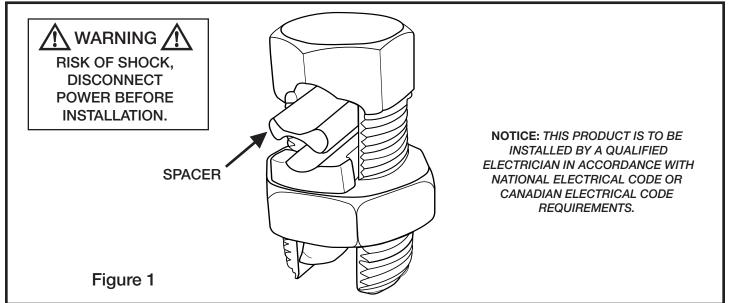


## **Blackburn**<sup>®</sup> ALUMINUM DUAL RATED SPLIT BOLT CONNECTORS APS SERIES



## INSTALLATION INSTRUCTIONS

1. STRIP INSULATION FROM WIRE AND BRUSH ALUMINUM CONDUCTORS TO REMOVE OXIDES.

2. APPLY AN APPROVED OXIDE INHIBITOR TO ALUMINUM CONDUCTORS.

3. INSERT THE COPPER CONDUCTOR UNDER THE SPACER AND THE ALUMINUM CONDUCTOR ON TOP OF THE SPACER.

4. TORQUE THE CONNECTORS PER THE TABLE.

CONDUCTOR SIZE	TORQUE (LBS-IN)
8 AWG	80
6, 4 AWG	165
2, 1 AWG	275
1/0, 2/0 AWG	385
4/0 AWG	500
350 kcmil	650
500 kcmil	825

NOTICE: MAKE SURE THE CONDUCTORS ARE FULLY INSERTED INTO THE CONNECTOR AND CONTACTING THE FULL SURFACE OF THE SPACER. MAKE SURE DURING INSTALLATION THAT THE COPPER CONDUCTOR IS UNDER THE ALUMI-NUM CONDUCTOR AND SEPARATED BY THE SPACER.

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