

HP Series Heat Exchanger Unit Heater

Ruffneck™ HP Heat Exchanger Unit Heaters are extra heavy duty (including heavy gauge steel construction) to meet the most demanding service and long life requirements for rugged industrial applications, such as space heating and liquid cooling. The HP Series heaters are suitable for a wide range of heating fluids including steam, hot water, glycol, oil, etc. Explosion-proof models suitable for hazardous locations are available on custom order.

Engineered for ease of maintenance, all parts are easily removed. All fasteners are plated capscrews; no sheet metal screws are used. Heat exchanger cores are of steel construction with tension wound, close fitting aluminium fins. They are resistant to corrosive agents (including hydrogen sulfide).

All units are equipped with a narrow-gap, epoxy coated fan guard. Choose from several optional UL listed and/or CSA approved motors with various voltages, phases and frequencies. All HP models have Canadian CRN approvals and are CSA certified for hazardous locations: Class I, Division 1 & 2, Groups c & d; Class II, Division 1 & 2, Groups E, F, & G; Class III, Division 1 & 2; Temperature Code T3B 329°F (165°C) - (on applicable models only).

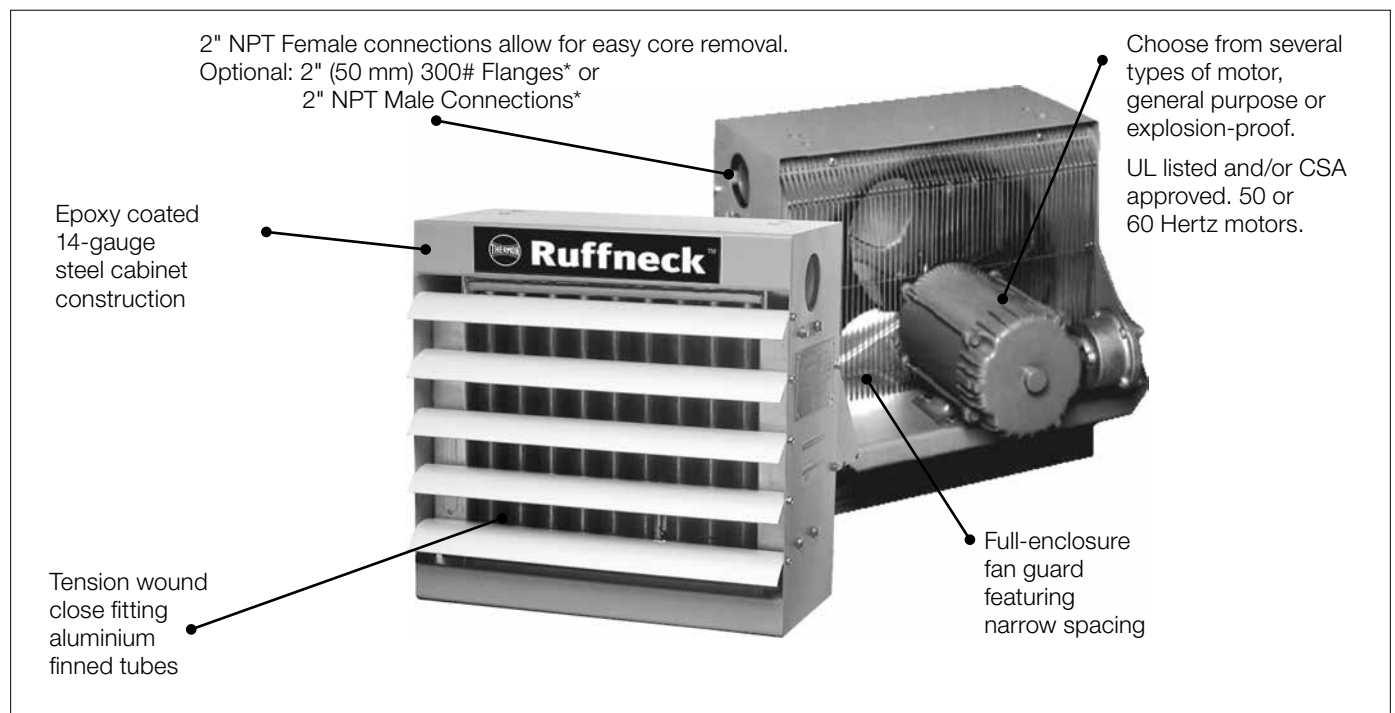
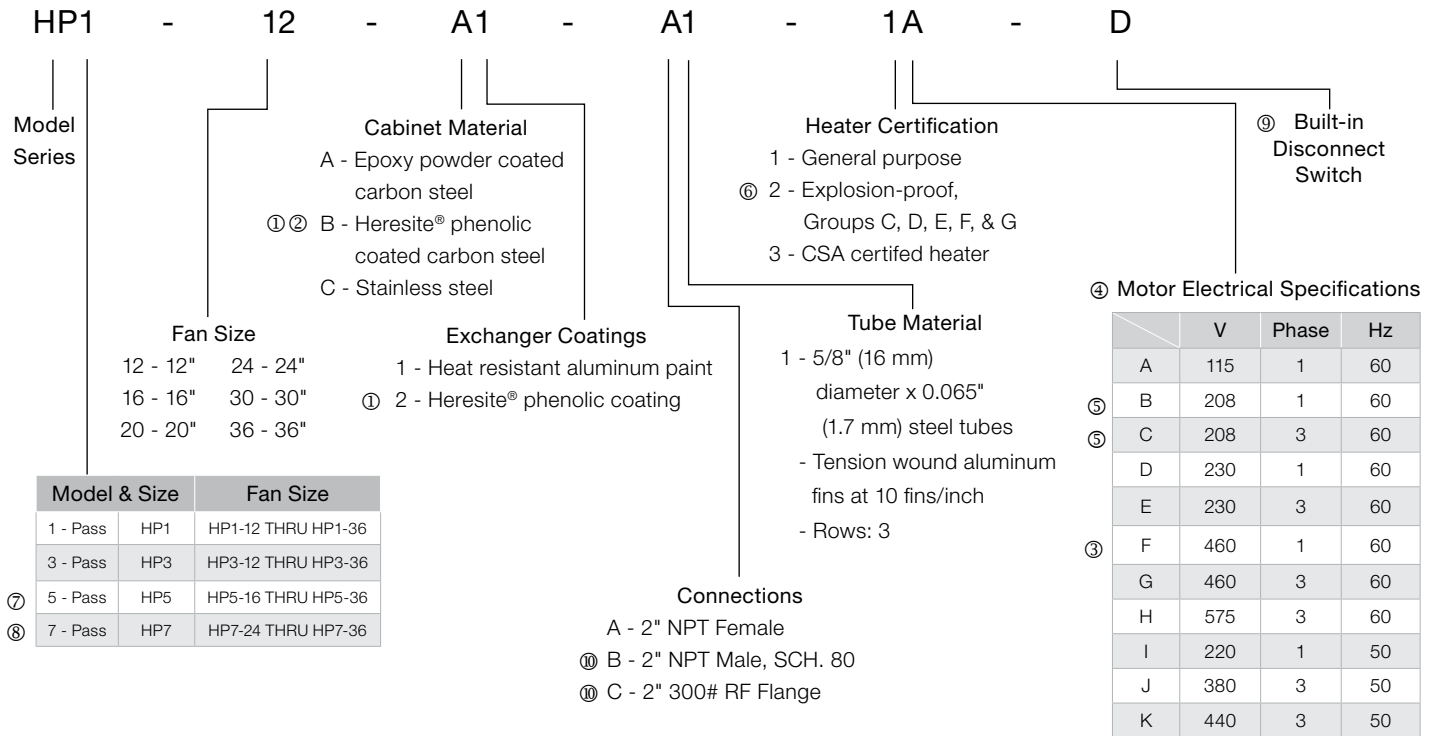


Figure 38

Note: Heresite® is a registered trademark of Heresite® Protective Coatings Inc.

Note: * 2" 300# Flanges and 2" NPT Male Connections increase difficulty in core removal.

Model Coding



NOTE:

Ruffneck™ utilizes Doerr/Emerson/Baldor as our standard motor. Specifying any other O.E.M. motor may result in longer lead times. All heat exchangers are registered to C.R.N. OH0224.2C.

They are approved for use in all provinces and territories in Canada.

- ① Heresite® coated exchangers and cabinets: contact factory for quote.
- ② Louvres and fan blades are also Heresite® coated.
- ③ Contact factory for shipping lead time.
- ④ Motor designed to be used at rated voltage with tolerances of ±15%.
- ⑤ Motor may be marked 230V, but is suitable for 208V operation.
- ⑥ 460 1 phase motors are only certified for groups D, F & G.
- ⑦ Only available in 16" and larger units.
- ⑧ Only available in 24" and larger units.
- ⑨ Built-in Disconnect only available with CSA certified heaters.
- ⑩ Not available on 36" units.

HP Single-Pass & Multi-Pass

The HP Series is designed for pressures up to 400 psi (on select models). These units have semicircular headers that can withstand high operating pressures for steam or liquid service. The HP series is available in single-pass and multi-pass configurations. Single-pass units are desirable for high flow rate liquid service requiring a low pressure drop or for steam applications. Multi-pass units are intended for liquid service only. They are baffled in the top and bottom headers such that the heat transfer liquid will flow through groups of tubes in series within the core. This causes the liquid to travel a longer distance at a higher velocity, thereby increasing the heat transfer rate due to increased turbulence. Units with the greatest number of tube-side passes will always have the highest heat output, but will also have the highest pressure drop. Depending on the application, an HP model in a one, three, five, or seven pass core configuration may be recommended.

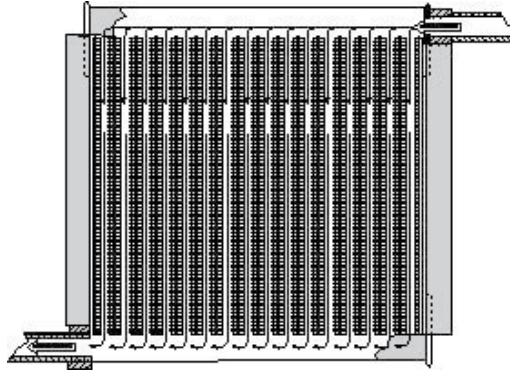


Figure 39

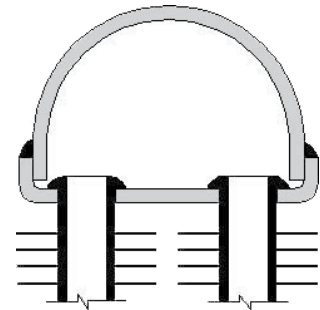


Figure 40 – HP Series heater shape

Single-Pass for HP Series

Typical single-pass heat exchanger configurations are available HP series units. Note that the fluid flow is divided among all tubes. This is best suited to steam and high flow rate liquid applications.

Multi-Pass for HP Series

Note that the flow is baffled into groups of tubes to increase fluid velocity and thermal efficiency. Suitable for liquid service only.

Optional Built-in Disconnect Available

The Ruffneck™ Disconnect Switch is engineered for use in the most demanding applications such as drilling rigs, utilidors and compression stations where high vibration, dirt, moisture, fluctuating power and high impact conditions exist. The Built-in Disconnect Switch is available on all Ruffneck™ HP heaters.