications (Table 1)

SMP Switchboard				
EnclosureType	Type 1 Type 2 (dripproof & sprinklerproof) Optional: Dripshield			
Dimensions Main or Distribution Wireway	38" W x 90" H x 12.75" Dp 24" W x 90" H x 12.75" Dp or 25.5" Dp			
Volts	600V Max			
Amperes	400-1200A			
BusType	Aluminum (tin plated) Copper (silver finished) optional			
Bus Bracing	50 KA 65 KA (optional)			
Interrupting Capacity	50 KA 65 KA (optional)			
Entry	Cable only (top or bottom)			
Main Device	MCCB 400-1200A • 80% Rated • 100% Rated (option)			
Branch Devices (Unit Space)	52.5" in Main with Distribution Section, or 22.5" in MUD Section, or 60" in Distribution Section			
Metering Devices	Siemens Digital Metering with Remote Display SEM3 Embedded Metering			
Other Options	SPD Units Sill Channels (1.5″) Lifting Hooks			

Main and Distribution Section Dimensions (Table 2)

Switchboard Type	Access	Dime	nsions - Inches	(mm)
Switchboard type	Access	н	W	D
SMP	Front	90" (2286)	38" (965)	12.75" (324)



General

Power and Distribution

Protective Devices - Molded Case Circuit Breakers

Standard

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SWITCHBOARDS

Breakers are designed for commercial, industrial, institutional and other heavy duty applications. They are rated up to 600V AC and 250V DC. Their interrupting ratings are higher than normal duty breakers.

High Interrupting

Breakers are designed for heavy duty applications where the interrupting requirements exceed the ratings of heavy duty breakers. They are rated up to 600V AC.

Current Limiting

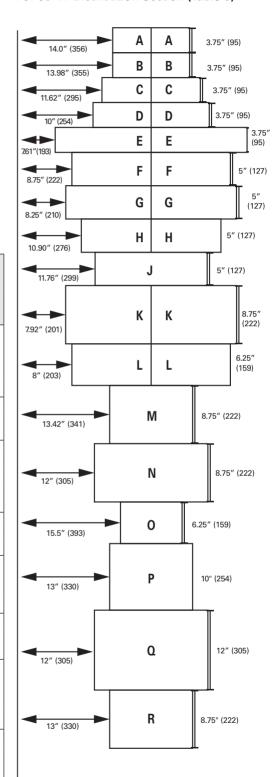
Molded case breakers incorporate the exclusive I-T-E blow-apart interruption principle. They meet the CSA requirements for current-limiting breakers. Current-limiting circuit breakers can limit the let-through I^2 t to a value less than the I^2 t of one-half cycle wave of the symmetrical prospective current without any fusible elements when operating within their current-limiting range.

Main Breaker Selection (Table 3)

			Maximum Interrupting Rating (kA)		ating	
Amperage Rating	Breaker Type	Trip Type	240V	480V	600V	Available Trip Values
	JXD6		65	35	25	200, 225, 250, 300, 350, 400
	JD6	Thermal	65	35	25	200, 225, 250, 300, 350, 400
	HJD6	Magnetic	100	65	35	200, 225, 250, 300, 350, 400
400	HHJD6		200	100	50	200, 225, 250, 300, 350, 400
	CJD6		200	150	100	200, 225, 250, 300, 350, 400
	SJD6	Electronic	65	35	25	200, 300, 400
	SHJD6	(Solid State)	100	65	35	200, 300, 400
	SCJD6 LXD6	Oluto,	200 65	150 35	100 25	200, 300, 400 450, 500, 600
	LAD6		65	35	25	250, 300, 350, 400, 450, 500, 600
	HLD6	Thermal	100	65	35	250, 300, 350, 400, 450, 500, 600
	HHLD6	Magnetic	200	100	50	250, 300, 350, 400, 450, 500, 600
600	CLD6		200	150	100	450, 500, 600
	SLD6	Electronic	65	35	25	300, 400, 500, 600
	SHLD6	(Solid State)	100	65	35	300, 400, 500, 600
	SCLD6		200	150	100	300, 400, 500, 600
	MXD6 MD6 HMD6 CMD6		65	50	25	500, 600, 700, 800
		Thermal	65	50	25	500, 600, 700, 800
		Magnetic	100	65	50	500, 600, 700, 800
800			200	100	65	500, 600, 700, 800
	SMD6	Electronic	65	50	25	600, 700, 800
	SHMD6	(Solid	100	65	50	600, 700, 800
	SCMD6	State)	200	100	65	600, 700, 800
	NXD6		65	50	25	800, 900, 1000, 1200
	ND6	Thermal	65	50	25	800, 900, 1000, 1200
	HND6	Magnetic	100	65	50	800, 900, 1000, 1200
1200	CND6		200	100	65	800, 900, 1000, 1200
	SND6	Electronic	65	50	25	800, 1000, 1200
	SHND6	(Solid	100	65	50	800, 1000, 1200
	SCND6	State)	200	100	65	800, 1000, 1200

Selection

Branch Breaker Gutter Dimensions For 38"W Distribution Section (Table 5)



Power and Distribution

Branch Circuit Breaker Selection^① (Table 4)

Sel	ection

11 SWITCHBOARDS

Circuit Ir Arc Fau Interrup 125 Therma 150 Electror 150 Therma 225 Therma 250 Therma 250 Electror 250 Therma 400 Electror 400 Electror 600 Therma 600 Electror	be ermal ignetic ound Fault cuit Interrupter	Breaker Type BL BLH		Trin Amperage		eight Inches		I VIAX I	C Ratin	
100 Therma Magnet 100 Ground Circuit Ir Arc Fau Interrup 125 Therma Magnet 150 Electror (Solid S 225 Therma Magnet 250 Therma Magnet 400 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet	ermal Ignetic ound Fault cuit Interrupter	BL				Twin	Gutter ⁵	240V	480V	600V
Magnet 100 Ground Ground Circuit Ir Arc Fau Interrup 125 Therma Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Therma Magnet 600 Therma	ignetic ound Fault cuit Interrupter		11 2 2	Trip Amperage 15, 20, 25, 30, 40, 50, 60, 70, 80, 90, 100	Single	3.75 (95)23	14 (356)	10	40UV	
Magnet 100 Ground Ground Circuit Ir Arc Fau Interrup 125 Therma Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Therma Magnet 600 Therma	ignetic ound Fault cuit Interrupter	IDLN		15, 20, 25, 30, 40, 50, 60, 70, 80, 90, 100	_	3.75 (95)@@	14 (356)	22	1	_
Ground Circuit Ir Arc Fau Interrup 125 Therma Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet	cuit Interrupter	HBL		15, 20, 25, 30, 40, 50, 60, 70, 80, 90, 100	_	3.75 (95)23	14 (356)	65	_	_
Ground Circuit Ir Arc Fau Interrup 125 Therma Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet	cuit Interrupter	BQD6 ⁽⁴⁾	1, 2, 3	15, 20, 30, 40, 50, 60, 70	-	3.75 (95)23	14 (356)	65	-	10
Circuit Ir Arc Fau Interrup 125 Therma Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 600 Electror	cuit Interrupter	BLE (GFCI)	1, 2	15, 20, 30, 40, 50, 60	_	3.75 (95)2	14 (356)	10	-	-
Arc Fau Interrup	•	BLF (GFCI)	1, 2	15, 20, 30, 40, 50, 60	-	3.75 (95)2	14 (356)	10	-	-
Interrup 125 Therma Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S Electror (Solid S Electror	Equilt Circuit	BLHF (GFCI)	1, 2	15, 20, 30, 40, 50, 60	-	3.75 (95)2	14 (356)	22	-	-
125 Therma Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 400 Electror		BAF (AFCI)	1	15, 20	-	3.75 (95)2	14 (356)	10	-	-
125 Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet	errupter	BAFH (AFCI)	1	15, 20	-	3.75 (95)2	14 (356)	22	_ _	-
125 Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet		ED2 ED4		15, 20, 30, 35, 40, 50, 60, 70, 80, 90, 100 15, 20, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125	3.75 (95)23 3.75 (95)23	3.75 (95)23 3.75 (95)23	10 (254) 10 (254)	10 65	18	-
125 Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet		ED4 ED6			3.75 (95)@@	3.75 (95)@@	10 (254)	100	18	18
125 Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet		HED4			3.75 (95)23	3.75 (95)23	10 (254)	100	65	30
125 Magnet 150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet		CED6	2, 3		3.75 (95)3	3.75 (95)3	7.61 (193)	200	200	100
150 Electror (Solid S 225 Therma Magnet 250 Electror (Solid S Electror (Solid S 400 Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S		NGB2	1, 2, 3	15, 20, 25, 30, 35, 40, 50 ,60, 70, 80, 90, 100, 110, 125	3.75 (95)@3	3.75 (95)@3	13.98 (355)	100	25	14
400 Electror 600 Electror 50 Solid S (Solid S Therma Magnet 50 Solid S Therma Magnet 50 Solid S Therma Magnet 50 Solid S Solid S Soli	ignetic	HGB2			3.75 (95)@3	3.75 (95)@3	13.98 (355)	100	35	22
400 Electror 600 Electror 50 Solid S (Solid S Therma Magnet 50 Solid S Therma Magnet 50 Solid S Therma Magnet 50 Solid S Solid S Soli		LGB2		15, 20, 25, 30, 35, 40, 50 ,60, 70, 80, 90, 100, 110, 125	3.75 (95)@3	3.75 (95)@3	13.98 (355)	100	65	25
150 (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet		3VA41 (SEAB)			3.75 (95)	3.75 (95)	13.98 (355)	65	25	14
150 (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet		3VA41 (MEAB) 3VA41 (HEAB)			3.75 (95)	3.75 (95)	13.98 (355) 13.98 (355)	85 150	35 65	18
150 (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet		3VA41 (HEAB) 3VA61 (MDAE)	3	15, 20, 25, 30, 35, 40, 45, 50 ,60, 70, 80, 90, 100, 110, 125 40, 100, 150	3.75 (95) 5 (127)	3.75 (95) 5 (127)	9.59 (244)	100	35	25 18
150 (Solid S 225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 600 Therma Magnet	etronic	3VA61 (MDAE) 3VA61 (HDAE)	3		5 (127)	5 (127)	9.59 (244)	100	35 65	22
225 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S	olid State)	3VA61 (CDAE)	3		5 (127)	5 (127)	9.59 (244)	200	100	35
225 Magnet 250 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 400 Electror		3VA61 (LDAE)	3		5 (127)	5 (127)	9.59 (244)	200	150	50
225 Magnet 250 Therma Magnet 250 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 400 Electror (Solid S 400 Electror		QR2	2,3	100, 110, 125, 150, 175, 200, 225	5 (127)	5 (127)	8.75 (222)	10	_	-
400 Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S Electror (Solid S	ermal	QRH2	2,3	100, 110, 125, 150, 175, 200, 225	5 (127)	5 (127)	8.75 (222)	25	_	_
250 Electror (Solid S 400 Electror (Solid S Electror (Solid S 600 Electror Electror		HQR2	2, 3	100, 110, 125, 150, 175, 200, 225	5 (127)	5 (127)	8.75 (222)	65	=	-
250 Electror (Solid S 400 Electror (Solid S Electror (Solid S 600 Electror Electror		HQR2H	2, 3		5 (127)	5 (127)	8.75 (222)	100		-
250 Electror (Solid S 400 Electror (Solid S Electror (Solid S 600 Electror Electror Electror		FXD6, FD6	2, 3		5 (127)	5 (127)	8.25 (210)	65	35	22
250 Electror (Solid S 400 Electror (Solid S Electror (Solid S 600 Electror Electror		HFD6	2,3		5 (127)	5 (127)	8.25 (210)	100	65	25
250 Electror (Solid S 400 Electror (Solid S 600 Electror (Solid S Therma Magnet	Thermal Magnetic	CFD6	2,3	70, 80, 90, 100, 110, 125, 150, 175, 200, 225, 250	- 5 (127)	5 (127)	11.76 (299)	200	200	100
400 Electror (Solid S Therma Magnet Electror (Solid S Therma Magnet Electror Electror		3VA52 (MFAS) 3VA52 (HFAS)	2, 3 2, 3		5 (127) 5 (127)	5 (127) 5 (127)	10.10 (257) 10.10 (257)	85 100	35 65	18 25
400 Electror 600 Electror 600 Electror		3VA52 (CFAS)	2, 3		5 (127)	5 (127)	10.10 (257)	200	100	35
400 Electror 600 Electror		3VA62 (MFAE)				5 (127)	9.59 (244)	100		18
400 Electror 600 Electror	Electronic (Solid State)	3VA62 (HFAE)	3 3 3	100, 250	5 (127) 5 (127)	5 (127)	9.59 (244)	100	35 65	22
400 Electror (Solid S 600 Electror Magnet Electror		3VA62 (CFAE)	3	100, 250	5 (127)	5 (127)	9.59 (244)	200	100	35
400 Electror (Solid S 600 Electror Magnet Electror		3VA62 (LFAE)	3		5 (127)	5 (127)	9.59 (244)	200	150	50
400 Electror (Solid S 600 Electror Magnet Electror	armal	JXD6, JD6 HJD6	2, 3 2, 3	200, 225, 250, 300, 350, 400 200, 225, 250, 300, 350, 400	8.75 (222) 8.75 (222)	8.75 (222) 8.75 (222)	7.92 (201) 7.92 (201)	65 100	35 65	25 35
400 Electror (Solid S 600 Electror Electror		HHJD6	2,3	200, 225, 250, 300, 350, 400	8.75 (222)	8.75 (222)	7.92 (201)	200	100	50
600	3.10110	CJD6	2, 3 2, 3	200, 225, 250, 300, 350, 400 200, 225, 250, 300, 350, 400	8.75 (222) 8.75 (222)		7.92 (201) 12 (305)	200	150	100
600		SJD6			8.75 (222)	_	13.42 (341)	65	35	25
600 (Solid S Therma Magnet Electror	etronic	SHJD6	3 3	200, 300, 400	8.75 (222)	_	13.42 (341)	100	35 65	35
600 Electror	olid State)	SCJD6 NJG	3	200, 300, 400	8.75 (222)	-	12 (305)	200	150	100
600 Magnet		LJG	3	250, 400 250, 400	6.25 (159) 6.25 (159)	6.25 (159) 6.25 (159)	8 (203) 8 (203)	65 200	35 100	25 25
600 Magnet		LXD6		450, 500, 600					35	25
600 Magnet		LXD6 LD6	2,3	450, 500, 600 250, 300, 350, 400, 450, 500, 600	8.75 (222) 8.75 (222)	- -	13.42 (341)	65 65	35	25
600 Electror		HLD6	2, 3 2, 3 2, 3 2, 3	250, 300, 350, 400, 450, 500, 600	8.75 (222)	-	13.42 (341) 13.42 (341)	100	35 65	35
Electror	ignetic	HHLD6	2, 3	250, 300, 350, 400, 450, 500, 600	8.75 (222)	-	13.42 (341)	200	100	50
Electror (Solid S		CLD6	2, 3		8.75 (222)	-	12 (305)	200	150	100
(Solid S	ctronic	SLD6	3	300, 400, 500, 600	8.75 (222)	-	13.42 (341)	65	35 65	25 35
	olid State)	SHLD6 SCLD6	3 3		8.75 (222) 8.75 (222)		13.42 (341) 12 (305)	100 200	150	100
1		MXD6		500, 600, 700, 800	10 (254)	_	12 (305)	65	50	
Therma	ermal	MD6	2, 3 2, 3	500, 600, 700, 800	10 (254)	=	13 (330)	65	50	25 25
Magnet		HMD6	2,3	500, 600, 700, 800	10 (254)	_	13 (330)	100	65	50
800	-	CMD6	2, 3	500, 600, 700, 800	10 (254)	<u> </u>	13 (330)	200	100	65
		SMD6	3	600, 700, 800	10 (254)	_	12 (305)	65	50	25
Electron		SHMD6	3	600, 700, 800	10 (254)	-	12 (305)	100	65	50
	olid State)	SCMD6	3	600, 700, 800	10 (254)	-	12 (305)	200	100	65
		NXD6	2, 3	800, 900, 1000, 1200	10 (254)	<u> _</u>	13 (330)	65	50	25
Therma	ermal	ND6	2,3	800, 900, 1000, 1200	10 (254)	=	13 (330) 13 (330)	65	50	25
Magnet		HND6	2,3	800, 900, 1000, 1200	10 (254)	-	13 (330)	100	65	50
1200		CND6	2, 3	800, 900, 1000, 1200	10 (254)	-	13 (330)	200	100	65
Electror		SND6 SHND6	3	800, 1000, 1200	10 (254)	-	12 (305)	65	50	25
(Solid S	ignetic		3	800, 1000, 1200 800, 1000, 1200	10 (254) 10 (254)	-	12 (305) 12 (305)	100 200	65 100	50 65

③ Space includes housing frame plate with blank cover plate. Provision includes all necessary mounting hardware, less circuit breaker, and includes housing frame cover plate with breaker handle opening.

③ Accessories such as shunt trips on three pole breakers require 6.25" (159) of unit space.

④ Also 10kA at 600Y/347 Volts.

[@] 1 to 6 poles may be mounted in 3.75" (95) of unit space

[©] Refer to Table 5 for layout dimensions.

Power and Distribution

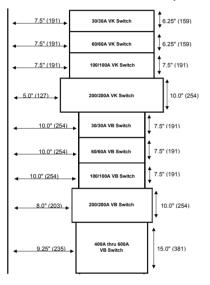
Protective Devices - Fusible Disconnects

Fuse Selection

The Proper Fuse Type for the Application is Selected Using the Following Parameters:

- Voltage Requirements
- Conductor Ampacity
- Horsepower Requirements
- Maximum Available RMS Fault Current
- CSA Fuse Class

Branch Switch Gutter Dimensions For 38W Distribution Section (Table 8)



Maximum VB HP Ratings (Table 6) $^{(3)}$

	Volts					
Amp	:	3 Phase	;	Single Phase		
Rating	240	480	600	240		
30	7.5	15	20	3		
60	15	30	50	10		
100	30	60	50	15		
200	60	125	50	-		
400	50	50	50	-		
600	50	50	50	-		

Maximum VK HP Ratings (Table 9)³

	Volts					
Amp	3 Phase			Single Phase		
Rating	240	480	600	240		
30	7.5	15	20	3		
60	1.5	30	50	10		
100	30	50	75	15		
200	60	125	150	15		

Branch Switches 600V Maximum (Table 11)

Rating Ampere	Max Voltage	Fusing	Mounting Height 38″W
30/30A & 60/60A (VK)	600V	Class J	6.25" (159)
100/100A (VK) [©]	600V	Class J	7.5″ (190)
200/200A (VK) [©]	600V	Class J	10.0″ (254)
30/30A & 60/60A (VB)	600V	Class J	7.5″ (190)
100/100A (VB)	600V	Class J	7.5″ (190)
200A (VB)	600V	Class J	10.0″ (254)
400A & 600A (VB)	600V	Class J	15.0″ (381)

Branch Switch Connectors (Table 10)⁽⁴⁾

Switch Ampere Rating	Wire and Cable Range
30	(1)—#14–#4 AWG (Cu or Al)
60	(1)—#14–#4 AWG (Cu or Al)
100	(1)—#10–#1/0 AWG (Cu or Al)
200	(1)—#6 AWG-350kcmil (Cu or Al)
400	(1)—#1/0 AWG-750 MCM OR
	(2)—#1/0 AWG-250 MCM (Cu or AI)
600	(1)—#1/0 AWG-750 MCM OR
	(2)—#1/0 AWG-250 MCM (Cu or Al)

Switch Interrupting Ratings

Switch	Interrupting Rating (kA)				
Туре	240V	480V	600V		
VB	200	100	100		
VK	200	200	200		

Gutters (Table 12)

Ampere Rating	End Gutters Minimum - Inches (mm)	Side Gutters Minimum - Inches (mm)
400	12" (305)	7.9″ (201)
600	12" (305)	7.9″ (201)

Switch Accessories (Table 13)

Fuse Pullers (VK)	Cat. No.
30 or 60 Amp	FP2
100 Amp	FP3
200 Amp	FP4

CSA Fuse Classes (Table 14)

	Class	Amperes	Volts (AC)	l ² t, lp (Let-Thru)	Circuits
н	Standard Code	1-600A	250 and 600V or less		Less than 10,000A available
K	Fast Acting (One time)	1-600A	250 and 600V or less	_	Feeder circuits
J	Fast Acting and Time Delay	1-600A	600V or less	lp and l2t-Low (motor load small %)	Feeder circuits Motor circuits
RK1	Fast Acting and Time Delay	1/10-600A	600V or less 250V or less	l2t-Slightly > J lp-Slightly > J	Feeder circuits Motor circuits
RK5	Fast Acting and Time Delay	1/10-600A	600V or less 250V or less	l2t- > RK-1 lp- > RK-1	Feeder circuits Motor circuits
C (FORM II)	Moderate Delay	2-600A	600V or less	l2t- < RK-5 lp- < RK-5	Motor circuits
т	Fast Acting	1-600A	300 and 600V or less	l2t-Low lp-Low	Non-motor loads
L	Fast Acting and Time Delay	601-5000A	600V or less	l2t-Low motor loads	Feeder circuits Motor circuits

Fuse clips do not prohibit the use of Class H type fuse

in switch. (2) Refer to Siemens for single phase and DC horsepower requirements. Ratings are based on UL test procedure.
 Connector range applies to VB Switches only.
 Not suitable for use in distribution space in main section.

© Not suitable for use in distribut

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SWITCHBOARDS

11-6

Selection

Power and Distribution

Special Construction, Additions and Accessories

When required, special constructions or additions to standard Switchboards may be specified for all **factoryassembled** Power and Distribution Switchboards. Listed below are those available for Type SMP Switchboards.

1. Enclosure Type

38° Enclosure lypes
Type 1
Type 2 (dripproof & sprinklerproof)
Optional: Dripshield

2. Wireway Options

24"W x 90"H x 12.75" Dp	Hinged Door
24 W X 50 TT X 12.75 Dp	Door Covers
24"W x 90"H x 25.5" Dp	Hinged Door
24 W X 30 TT X 25.5 Dp	Door Covers

3. Painted Finish

Touch-Up Paint (ASA61, Light Grey) 12 oz. aerosol can, Cat. #TUP-61		
12 oz. aerosol can, Cat. #TUP-61		

4. Miscellaneous Accessories

```
Nameplate - laminated and engraved
```

5. Bus-Link (One Set Per Panel)

Ampere Rating	Unit Space Occupied in MUD - Inches (mm)
400-1200	Consult Factory

6. Grounding of SMP Switchboard

Non-Insulated Equipment Ground Bus		
Including Ground Lug		
Continuous Solid Copper Ground		
(optional)		

7. Main Bus

Standard Main bus and Neutral bus are tin plated aluminum or silver finished copper (option).

8. Lugs

For Main Device and Neutral		
For Main Breakers please see SpeedFax		
section #6		
Neutral - please consult factory		

9.SPD Modules

Sentron TPS3 05
100KA
150KA
200KA
250KA
300KA
Options: Surge Counter Remote Monitor

10. Circuit Breaker Accessories Handle Blocking Device Blocks handle in either the "ON" or "OFF" position. Available for:

Breaker Type	Cat. Number
BL, BLH, HBL, BQ, BQH, HBQ	ECQL1
All BQD, GB	BQDHBD
All QR	HPLQR
All BQD, NGB, NGB2, HGB2, LGB2	BQDHBD
All ED	E2HBL
All FD	FD6HB1
All JD, LD	JD6HBL
All MD, ND, PD	MN6BL
3VA52/61/62	3VA93780LB10

Padlocking Device — Padlocks in "OFF" position. Available for:

Breaker Type	Cat. Number
BQ, BQH, BL, BLH, HBL	ECQLD3
One Pole BL, BLF, BE, BAF	ECPLD1
Two-Pole BL, BLF, BE	ECPLD2
All QR	HPLOR
All BQD, NGB, NGB2, HGB2, LGB2	BODPLD
All ED	ED2HPL
All FD	FD6PL1
All JD, LD	JD6HPL
All MD, ND, PD, RD	MN6PLD
3VA41	3VA90380LB11
3VA52/61/62	3VA91380LB11

Handle Extensions - For replacement (one extension shipped with breaker)

Breaker Type	Cat. Number
All MD, ND, PD	EX11

Ground Fault Sensing Relay Kit Equipment Protection (30 mA)

For Use with Breaker Types		Catalogue Number Description
ED4, ED6, HED4	1, 2, 3	See breaker section of this catalogue.

Shunt Trip on Main or Branch

Description	Cat. Number
	See breaker portion of this catalogue

Selection

6.25 (159)

6.25 (159)

7.5 (90)

10 (254)

VB Switch For Use With VB6 Panelboards (for 38"W sections)

VK Switch For Use With FPP6

30/30

60/60

100/100

200/200

Panelboards (for 38"W sections)

VK23611JP

VK23622JP

VK33633JP

VK73644JP

30/30	V7E3611JP	7.5(190)			
60/60	V7E3622JP	75(190)			
100/100	V7E3633JP	7.5(190)			
200	V7F3604JP	10(254)			
400	V7H3605JP	15(381)			
600	V7H3606JP	15(381)			

A. Scope

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SWITCHBOARDS

Furnish and install, as shown on the plans, a secondary distribution switchboard, as specified herein, for the system indicated below:

120/208V	🗌 3-phase	🗌 3-wire
347/600V		4-wire
□ 600V		

B. Configuration

The switchboard enclosure shall be of bolted construction:

Type 1 indoor.

Type 1 with dripshield (optional).

Switchboard shall be bolted together to form one metal enclosed rigid switchboard. Switchboard shall include all protective devices and equipment as listed on drawings with necessary interconnections, instrumentation and control wiring All groups of control wires leaving the switchboard shall be provided with terminal blocks with suitable numbering strips. The switchboard shall have space or provisions for future expansion as noted on the plans. Switchboard shall be constructed and certified in accordance with CSA 22.2.31 standards and shall be Siemens type (SMP) or approved equal. Individual sections shall be front accessible, not less than 12.75" (324) deep, and the rear of all sections shall align.

Distribution sections shall be designed to accommodate the intermixing of Molded Case Breakers and Fusible Disconnects in the same distribution interior.

C. Bus Requirements

The bus shall be ______ tin-finished aluminum ______ silver-finished copper (option) of sufficient size to limit the temperature rise to 65°C. The bus shall be braced for _______ 50,000 or ______ 65,000 (option) amperes symmetrical and supported to withstand mechanical forces exerted during short circuit conditions when directly connected to a power source having the indicated available short circuit current.

D. Incoming Service

Overhead or Underground Service: Cable Entry

This section shall be bussed and sealable per local utility requirements. Screw-type mechanical lugs, compression lugs to terminate, aluminum, copper cable, shall be

kcmil, and cables per phase. Main breaker standard aluminum mechanical lugs suitable for aluminum or copper. (No wireway)

E. Metering Service Section

The service section shall be designed for the system parameters indicated in section "A" above. The metering service section shall have a Utility Metering compartment per utility requirements. User metering as indicated below and as shown on plans.

Main (service) section:

Siemens Digital metering with remote display

current transformer(s)

Ground fault Protection (3-Phase, 4-Wire): Furnish and install on the service equipment and/or switchboard a Ground Fault protection system and indication equipment as specified herein and as shown on drawings in accordance with CEC Section 14-102.

All new Ground Fault Protection and Indication equipment shall be factory installed, wired and tested by the switchboard manufacturer.

F. Switchboard SMP Guide Specification

The complete switchboard shall be finished with light grey, ASA-61 paint. Each switchboard main section shall have a metal nameplate permanently affixed to it, listing the following information:

- Name of manufacturer
- System voltage
- Ampacity
- Type
- Manufacturer's shop order number and date
- Each section of switchboard shall bear a CSA certification mark and a short circuit
- rating label.

The switchboard shall be per the arrangement below.

F1. Switchboard Type Panel-Mounted, Front Accessible.

Switchboard shall be of Siemens SMP type, or approved equal. Individual sections shall be front accessible, floor mounted rear supported, not less than 12.75" (324) deep, and rear, of all sections shall align. Incoming line termination, main device connection and all bolts used to join current-carrying parts shall be installed so as to permit servicing from the front only so that no rear access is required. The branch devices shall be front removable and panel mounted with line and load side connections front accessible.

G. Main Protective Devices

The main protective device, to be installed in the main device section, shall be as indicated below:

G1. Molded Case Circuit Breaker

Molded case circuit breaker shall be of the guick-make, guick-break, trip-free,

☐ (standard) ☐ (High Interrupting) ☐ (Current Limiting) ☐ (solid state Sensitrip III) type.

It shall be ______ frame [] (3-pole) [] (240V) [] (600V) breaker with a trip current rating of:

⁽¹⁾ Ground fault protection required, per CEC section 14-102 when "the current is O 1000A at 600 volts."

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Specification

of not less than _____ amperes RMS symmetrical at the system voltage. The following accessory options are to be included:

- Shunt trip
- Ground fault relay
- Long time (Sensitrip III only)
- Long time delay (Sensitrip III only)
- Short time (Sensitrip III only)
- Short time delay (Sensitrip III only)
- H. Branch Protective Devices

(Select as necessary) All molded case circuit breakers, and fusible disconnect units used as a protective device in a branch circuit will meet the requirements of the appropriate paragraph below

H1. Molded Case Circuit Breaker

Molded case circuit breakers shall be of quick-make, quick-break, trip-free [(thermal magnetic type) [(current limiting) [(solid state) with frame, trip and voltage rating, either [2-pole or] 3-pole, as indicated on the plans. All breakers shall have an interrupting capacity of not less than ______ amperes RMS symmetrical at the system voltage. All breakers shall be removable from the front of the switchboard without distributing adjacent units. The switchboard shall have space or provisions for future units shown on the plans.

H2. Current Limiting Circuit Breaker

Current limiting circuit breakers shall provide inverse time delay, instantaneous circuit protection, and also limit the letthrough I²t to a value less than I²t of one-half cycle wave of the symmetrical prospective current without any fusible elements. Breakers shall have an interrupting capacity of not less than ______ ampere RMS symmetrical at the

system voltage. **H3. Fusible Disconnect**

Fusible disconnects shall be quick-make, quick-break units utilizing the double-break principle of circuit rupturing to minimize arcing and pitting and shall conform to the ratings shown on the plans. Each disconnect shall have an individual door over the front, equipped with a voidable interlock that prevents the door from being opened when the switch is in the ON position unless the interlock is purposely defeated by activation of the voiding mechanism. All disconnects shall have externally operated handles. Disconnects shall be equipped with Class J (standard), Class R rejection type, Class L (standard), Class T fuse holders as indicated on the plans suitable for application on system with amperes symmetrical available fault current.

Application

Fault-Current Calculation on Low-Voltage AC Systems

In order to determine the maximum interrupting rate of the circuit breakers in a distribution system it is necessary to calculate the current which could flow under a three-phase bolted short circuit condition. For a three-phase system the maximum available fault current at the secondary side of the transformer can be obtained by use of the formula:

$$I_{sc} = \frac{kVA \times 100}{KV \times \sqrt{3} \times \% Z}$$

I_{SC} = Symmetrical RMS amperes of fault current.

kVA = Kilovolt-ampere rating of transformers.

KV = Secondary voltage in kilovolts.

%Z = Percent impedance of primary line and transformer.

Integrated Equipment Short Circuit Ratings

The term "Integrated Equipment Short Circuit Rating" refers to the application of series connected circuit breakers in a combination that allows some breakers to have lower individual interrupting ratings than the available fault current. This is permitted as long as the series combination has been tested and certified by UL & CSA.

Series ratings must be specified on order at time of entry. For more information on series ratings please consult your local Siemens sales representative.

Trans-	Maximum	208 Volts	, 3 Phase			240 Volts	, 3 Phase			480 Volts	, 3 phase			600 Volts	, 3 Phase		
former Rating	Short-Circuit Kva	Load	RMS Sy	ircuit Cui mmetric	al Amps.	Rated Load	RMS Sy	ircuit Cur mmetrica	al Amps.	Rated Load	RMS Sy	ircuit Cur mmetrica	I Amps.	Rated Load	RMS Sy	rcuit Cur mmetrica	I Amps.
3 Phase Kva and imped- ence %①	Available from Primary System	Contin- uous Current, Amps	Trans- former Alone	50% Motor Load ②	Com- bined	Contin- uous Current, Amps	Trans- former Alone ②	100% Motor Load	Com- bined	Contin- uous Current, Amps	Trans- former Alone ②	100% Motor Load	Com- bined	Contin- uous Current, Amps	Trans- former Alone	100% Motor Load ^②	Com- bined
300 5%	50000 100000 150000 250000 500000 Unlimited	834	14900 15700 16000 16300 16500 16700	1700	16600 17400 17700 18000 18200 18400	722	12900 13600 13900 14100 14300 14400	2900	15800 16500 16800 17000 17200 17300	361	6400 6800 6900 7000 7100 7200	1400	7800 8200 8300 8400 8500 8600	289	5200 5500 5600 5600 5700 5800	1200	6400 6700 6800 6800 6900 7000
500 5%	50000 100000 150000 250000 500000 Unlimited	1388	21300 25200 26000 26700 27200 27800	2800	25900 28000 28800 29500 30000 30600	1203	20000 21900 22500 23100 23600 24100	4800	24800 26700 27300 27900 28400 28900	601	10000 10900 11300 11600 11800 12000	2400	12400 13300 13700 14000 14200 14400	481	8000 8700 9000 9300 9400 9600	1900	9900 10600 10900 11200 11300 11500
750 5.75%	50000 100000 150000 250000 500000 Unlimited	2080	28700 32000 33300 34400 35200 36200	4200	32900 36200 37500 38600 39400 40400	1804	24900 27800 28900 29800 30600 31400	7200	32100 35000 36100 37000 37800 38600	902	12400 13900 14400 14900 15300 15700	3600	16000 17500 18000 18500 18900 19300	722	10000 11100 11600 11900 12200 12600	1900	12900 14000 14500 14800 15100 15500
1000 5.75%	50000 100000 150000 250000 500000 Unlimited	2780	35900 41200 43300 45200 46700 48300	5600	41500 46800 48900 50800 52300 53900	2406	31000 35600 37500 39100 40400 41800	9600	40600 45200 47100 48700 50000 51400	1203	15500 17800 18700 19600 20200 20900	4800	20300 22600 23500 24400 25000 25700	962	12400 14300 15000 15600 16200 16700	3900	16300 18200 18900 19500 20100 20600

Normal load and Fault Currents of Three Phase Transformers[®] (Table 18)

^①Short circuit currents are calculated with impedences

 Short circuit currents are calculated with impedences and kVA shown in this table.
 Short circuit current contributions are calculated on the basis of motor characteristics that will produce four times normal current. 50% motor load contribution is assumed for 208V and 100% motor load contribution is assumed for 240V, 480V and 600V.

3 This Table has been prepared to list the symmetrical RMS fault current which is available at the secondary terminals of the transformer.

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FCI Switchboard

- Main bus rated up to 2000 ampere.
- Branch Devices–panel mounted.
- Rear of all sections aligned so that switchboard can be installed against wall.
- Front connected and front accessible.
- Main devices–individually mounted or panel mounted. Molded Case Breaker: 400-1200 amps fixed.
- Quick-Make Quick-Break Fusible Switch: 800-1200 amps., fixed.
- Bolted Pressure Fusible Switch: 800–2000 amps., fixed.
- Low Voltage Power Circuit Breaker: 400-2000 amps fixed.
- Branch Devices: panel mounted only. Molded Case Breaker: 15–1200 amp., fixed.
- Quick-Make Quick-Break Fusible Switch: 30–1200 amps., fixed.

FCII Switchboard

- Main bus rated up to 6000A ampere.
- Branch Devices rear connected individually mounted.
- Front and rear of all sections align.
 Design for mounting away from wall.
- Free Standing
- Rear connected and rear accessible.
- Main Devices–individually mounted. Molded Case Breaker: 400-1200 amps., fixed.
- Quick-Make Quick-Break Vacu-Break Fusible Switch: 400-1200 amps., fixed. Bolted Pressure Fusible Switch: 800–4000 amps., fixed.
- Low Voltage Power Circuit Breaker: 800-5000 amps., fixed or drawout.
- Branch Devices: individually mounted Molded Case Breaker: 100–2000 amp., fixed (or plug in).
- Quick-Make Quick-Break Fusible Switch: 100–1200 amp., fixed. Bolted Pressure Switch: 800–4000 amp., fixed.
- Low Voltage Power Circuit Breaker: 800–5000 amps., fixed, or drawout.
- * 6000 amps Consult Sales Office

General

Whether the design is for a 240V AC, 400 ampere system; a 600V AC, 6000 ampere system: or something in between. Siemens Sentron Switchboards should be considered. Every aspect of design has been aimed at improving layout convenience, reducing installation costs, and minimizing the impact and cost of system changes. These switchboards provide the rugged construction and service flexibility necessary in systems for industrial plants, hi-rise complexes, hospitals, and commercial buildings, and are built to NEMA and CSA, C22.2 #31 and EEMAC, G8.2 standards (up to 4000A).

90^oC rated wireway.

The termination temperature for main incoming cables can be sized at 90°C for bussed pull sections.

CSA Certified to: CAN/CSA-22.2 No. 31-18

CSA Certificate No. 70172994

Construction Details

Versatility simplifies system design.

Service Sections

Typical switchboards consist of a service section, and one or more distribution sections. Service sections can be fed directly from overhead by either cable or bus duct.

When fed from underground, a separate pull section is usually added. The service section is then fed from the adjacent pull section.

Low Voltage Power circuit breakers and Vacu-Break Switches equipped for bottom feed will accept cable directly from underground into the service section

Choose bussed or non-bussed pull sections.

With FCI and FCII switchboards, a nonbussed pull section, or a cross-bussed pull section for underground feed can be selected. The unique cross-bussed section permits cable to be run straight from underground to the bus bars at the top of the section.

Non-bussed pull sections have openings for carrying the underground feed cables to the service section bus.

Main Section house a variety of equipment.

Utility Metering

In addition to the main disconnect, the main section usually contains utility metering provisions. "Cold" metering provisions (CT's on the load side of the main disconnect) are normally furnished. When utility metering is required, the CT's provided by the utility company will be mounted in a completely separate compartment. The compartment will be built to utility company standards, with hinged doors and provision for utility metering equipment.

User Metering

The main section often provides space for many user instrument requirements. Ammeters, voltmeters, and their associated selector switches can be mounted in the main section along with the main disconnect. Only if a very large instrument or an unusual number of instruments are required, would a separate section be required. Main protective devices can be mounted individually so that they can be located quickly in an emergency. FC switchboards will accommodate different types of main protective devices. Selection depends on the characteristics of your individual electrical system.

Distribution Sections have expanded wiring room and exceptional accessibility.

Generous top and bottom gutters have been created by locating through-bus in the rear centre of the distribution section. No obstructions are less than 8" (203) above the floor, and no live bus bars are located less than 10" (254 off the floor. So there's plenty of room to run cables into the distribution section to make connections.

Standard bolted gutter covers give complete access to load conductors. As an option, hinged doors can be furnished where quick access to load connectors is desired.

Heavy channels form a rigid ring at the base and top of each section and heavy gauge structural members are used for the vertical corner posts so there's no encroachment of additional bracing into the top and bottom gutter areas.

To provide additional room for load cable routing where needed, pull box extensions are available in heights of 10 (254), 15 (381), 20 (508), 25 (635) and 30 (762) inches to mount on any standard distribution section.

Top plates on all sections are easily removed in the field for drilling, punching, and cutting conduit entry holes.

Distribution sections are designed with the future in mind.

Because all distribution sections can accommodate any combination of panel-mounted branch devices, including molded case circuit breakers, Vacu-Break® fusible switches, future system modifications are easier to handle without adding switchboard sections.

General

To make additional distribution sections easier to install when they are necessary the through-bus in each distribution section is extended, and the end is pre-drilled to accept splice plate bolts. To add a section to an existing FCI or FCII switchboard, set the new section flush against the side of the existing distribution section, and bolt together the bus bar splice plates.

Operating temperatures are in accordance with CSA Standard C22.2 #31 and UL Standard 891.

Bus cars are available in standard tin-finished aluminum or optional tin-finished copper. Standard bus is sized on the basis of heat rise criteria, in accordance with CSA C22.2 #31 and UL891. All bus bars are sized to limit heat rise to 65°C above an ambient temperature of 40°C.

Modular, bolted frame construction saves labour.

Modular construction of all service and distribution sections allows the switchboard to be designed into the building, rather than designing the building around the switchboard. FCI and FCII switchboards can even be continued around corners where necessary. Rigid, bolted frames can be shipped individually and moved into the building in sections that are easy to maneuver without special equipment, then quickly assembled in place.

FCI, FCII Switchboards

Service sections of the FCI and FCII accept a wide range of Sentron Molded Case Circuit Breakers, Vacu-Break® Fusible Switches, or WL Low Voltage Power Circuit Breakers as main disconnect devices.

The FCII switchboard is designed for special configurations. It can be equipped with incoming and outgoing busway connections, automatic transfer schemes and many other custom engineered applications. The FCII can also be supplied with special metering provisions, current transformers, potential transformers, panelboards and many other special features.

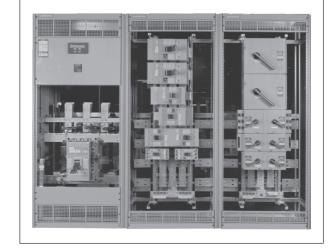
The distribution sections of all Sentron Switchboards are designed with improved wiring space and greater accessibility. They're also designed for easier installation and maintenance. Conveniently located through-bus creates useful wiring gutter space, and standard bolted gutter covers offer complete access to load conductors.

FCI FCII Enclosure Type Type 1 Type 1 Type 2 (dripproof Type 2 (dripproof & sprinklerproof) & sprinklerproof) Optional: Dripshield, Optional: Dripshield, Gaskets Gaskets 20", 25", 32", 46", 54" 38" W x 90" H x 28" Dp Section 20", 24", 32", 38" W Pull Box W x 70", 90" H x Dimensions 28", 38", 48", 58", Dp. 20", 24", 32", 38" W Pull Box 600V Max 600V Max Volts Amperes 400-2000A 400-6000A Entry Cable only Cable, Duct Hydro Trough MCCB 400-1200A Main Devices MCCB 400-1200A VB 800-1200A VB 400-1200A Pringle 800-2000A Pringle 800-4000A WL ICCB 800-2000A WL ACB 800-5000A (option) WL ICCB 800-5000A Branch Devices S5-22.5", 45", 65" S5-22.5", 30", 45", 65", 75" CDP-7, P2 2-21" (MUD) Metering Devices Siemens Digital Metering Siemens Digital Metering with Remote Display with Remote Display SEM3 Embedded Metering SEM3 Embedded Metering other manufactures Analog VB Meter centres Single Phase. All Types Relavs GFR3, MGFR, GFR Other Options Transfer switch provisions. **Power Transformer** Connections, Dist. Transformer Provisions **Bus Duct Connections**

Distribution Sections

		Dimen	Dimensions - Inches (mm)						
Switch- board		Height		Width		Depth			
Туре	Access	Std.	Opt.	Std.	Opt.	Std.	Opt.		
FCI	Front	90	-	38	-	28 ^①	-		
FCII	Rear	90	70	38	32 or 46	38 ^{①②}	28, 48, or 58 ⁰²		





^① Distribution section with two high 800 or 1200A Vacu-Break is 28 in. deep.

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[®] Distribution section with two high bolted pressure switch is 38 in. deep minimum.

General

Even the front, back and side covers of the FCI and FCII are light, easy-to-handle, formed steel pieces that fit flush to the cabinet sides. No heavy, unwieldy flat plate must be removed to gain interior access.

Bus location saves wiring time.

All through-bus to adjoining sections are located in the rear centre of distribution section. This design provides large, unobstructed wiring gutters at the top and bottom of each section. Wiring takes less time, and costs less to install.

Splice plates are accessible from the front.

All splice plates can be bolted and unbolted from the front of the switchboard to make connection of adjacent sections easy. Each splice plate is attached by grade 5 bolts to assure solid joints between sections, and to maintain full bus ampacity through the splice joint.

General/Guide

To make installation and servicing of the splice plates easier, all phase and neutral through-busses are stacked one above the other, eliminating the need to stuff bolts in between bus bars that are stacked one behind the other in the same horizontal plane.

Two types of cable terminals are available.

Screw mechanical connectors (lugs) are provided as standard equipment on all devices. However, compression connectors are available as an option on all main lugs, main bolted pressure switches, main power circuit breakers, and main insulated case circuit breakers.

Specifications

A. Scope

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SWITCHBOARDS

Furnish and install, as shown on the plans, a secondary distribution switchboard, as specified herein, for the system indicated below:

☐ 120/208V ☐ 277/480V ☐ 480V ☐ 347/600V ☐ 600V

🗌 3-phase	🗌 3-wire
	4-wire

B. Configuration

The switchboard enclosure shall be: Type 1 indoor of a bolted construction design. Sprinkler Proof Gasketted Type 2 Dripshield

Switchboard shall be of the required number of vertical sections bolted together to form one metal enclosed rigid switchboard. The sides, top and rear shall be covered with removable bolted code gauge steel plates. Switchboard shall include all protective devices and equipment as listed on drawings with necessary interconnections, intrumentation and control wiring. All groups of control wires leaving the switchboard shall be provided with terminal blocks with suitable numbering strips.

The switchboard shall have space or provisions for future expansion as noted on the plans.

Switchboard shall be constructed in accordance with the latest EEMAC G8.2 and CSA 22.2 #31 standards and shall be Siemens type (FCI) (FCII) or approved equal. Individual sections shall be front and rear accessible, not less than 28" deep, and the rear of all sections shall align.

Distribution sections shall be designed to accommodate the intermixing of Molded Case Breakers and fusible devices in the same distribution interior.

C. Bus Requirements

The bus shall be (tin-finished aluminum) (silver-flash copper) of sufficient size to limit the temperature rise to 65°C. The bus shall be braced for (50,000) (75,000) (100,000) (200,000) amperes symmetrical and supported to withstand mechanical forces exerted during short circuit conditions when directly connected to a power source having the indicated available short circuit current.

The through-bus on the end section shall be extended and pre-drilled to allow the addition of future sections with standard splice plates.

Grade 5 bolts will be used at bus joints.

D. Incoming Service

- Underground Service: To isolate incoming underground service conductors, an underground cable pull or auxiliary section shall be used. This section shall be of the non-bussed, bussed type and shall be sealable per local utility requirements, screw-type mechanical lugs, compression lugs to terminate, aluminum, copper cable, shall be furnished as detailed on the plans.
- 2. Overhead Service:
 - A. Cable Entry

☐ screw-type mechanical lugs ☐ compression lugs to terminate ☐ aluminum ☐ copper cable shall be furnished as detailed on the plans. Where necessary provide top cable pull box which shall be sealable per local utility requirements.

- B. Busway Entry
 Switchboard to be fed by Siemens
 Bus duct copper, aluminum,
 ampere as detailed on plans,
 and other sections of the specification. The switchboard manufacturer shall be responsible for coordination, proper phasing and internal bussing to the incoming busway.
- C. Transformer Coupling The switchboard shall be directly connected to the adjacent transformer section, including all necessary bus bars and flexible connectors.

General/Guide

E. Metering Service Section

The service section shall be designed for the system parameters indicated in section "A". The metering service section shall have a _____ metering compartment per utility requirements, ______ user metering as indicated below and as shown on plans.

Main bus:

Voltmeter withphase	se
transfer switch	
Ammeter, withphase	se
transfer switch	
Digital metering	
current transformer(s)	s)
/5 or suitable rating	
potential transformer(s), of	'(s), of
suitable rating.	
SEM3 Embedded Metering (Main	Main

SEM3 Embedded Metering (Main Breaker/Main Incoming)

Branch circuits:

- Ammeter(s), with ______-phase transfer switch
- SEM3 Embedded Metering

Ground fault Protection:

Furnish and install on the service equipment and/or switchboard a Ground Fault protection system and indication equipment as specified herein and as shown on drawings in accordance with The Canadian Electrical Code Section 14-102.

All new Ground Fault Protection and Indication equipment shall be factory installed, wired and tested by the switchboard manufacturer.

F. Switchboards FCI, FCII Guide Specification

The complete switchboard shall be phosphatized and finished with light grey, ASA-61 paint.

Each switchboard section shall have a metal nameplate permanently affixed to it, listing the following information:

- Name of manufacturer
- System voltage
- Ampacity
- Type
- Manufacturer's shop order number and date
- Each section of switchboard shall bear a CSA listing mark and a short circuit rating label.
- The switchboard shall be per the arrangement below (Select 1 of ITEM F)

F1. Switchboard Type Panel-Mounted, Front Accessible.

Switchboard shall be of Siemens FCI type, or approved equal. Individual sections shall be front accessible, not less than 28" deep, and rear of all sections shall align. Incoming line termination, main device connection and all bolts used to join current-carrying parts shall be installed so as to permit servicing from the front only so that no rear access is required. The branch devices shall be front removable and panel mounted with line and load side connections front accessible.

F2. Switchboard Type Panel-Mounted Rear Accessible

Switchboard shall be of Siemens FCII type, or approved equal. Individual sections shall be front and rear accessible, not less than 38" deep, and both the front and rear of all sections shall align. The branch devices shall be front removable and panel mounted with line and load side connections front accessible. The bus and main device connections shall be rear accessible.

F3. Switchboard Type Individually Mounted, Rear Accessible (Fixed mounted devices).

Switchboard shall be of Siemens FCII type, or approved equal. All sections shall align front and rear. All disconnect devices, main and feeders, shall be mounted individually at the front of the switchboard and shall be rear accessible. The load terminals of each feeder device shall be extended by means of insulated bus bars through the bus compartment in to the rear cable compartment.

Optional

- □ barriers shall be provided between bus and cable compartment.
- □ barriers shall be provided between vertical sections.
- □ barriers shall be provided between devices and bus compartment.
- ☐ barriers shall be provided between individual devices.

F4. Switchboard Type Individually Mounted Rear Accessible (Drawout Power Circuit Breaker).

Switchboard shall be of Siemens FCII type or approved equal. All sections shall be aligned front and rear. Each vertical section forming part of switchboard lineup shall have one or more individual breakers or instrument compartments, a centralized main bus compartment and a rear cabling compartment. Drawout power circuit breakers shall be individually mounted in their own compartments. Metal barriers shall be provided at the sides and rear of each compartment and a horizontal metal barrier between breakers in the same vertical section. The breaker shall be accessible through a hinged metal door on each breaker compartment.

The drawout mechanism of power circuit breaker shall be such that it can be moved from connect through test to disconnect position without opening the door. In the "connect" position, both the

Guide Specifications

primary and secondary disconnects are engaged. In the "test" position, the primary disconnect terminals are disengaged; however, the secondary disconnects are maintained to permit the operation of the circuit breaker. In the "disconnect" position, the primary and secondary disconnects are disengaged and separated a safe distance from the corresponding stationary terminals. In the "fully withdrawn" position, both primary and secondary contacts are disconnected and the circuit breaker may be inspected as it can be removed for more complete accessibility.

The load side of each feeder breaker shall have bus bars extending from the rear of the primary disconnect through the bus compartment in to the rear cable compartment.

Optional

- ☐ barriers shall be provided between bus and cable compartment.
- □ barriers shall be provided between vertical sections.
- □ barriers shall be provided between devices and bus compartment.
- □ barriers shall be provided between individual devices.

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G. Main Protective Devices (Select one of Item G)

The main protective device, to be installed in the main device section, shall be as indicated below:

G1. Molded Case Circuit Breaker

Molded case circuit breaker shall be of the quick-make, quick-break, trip-free, (standard) (High Interrupting) (Current Limiting) (solid state Sensitrip III) type. It shall be ______ frame (2-pole) (3-pole) 600-volt breaker with a trip current rating of:

□ 400 A	🗌 1600 A
🗍 600 A	🗍 2000 A
🗍 800 A	
Π 1000 Δ	

1000 A	
1200 A	

Ę

SWITCHBOARDS

of an interrupting capacity of not less than ______ amperes RMS symmetrical at the system voltage.

The following accessory features are to be included:

- 🗌 Shunt trip
- 🔲 Electrical Operator
- Ground fault relay
- Long time (Sensitrip III only)
- Long time delay (Sensitrip III only)
- Short time (Sensitrip III only)

Short time delay (Sensitrip III only)

Integral ground fault (Sensitrip III only)

Other_____ (list)

G2. Fusible Switch

Fusible switch of the quick-make, quickbreak type. It shall be a (2-pole) (3-pole) (240V) (600V) Vacu-Break unit with a continuous current rating of (400) (600) (800) (1200) amperes and with _____ ampere Class _____ fuses, suitable for application on a system with _____ amperes symmetrical available fault current.

G3. Bolted Pressure Switch

Bolted pressure switch of the quickmake, quick-break type. It shall be a (2-pole) (3-pole) (240V) (600V) unit with a continuous current rating of:

🗌 800 A	2500 A
1200 A	🗌 3000 A
🗌 1600 A	🗌 4000 A
🗌 2000 A	A
and all a shift la	

and with _____ ampere Class L fuses suitable for application on a system with _____ amperes symmetrical available

fault current.

The following accessory features are to be included:

Shunt trip

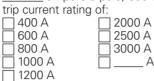
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Ground fault relay

Other _____ (list)

G4. Insulated Case Circuit Breaker

Insulated case circuit breaker with a stationary frame. Frame size to be ______ ampere 3-pole, 600-volt with a



1600 A

It shall be a manually operated breaker with a solid state trip device, and an interrupting capacity of not less than

amperes RMS symmetrical at the system voltage.

The following accessory features are to be included:

Short time delay

Integral ground fault trip

Fault trip indicator

Other _____ (list)

G5. Low Voltage Power Circuit Breaker

Low voltage power circuit breaker with a (stationary) (drawout) frame and a current rating of:

800 A
1600 A
2000 A

3200 A
4000 A
A

It shall be (manually) (electrically) operated power circuit breaker with a Electronic Trip Unit and an interrupting capacity of _____ amperes RMS symmetrical at the system voltage.

The following accessory features are to be included:

- Short time delay
- Integral ground fault trip

Fault trip indicator

Other _____ (list)

H. Branch Protective Devices (Select as necessary)

All molded case circuit breakers, fusible switches, insulated case circuit breakers, bolted pressure switches, low voltage power circuit breaker, and/or motor starter units used as a protective device in a branch circuit will meet the requirements of the appropriate paragraph below.

H1. Molded Case Circuit Breaker

Molded case circuit breakers shall be of quick-make, quick-break, trip-free (thermal magnetic type) (current limiting) (solid state) with frame, trip and voltage rating, either 2-pole or 3-pole, as indicated on the plans. All breakers shall have an interrupting capacity of not less than ______ amperes RMS symmetrical at the system voltage. All breakers shall be removable from the front of the

Guide

switchboard without distributing adjacent units. The switchboard shall have space or provisions for future units shown on the plans.

H2. Current Limiting Circuit Breaker

Current limiting circuit breakers shall provide inverse time delay, instantaneous circuit protection, and also limit the let-through I²t to a value less than I²t of one-half cycle wave of the symmetrical prospective current without any fusible elements. Breakers shall have an interrupting capacity of not less than _____ ampere RMS symmetrical at the system voltage.

H3. Fusible Switch

Fusible switches shall be quick-make, quick-break units utilizing the double-break principle of circuit rupturing to minimize arcing and pitting and shall conform to the ratings shown on the plans.

Each switch shall have an individual door over the front, equipped with a voidable interlock that prevents the door from being opened when the switch is in the ON position unless the interlock is purposely defeated by activation of the voiding mechanism. All switches shall have externally operated handles. Switches shall be equipped with (Class R rejection type) fuse holders and Class (J) (R) or (L) fuses of ampere rating and type as indicated on the plans suitable for application on system with ______ amperes symmetrical available fault current.

H4. Bolted Pressure Switch

Each bolted pressure switch shall be the quick-make, quick-break type, equipped with Class L fuses suitable for application on a system with ______ amperes symmetrical available fault current. Ampere rating to be as shown on the plans.

H5. Insulated Case Circuit Breaker FCII Switchboards only

Each insulated case circuit breaker shall be manually operated with solid state trip device. Frame sizes and trip ratings to be as shown on the plans. All breakers to have an interrupting capacity of not less than _____ amperes symmetrical at the rated voltage.

H6. Low Voltage Power Air Circuit Breaker FCII Switchboards only

Each low voltage power air circuit breaker shall be (stationary mounted) (drawout mounted) stored energy type, trip free, (manually operated) (electrically operated) with solid-state trip device. Frame sizes and trip ratings to be as shown on the plans. All breakers to have an interrupting capacity of no less than_____amperes symmetrical at the rated voltage.

Modifications and Additions Replacements for Circuit Breakers and Fusible Switches® Selection

Connecting Strap Kits for use with Circuit Breakers in

Distribution Sections^{@®®} (Table 15)

Breaker Type	Catalogue Number	Unit Height	Mounting
BQ, BQH, HB, BL, BLH, HBL	6BL2C ²³⁵	3.75" (95)	Twin
NGB2, HGB2, LGB2	SGB2DCAN	3.75" (95)	Twin
ED2, ED4, ED6, HED4	6E62 ⁰²³	3.75" (95)	Twin
CED6	6CLE2 ^①	3.75" (95)	Twin
3VA41	S3VA41TDCAN	3.75" (95)	Twin
3VA41	S3A41TDHDCAN [®]	7.50" (191)	Twin, High Density
3VA61	S3VA52TDCAN [®]	5" (127)	Twin
QR2, QR2H, HQR2, HQR2H	6QR2CAN [®]	5" (127)	Twin
FXD6, FD6, HFD6, HHFD6	6F62 ^①	5" (127)	Twin
CFD6	6CLF1C [®]	5" (127)	Single
3VA52, 3VA62	S3VA52TDCAN [®]	5" (127)	Twin
JXD6, JD6, HJD6, HHJD6	6JJ62 ^①	8.75" (222)	Twin
SJD6, SHJD6	6SJL1C [®]	8.75" (222)	Single
CJD6	6CLJ1C [®]	8.75" (222)	Single
LXD6, LD6, HLD6, HHLD6, SLD6, SHLD6	6LL61C ^⑤	8.75" (222)	Single
CLD6, SCJD6	6CLL1C [®]	8.75" (222)	Single
SCJD6, SCLD6	6SCL61C [®]	8.75" (222)	Single
MXD6, MD6, HMD6, CMD6, SHMD6, SCMD6	6M61C [©]	10" (254)	Single
NXD6, ND6, HND6, CND6, SHND6, SCND6	6N61C ^⑤	10" (254)	Single

Connecting Strap Kits for use with VB, VK or HCP Switches in Distribution Sections⁽²⁰⁰⁰⁾ (Table 16)

Rating Amperes	VB Switch Cat. No.	VB Switch Cat. No.	HCP Switch Cat. No.
30/30	Cat. NO.		Gat. NO.
60/60	VB6-71	VK6-57	
100/100	VD0-71	VK6-58	N/A
200		N/A	IN/A
200/200	N/A	VK6-72	
400-600	VB6-150		
800-1200	N/A	N/A	F6162DCAN

Metering Switch for FCI Metering Switchboards⁽¹⁾ (46"W)

Ampere Rating	600V Metering Switch (c/w Meter Socket)	Height- Inches (mm)
30/30	V7E3611JMC7	10" (254)
60/60	V7E3622JMC7	10" (254)
100/100	V7E3633JMC7	10" (254)
200	V7F3604JMC7	17.5" (444.5)

3VA Breaker Provision Kits

Breaker Type	Cat. Number	Description
3VA52, 3VA61 or 3VA62 Breaker		Only required when installing a 3VA52, 3VA61, or 3VA62 breaker to an existing provision in the field. Parts are included with kit S3VA52TDCAN .

- These are aluminum connectors. If copper is required please add suffix C.
- (2) 3.75" (95) plate accommodates six 1-pole breakers.
- 10" (254) plate accommodates eighteen 1-pole breakers.
 Connector kits also accommodate S5, F2, CDP6 Panelboards, FCRS, FCI and FCII distribution interiors or
- Panelboards, FCRS, FCI and FCII distribution interiors or CDP6/SPP6 Series Panels.
- These connectors are available in copper only.
 Blank (Circuit Breaker or Switch) Cover Plates can also be
- Blank (Circuit Breaker or Switch) Cover Plates can also be used in FCI and FCII distribution interiors or CDP6/SPP6 Series Panels.
- ⑦ Please refer to the respective section in the catalogue for detailed circuit breaker or switch information.
- Mounting kits include connector straps and covers (breakers or switches are not included).

Blank Filler Plates for Distribution Switch or Circuit Breaker[®] (Table 17)

For use with SMP Switchboards.		
Height - Inches (mm)	Catalogue Number	
1.25" (32)	6FPB01	
2.50" (64)	6FPB02	
3.75" (95)	6FPB03	
5.00" (127)	6FPB05	
10.00" (254)	6FPB10	
15.00" (381)	6FPB15	

Shunt Trip on Main or Branch

Description	Cat. Number
	See breaker
	portion of this
All others through 1200A	catalogue

Refer to Siemens for units equipped with auxiliary switches Connecting strap kits include connecting straps,

- hardwares, and cover plates for switchboards and power
- panels. Breakers and switches to be ordered separately. (1) Metering switch kits include metering switches,
- cover plates, connecting straps, and hardware.
- @ QR filler plates only: 6QR2FKCAN. For copper QR kit, use p/n: 6QR2CCAN.
- It is the single Intersection of Intersection Intersec
- The fusible switches and connecting strap kits are designed for standard 38"W sections. Additional covers are required for
- wider sections. Please consult your local sales contact. (a) High Density Kit, requires 7.50° Unit Space to fit QTY (6) 2 Pole breakers.

Circuit Breaker Accessories Handle Blocking Device Blocks handle in either the "ON" or "OFF" position. Available for:

Breaker Type	Cat. Number
BL, BLH, HBL, BQ, BQH, HBQ	ECQL1
All BQD, GB	BQDHBD
All QR	HPLQR
All BQD, NGB, NGB2, HGB2, LGB2	BQDHBD
All ED	E2HBL
All FD	FD6HB1
All JD, LD	JD6HBL
All MD, ND, PD	MN6BL
3VA52/61/62	3VA93780LB10

Padlocking Device — Padlocks in "OFF" position. Available for:

Breaker Type	Cat. Number
BQ, BQH, BL, BLH, HBL	ECQLD3
One Pole BL, BLF, BE, BAF	ECPLD1
Two-Pole BL, BLF, BE	ECPLD2
AII QR	HPLOR
AII BQD, NGB, NGB2, HGB2, LGB2	BQDPLD
All ED	ED2HPL
All FD	FD6PL1
All JD, LD	JD6HPL
All MD, ND, PD, RD	MN6PLD
3VA41	3VA90380LB11
3VA52/61/62	3VA91380LB11

Handle Extensions - For replacement (one extension shipped with breaker)

Breaker Types	Cat. Number
All MD, ND, PD	EX11

Ground Fault Sensing Relay Kit Equipment Protection (30 mA)

For Use with Breaker Types		Cat. Number Description
ED4, ED6, HED4	1, 2, 3	See breaker portion of this catalogue

VK Switch For Use With FPP6 Panelboards⁽⁴⁾

30/30	VK23611JP	6.25 (159)
60/60	VK23622JP	6.25 (159)
100/100	VK33633JP	7.5 (90)
200/200	VK73644JP	10 (254)

VB Switch For Use With VB6 Panelboards⁽⁹⁾

30/30	V7E3611JP	7.5(190)
60/60	V7E3622JP	75(190)
100/100	V7E3633JP	7.5(190)
200	V7F3604JP	10(254)
400	V7H3605JP	15(381)
600	V7H3606JP	15(381)

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Protective Devices - Sentron™ Molded Case Circuit Breakers

Standard

Breakers are designed for commercial, industrial, institutional and other heavy duty applications. They are rated up to 600V ac and 250V DC. Their interrupting ratings are higher than normal duty breakers.

High Interrupting

Breakers are designed for heavy duty applications where the interrupting requirements exceed the ratings of heavy duty breakers. They are rated up to 600V ac and 250V DC.

Branch Circuit Breakers

Current Limiting

Breakers are molded case breakers that incorporate the exclusive I-T-E blow-apart interruption principle. They meet the US-NEC requirements for current-limiting breakers. Current-limiting circuit breakers can limit the let-through I²t to a value less than the l²t of one-half cycle wave of the symmetrical prospective current without any fusible elements when operating within their current-limiting range.

Breaker	Trip	Breaker	Poles	Trip Amperage	Mounting H	eight Inches	(mm)	Max IC Rating (kA)		
Frame Rating	Туре	Туре	1 Oles		Single	Twin	Gutter ^⑤	240V	480V	600V
	Thermal Magnetic	BL BLH HBL BQD6 ⁽⁴⁾	1, 2, 3 1, 2, 3 1, 2, 3 1, 2, 3 1, 2, 3	15, 20, 25, 30, 40, 50, 60, 70, 80, 90, 100 15, 20, 25, 30, 40, 50, 60, 70, 80, 90, 100 15, 20, 25, 30, 40, 50, 60, 70, 80, 90, 100 15, 20, 30, 40, 50, 60, 70		3.75 (95)23 3.75 (95)23 3.75 (95)23 3.75 (95)23 3.75 (95)23	14 (356) 14 (356) 14 (356) 14 (356) 14 (356)	10 22 65 65		- - 10
100	Ground Fault Circuit Interrupter	BLE (GFCI) BLF (GFCI) BLHF (GFCI)	1, 2 1, 2 1, 2	15, 20, 30, 40, 50, 60 15, 20, 30, 40, 50, 60 15, 20, 30, 40, 50, 60 15, 20, 30, 40, 50, 60	- - -	3.75 (95)② 3.75 (95)② 3.75 (95)②	14 (356) 14 (356) 14 (356)	10 10 22	_ _ _	- - -
	Arc Fault Circuit Interrupter	BAF (AFCI) BAFH (AFCI)	1	15, 20 15, 20	_	3.75 (95)② 3.75 (95)②	14 (356) 14 (356)	10 22	-	-
125	Thermal Magnetic	ED2 ED4 ED6 HED4 CED6 NGB2 HGB2 JVA41 (SEAB) 3VA41 (MEAB) 3VA41 (HEAB)	1, 2, 3 1, 2, 3 1, 2, 3 1, 2, 3 2, 3 1, 2, 3	15, 20, 30, 35, 40, 50, 60, 70, 80, 90, 100 15, 20, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 110, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 100, 100, 125 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 100, 100, 100, 100, 100, 100	3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95) 3.75 (95) 3.75 (95) 3.75 (95)	3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95)(23) 3.75 (95) 3.75 (95) 3.75 (95) 3.75 (95)	10 (254) 10 (254) 10 (254) 10 (254) 10 (254) 10 (254) 13.98 (355) 13.98 (355) 13.98 (355) 13.98 (355) 13.98 (355) 13.98 (355)	10 65 100 200 100 100 100 65 85 150	 18 18 65 200 25 35 65 25 35 65 35 65	 18 30 100 14 22 25 14 18 25
150	Electronic (Solid State)	3VA61 (MDAE) 3VA61 (HDAE) 3VA61 (CDAE) 3VA61 (LDAE)	3 3 3 3	40, 100, 150 40, 100, 150 40, 100, 150 40, 100, 150	5 (127) 5 (127) 5 (127) 5 (127) 5 (127)	5 (127) 5 (127) 5 (127) 5 (127) 5 (127)	9.59 (244) 9.59 (244) 9.59 (244) 9.59 (244) 9.59 (244)	100 100 200 200	35 65 100 150	18 22 35 50
225	Thermal Magnetic	OR2 ORH2 HOR2 HOR2H	2, 3 2, 3 2, 3 2, 3 2, 3	100, 110, 125, 150, 175, 200, 225 100, 110, 125, 150, 175, 200, 225 100, 110, 125, 150, 175, 200, 225 100, 110, 125, 150, 175, 200, 225	5 (127) 5 (127) 5 (127) 5 (127) 5 (127)	5 (127) 5 (127) 5 (127) 5 (127) 5 (127)	8.75 (222) 8.75 (222) 8.75 (222) 8.75 (222) 8.75 (222)	10 25 65 100	- - -	- - -
250	Thermal Magnetic	FXD6, FD6 HFD6 CFD6 3VA52 (MFAS) 3VA52 (HFAS) 3VA52 (CFAS)	2, 3 2, 3 2, 3 2, 3 2, 3 2, 3 2, 3 2, 3	70, 80, 90, 100, 110, 125, 150, 175, 200, 225, 250 70, 80, 90, 100, 110, 125, 150, 175, 200, 225, 250 70, 80, 90, 100, 110, 125, 150, 175, 200, 225, 250 40, 45, 50, 60, 70, 80, 90, 100, 110, 125, 150, 175, 200, 225, 250 40, 45, 50, 60, 70, 80, 90, 100, 110, 125, 150, 175, 200, 225, 250 40, 45, 50, 60, 70, 80, 90, 100, 110, 125, 150, 175, 200, 225, 250	5 (127) 5 (127) 5 (127) 5 (127) 5 (127) 5 (127)	5 (127) 5 (127) 5 (127) 5 (127) 5 (127) 5 (127) 5 (127)	8.25 (210) 8.25 (210) 11.76 (299) 10.10 (257) 10.10 (257) 10.10 (257)	65 100 200 85 100 200	35 65 200 35 65 100	22 25 100 18 25 35
	Electronic (Solid State)	3VA62 (MFAE) 3VA62 (HFAE) 3VA62 (CFAE) 3VA62 (LFAE)	3 3 3 3	100, 250 100, 250 100, 250 100, 250	5 (127) 5 (127) 5 (127) 5 (127) 5 (127)	5 (127) 5 (127) 5 (127) 5 (127) 5 (127)	9.59 (244) 9.59 (244) 9.59 (244) 9.59 (244)	100 100 200 200	35 65 100 150	18 22 35 50
	Thermal Magnetic	JXD6, JD6 HJD6 HHJD6 CJD6	2, 3 2, 3 2, 3 2, 3 2, 3	200, 225, 250, 300, 350, 400 200, 225, 250, 300, 350, 400	8.75 (222) 8.75 (222) 8.75 (222) 8.75 (222) 8.75 (222)	8.75 (222) 8.75 (222) 8.75 (222) 	7.92 (201) 7.92 (201) 7.92 (201) 7.92 (201) 12 (305)	65 100 200 200	35 65 100 150	25 35 50 100
400	Electronic (Solid State)	SJD6 SHJD6 SCJD6 NJG LJG	3 3 3 3 3	200, 300, 400 200, 300, 400 200, 300, 400 250, 400 250, 400 250, 400	8.75 (222) 8.75 (222) 8.75 (222) 6.25 (159) 6.25 (159)	 6.25 (159) 6.25 (159)	13.42 (341) 13.42 (341) 12 (305) 8 (203) 8 (203)	65 100 200 65 200	35 65 150 35 100	25 35 100 25 25
600	Thermal Magnetic	LXD6 LD6 HLD6 HHLD6 CLD6	2, 3 2, 3 2, 3 2, 3 2, 3 2, 3	450, 500, 600 250, 300, 350, 400, 450, 500, 600 250, 300, 350, 400, 450, 500, 600 250, 300, 350, 400, 450, 500, 600 450, 500, 600	8.75 (222) 8.75 (222) 8.75 (222) 8.75 (222) 8.75 (222) 8.75 (222)	- - - -	13.42 (341) 13.42 (341) 13.42 (341) 13.42 (341) 13.42 (341) 12 (305)	65 65 100 200 200	35 35 65 100 150	25 25 35 50 100
	Electronic (Solid State)	SLD6 SHLD6 SCLD6	3 3 3	300, 400, 500, 600 300, 400, 500, 600 300, 400, 500, 600	8.75 (222) 8.75 (222) 8.75 (222)	_ _ _	13.42 (341) 13.42 (341) 12 (305)	65 100 200	35 65 150	25 35 100
800	Thermal Magnetic	MXD6 MD6 HMD6 CMD6	2, 3 2, 3 2, 3 2, 3 2, 3	500, 600, 700, 800 500, 600, 700, 800 500, 600, 700, 800 500, 600, 700, 800	10 (254) 10 (254) 10 (254) 10 (254) 10 (254)	- - - -	13 (330) 13 (330) 13 (330) 13 (330) 13 (330)	65 65 100 200	50 50 65 100	25 25 50 65
	Electronic (Solid State)	SMD6 SHMD6 SCMD6	3 3 3	600, 700, 800 600, 700, 800 600, 700, 800	10 (254) 10 (254) 10 (254)	_ _ _	12 (305) 12 (305) 12 (305)	65 100 200	50 65 100	25 50 65
1200	Thermal Magnetic	NXD6 ND6 HND6 CND6	2, 3 2, 3 2, 3 2, 3 2, 3	800, 900, 1000, 1200 800, 900, 1000, 1200 800, 900, 1000, 1200 800, 900, 1000, 1200	10 (254) 10 (254) 10 (254) 10 (254) 10 (254)	- - - -	13 (330) 13 (330) 13 (330) 13 (330) 13 (330)	65 65 100 200	50 50 65 100	25 25 50 65
	Electronic (Solid State)	SND6 SHND6 SCND6	3 3 3	800, 1000, 1200 800, 1000, 1200 800, 1000, 1200	10 (254) 10 (254) 10 (254)	- - -	12 (305) 12 (305) 12 (305)	65 100 200	50 65 100	25 50 65

① Space includes housing frame plate with blank cover plate. Provision includes all necessary mounting hard-ware, less circuit breaker, and includes housing frame cover plate with breaker handle opening.

11-18

2 1 to 6 poles may be mounted in 3.75" (95) of unit space

^⑤ Refer to Table 5 for layout dimensions.

4 Also 10kA at 600Y/347 Volts.

Protective Devices - Solid State Sensitrip™ Molded Case Circuit Breakers

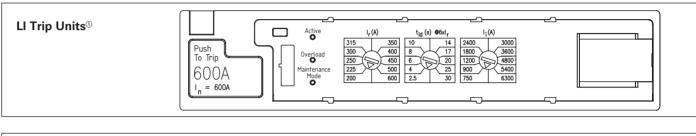
General

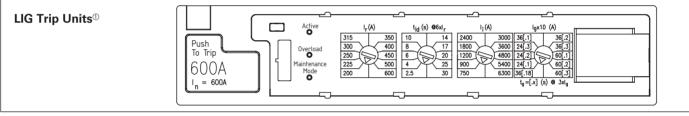
The Sentron Sensitrip IV circuit breaker is a true RMS current sensing device. Digital microprocessor circuitry within the electronic trip unit provides more precise control over the circuit breaker functions. This control allows circuit coordination flexibility not available with thermal magnetic circuit breakers.

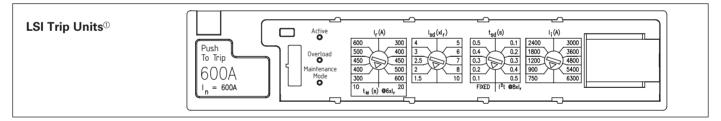
Functions available in Sentron Sensitrip circuit breakers

Catalogue Number Suffix	Trip Type	Cont Current Setting	Long Time Delay	Instan- taneous Pickup	Short Time Pickup	Short Time Fixed Delay	Short Time I2t Delay	Ground Fault Pickup	Ground Fault Delay
LI	LI	\checkmark	\checkmark	\checkmark					
LIG	LIG	\checkmark	\checkmark	\checkmark				\checkmark	\checkmark
LSI	LSI	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		
LSIG	LSIG	V	√	\checkmark	\checkmark	\checkmark	√	\checkmark	\checkmark

Typical Trip Unit Labeling and Adjustment Positions for the Sentron Sensitrip Circuit Breaker.







|--|

- I_n = Maximum circuit breaker ampere rating
- I_r = Continuous current rating expressed in amperes
- l_i = Instantaneous pickup expressed in amperes
- I_{sd} = Short time pickup expressed in multiples of I_r
- I_g = Ground fault pickup expressed in amperes
- t_{sd} = Short time delay either fixed or I²t time delay function
- t_{ld} = Long time delay I²t time delay function
- t_g = Ground fault delay I²t time delay function

NOTE: Frame rating (In) of 600A shown as an example. Trip unit settings will vary based on the specific frame rating (In) of the device.

 $[\]textcircled{0}$ Schematic of advanced trip unit shown. Basic trip units are identical but do not include DAS / Maintenance Mode functionality.

Protective Devices - Fusible Switches

VK and VB (Vacu-Break) Fusible Switches

CSA Fuse Classes

General

All VK and Vacu-Break fusible switches include voidable cover interlock; quick-make, quick-break operation; positive ON-OFF action; padlockable (at ON or OFF) handle design; Vacu-Break arc control (i.e., enclosed arc chamber, double-break magnetic arc blowout); clampmatic pressure spring force on closed contacts; springreinforced fuse holders. The VK switch

is a true visible contact design.

Accessory devices and modifications available for 250-volt switches (30 amps to 600 amps): Class R and class J rejection type fuse holders are available for all units. For 600-volt switches (30 amps to 600 amps): Class R rejection type fuse holders, Class J fuse holders; (100 amps to 600 amps) Class T fuse holders.

Bolted Pressure Switches

These switches are suitable for use on systems capable of delivering fault current up to 200,000 amps symmetrical RMS when equipped with Class L fuses. All bolted pressure switches include fuse door interlock; quick-make, quick-break operation; bolted pressure force on closed contact; padlockable (in the "open" position only) handle.

Accessories and modifications available: shunt trip (electrical openmanual close). 120V ac standard control voltage: electrical operator (electrical open and close), specify system voltage; ground fault relay (requires shunt trip); blown fuse trip (switch opens when any one fuse blows-requires shunt trip); blown fuse indicating lights; phase failure relay with capacitor trip (detects failure of any one phase and opens switchrequires shunt trip) specify system voltage; auxiliary contacts.

00410						
	Class Amperes		Volts (AC) Interruptin Ratings		l ² t, lp (Let-Thru)	Circuits
н	Standard Code	1-600A	250 and 600V or less	10,000A	_	Less than 10,000A available
K	Fast Acting (One time)	1-600A	250 and 600V or less	50,000A	_	Feeder circuits
J	Fast Acting and Time Delay	1-600A	600V or less	To 200,000A	lp and l ² t-Low (motor load small %)	Feeder circuits Motor circuits
RK1	Fast Acting andTime Delay	1/10-600A	600V or less 250V or less	To 200,000A	l ² t-Slightly > J lp-Slightly > J	Feeder circuits Motor circuits
RK5	Fast Acting and Time Delay	1/10-600A	600V or less 250V or less	To 200,000A	l ² t- > RK-1 lp- > RK-1	Feeder circuits Motor circuits
C (FORM II)	Moderate Delay	2-600A	600V or less	To 200,000A	l ² t- < RK-5 lp- < RK-5	Motor circuits
т	Fast Acting	1-600A	300 and 600V or less	To 200,000A	l ² t-Low Ip-Low	Non-motor loads
L	Fast Acting and Time Delay	601-5000A	600V or less	To 200,000A Ip-Low	l ² t-Low motor loads	Feeder circuits Motor circuits

Branch Switches 600V Maximum

Switch Type	Ampere Rating	Maximum Voltage	Fusing
VB/VK	30 / 30A		
VB/VK	60 / 60A		
VB/VK	100 / 100A	600V	Class J
VB	200A	0007	Class J
VK	200 / 200A		
VB	400A, 600A		

Refer to Siemens for Form II Class C applications.

Interrupting Ratings of Bolted Pressure Switches

Max. System Voltage	Ampere Rating	Class L Fuse Rating (Amps)	Fuse Interrupting Rating (Sym. RMS Amps)
	800	601, 700, 800	
240 to	1200 1600	1000, 1200 1500, 1600	200,000
600	2000 2500	1800, 2000 2500	
	3000 4000	3000 3500, 4000	

Application Note: Lower rated fuses may be installed within any switch rating i.e.: 2000-amp fuse in 4000-amp switch.

Protective Devices - HCP Switchboard Unit Disconnect Switches

Features

- CSA Certified / UL Listed under file . . number E6849
- 800A-1200A switch design.
- Visible contacts.
- Field installable shunt trip and auxiliary switch accessory kits.
- Installs in existing Siemens switchboards and power panelboards.
- Suitable for use on systems with up to 200,000A available fault current, RMS symmetrical when equipped with Class J or Class L fuses.
- Mixes with other 30A through 600A . switches, and 100 through 1200 amp frame breakers.
- Allows 800A and 1200A switches in . standard 38" wide distribution sections in either main or branch configurations.
- 16¼" mounting height is the smallest 1200A design in the industry, allowing up to 4 units in one vertical section.
- Field reversible horizontal mounting ... design for left or right hand cabling.



3-Pole, Horizontal Mount¹

	N4	N				Horsepower Rating							
Catalogue	Maximum Ampere	Maximum Voltage	Fuse	Dimen	sions (in	ches)	240V		480V		600V		250V
Number	Rating	Rating	Class	н	L	D	Std	Max	Std	Мах	Std	Max	DC
HCP327HT	1800	240	Т	16.25	17.22	7.38	100	250	_	_	-	_	50
HCP367H	800	600	L	16.25	17.22	7.38	100	250	200	500	250	500	50
HCP328HT	1200	240	Т	16.25	17.22	7.38	100	250	—	—	—	_	50
HCP368H	1200	600	L	16.25	17.22	7.38	100	250	200	500	250	500	50

3-Pole, Vertical Mount

HCP327VT	1800	240	Т	17.00	16.25	7.38	100	250	_	_	_	_	50
HCP367V	800	600	L	17.00	16.25	7.38	100	250	200	500	250	500	50
HCP328VT	1200	240	Т	17.00	16.25	7.38	100	250	_	-	_	-	50
HCP368V	1200	600	L	17.00	16.25	7.38	100	250	200	500	250	500	50

Accessories

Terminal Connectors (one lug per kit)²

Ampere Rating	Catalogue Number	Connector Wire Range
800A	TA3K500	(3) #1 AWG–500 kcmil (Cu or Al)
800A	TC3K350	(3) #1 AWG–350 kcmil (Cu only)
800-1200A	TA4H500	(4) #1 AWG–500 kcmil (Cu or Al)
800-1200A	TA3H750	(3) 250–750 kcmil (Cu or Al)

Auxiliary Switch Kits

Contact Ampere	Maximum Voltage		Switch		Catalogue
Rating	AC	DC	Mounting	Contacts	Number
15A	480	125	Left Pole	1NO/1NC	A01HCPL4
15A	480	125	Right Pole	1NO/1NC	A01HCPR4
10A	240	125	Left Pole	2NO/2NC	A01HCPL2

Shunt Trip Kit

Control	Voltage	Catalogue
AC	DC	Number
120	-	HCPST120
240	-	HCPST240
277	-	HCPST277
480	-	HCPST480
_	48	HCPST48
_	125	HCPST125

Switchboard Connection \$

Switch	Catalogue						
Ampere Rating	Number						
800–1200A	F6162DCAN						

T Fuse Adapter Kits

Catalogue Number	Description
TFAK72	800A, 300V AC
TFAK75	800A, 600V AC
TFAK82	1200A, 300V AC

Compression Lug Adapter Kit

The use of this kit provides for the mounting of up to four lugs per phase. Each kit accepts lugs with (2) 3/8" diameter mounting holes on 1' centres. One kit per pole line or load is required. Lugs are not provided.

Ampere	Catalogue
Rating	Number
800–1200A	HCPCLP

For inches / millimeters conversion, see Technical Section.

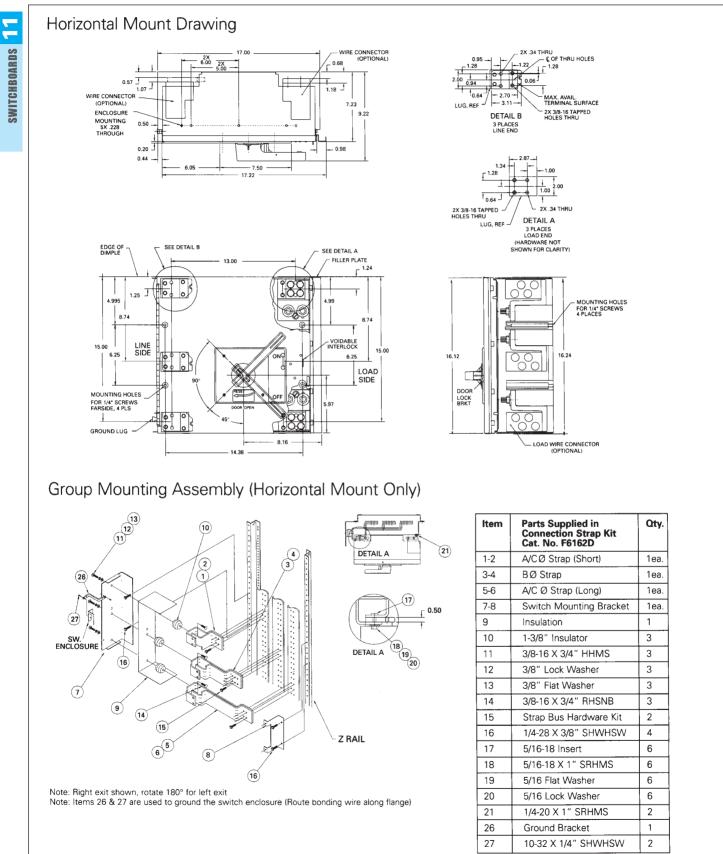
1) For horizontal mounting only in either 38" wide min switchboards or S5/F2 power panelboards.

2 3 kits required for 3 phase switch

Panelboards

Type HCP Switchboard Units

Dimensions



Selection

User Metering

Metering Data

A full complement of switchboard instruments with appropriate current transformers, potential transformers and selector switches are available in all Siemens switchboards.

The meters and instrument switches are mounted on hinged panels with potential transformers and fuses located behind the door. Current transformers are mounted on the main bus or, in the case of branch feeder metering, at the load terminals of the branch protective device and normally do not require additional unit space.

Siemens Digital Power Meters

The Siemens Digital Power Meters are provided as an option for FCI & FCII switchboards. Please refer to the Power Monitoring Section in this catalogue for more information.

Ammeters and Voltmeters (Analog)

Ammeters are switchboard type with $\pm 1\%$ accuracy, 0 to 6000 amperes maximum. The included instrument switch will provide positions to read each phase and will include an OFF position. Panel type ammeters with $\pm 3\%$ accuracy, 800 ampere maximum, can be furnished for branch feeder metering to conserve panel space.

Voltmeters are switchboard type with \pm 1% accuracy, 0 to 600V AC. The included instrument switch provides positions to read each phase-to-phase voltage and each phase-to-neutral voltage and has an OFF position.

Current Transformers / Potential Transformers

Potential transformers are recommended wherever the system voltage exceeds 150 volts AC phase-to-neutral to lower voltage levels for instrument switches and meters mounted on the switchboard front panel.

Available CT Ratios — Ampere Rating

100:5	600:5	2500:5
150:5	800:5	3000:5
200:5	1000:5	4000:5
300:5	1200:5	5000:5
400:5	1500:5	6000:5
500:5	2000:5	

Number of CT's and or PT's required for Typical Meters Applied on Selected System Voltages

					Watthour Meter									Power Factor		Frequency	Synchro-	
		Ammeter	Volt	ometer	2 Ele	ment	2.5 Element		3 Element		Wattmeter		Varmeter		Meter		Meter	scope
System	Volts AC	C/T	P/T	Scale	C/T	P/T	C/T	P/T	C/T	P/T	C/T	P/T	C/T	P/T	C/T	P/T	PT	P/T
1Ø3W	120/240	2	-	0-300	2	-	-	-	-	-	2	-	2	-	1	-	-	-
3Ø3W	240	2	-	0-300	2	-	-	-	-	-	2	2	2	2	1	2	-	2
	600	2	2	0-750	2	2	-	-	-	-	2	2	2	2	1	2	1	2
3Ø4W	120/240	3	-	0-300	-	-	3	-	-	-	3	2	3	2	1	2	-	-
	120/208	3	-	0-300	-	-	3	-	3	-	3	-	3	-	1	2	-	-
	347/600	3	3	0-750	-	-	3	2	3	3	3	2	3	2	1	2	1	2

Integrated Power Systems Switchboards

Type IPS

General

Product Description

Siemens integrated power systems (IPS) switchboards integrate multiple pieces of electrical distribution equipment into a single assembly. The design results in reduced installation time, a reduced footprint and reduced labour risk for installation.

The modular design of the IPS switchboard allows it to be combined with standard service entrance or distribution switchboards if needed. Also, the IPS switchboard can be added to an existing switchboard lineup.

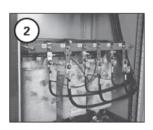
IPS switchboards have a wide range of applications and are commonly used in retail stores, offices, health care facilities and retrofits.

Integrated Power Systems Switchboard Commonly Mounted Equipment



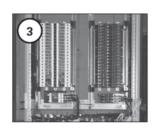
Distribution sections

- Up to 2000A (full height)
- Up to 1200A (half height)



Transformers

- Up to 300kVA (full height)
- Up to 112.5kVA (half height)



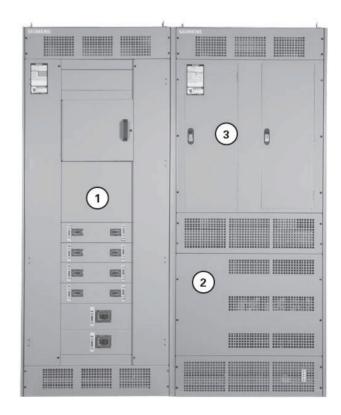
Panelboards

- P1 up to 250A
- P2 up to 600A

Features & Benefits

Features

- All standard FCI, FCII & SMP Switchboard features
- Lighting panelboards
- Distribution transformers
- Half high distribution switchboard chassis
- Individually mounted breakers (cable in & cable out)
- Auxiliary sections for surge devices, ACCESS power
- monitoring, contactors, relays, time clocks
- Customer equipment, etc.



Integrated Power Systems Switchboards

Type IPS

Features & Benefits (continued)

Reduced Installation Time

IPS switchboards arrive at a jobsite with the components factory installed and wired. The result is significantly reduced installation time. The realized savings on installation result in lower labour costs which drops directly to the bottom line.

Reduced Space Requirements

By integrating components that are typically individually mounted, the IPS switchboard can reduce the space requirements for typical electrical equipment installation by up to 40%. This smaller footprint frees up valuable square footage that can be utilized by the building owner for other profitable uses.

Reduced Installation Risk.

IPS switchboards are assembled at Siemens manufacturing plants with meticulous attention to details reinforced with strict testing procedures. This focus on quality ensures that problems encountered with traditional installations such as misinterpretation of drawings or field installation errors are eliminated. Utilizing IPS switchboards eliminates risks, enabling projects to come in on time and on budget.

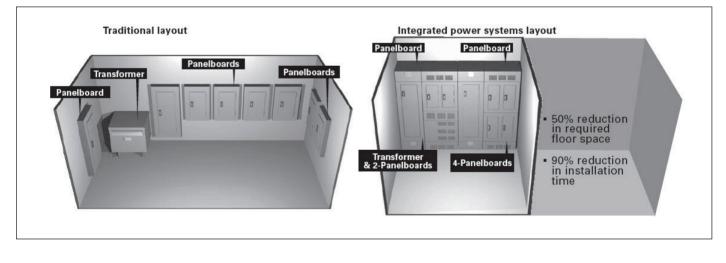
Integrated Power Systems Switchboard Optimized Electrical Room Layout

Standards and Certifications

- CSA C22.2 No.31
- Mounted panelboards built to UL67, NEMA PB-1 and CSA C22.2 No. 29
- Other equipment is CSA listed as applicable

Additional Information

For complete application and pricing information contact your local Siemens sales office.



General

SEM3 System configured in Distribution Panels and Switchboards

The information below pertains to panelboard types S5 and switchboard types SMP, FCI, and FCII. SEM3 specifics to S5, SMP, FCI, and FCII are:

SEM3 for use in Siemens Switchboards



Controller

SEM3 controller is mounted in a low voltage compartment. Each controller can monitor up to 45 circuits. Applications that require monitoring more than 45 circuits will require additional controllers.

General



Current Transformers (CTs)

Six sizes of CTs are available for use in S5, SMP, FCI and FCII applications: 50, 125, 250, 400, 600, and 1200 amp. All CTs are premounted to a support bracket that attaches to the interior. Each bracket supports a maximum of 3 CTs and is designed for the breaker selected (brackets are not interchangeable between breaker frames). Each CT will be attached to a data module that is placed in the meter racks.



Meter Racks

All meter racks will be installed next to the SEM3 controller in unit space. The 21 space meter rack is used as a default option where possible.

NOTE: Monitoring of 45 circuits will require two 21 position racks and one 3 position rack

Other Considerations

Configuration: Data modules from CTs monitoring a circuit breaker must be mounted adjacent to one another in the meter rack. Any field changes to the factory configuration must take this into account.

Start-up & Commissioning: Siemens can provide these services. Contact your local SIEMENS Sales office for more details.