## **SIEMENS**

Data sheet 3RT2028-1AK60



power contactor, AC-3e/AC-3, 38 A, 18.5 kW / 400 V, 3-pole, 110 V AC, 50 Hz / 120 V, 60 Hz, auxiliary contacts: 1 NO + 1 NC, screw terminal, size: S0

product designation Power product type designation 3RT2  General technical data  size of contactor S0  product extension  • function module for communication No • auxiliary switch Yes	contactor
General technical data  size of contactor S0  product extension  • function module for communication No	
size of contactor S0  product extension  • function module for communication No	
product extension  • function module for communication  No	
• function module for communication No	
auxiliary switch     Yes	
power loss [W] for rated value of the current	
• at AC in hot operating state 9.6 W	
• at AC in hot operating state per pole 3.2 W	
• without load current share typical 2.7 W	
type of calculation of power loss depending on pole quadra	atic
insulation voltage	
• of main circuit with degree of pollution 3 rated value 690 V	
• of auxiliary circuit with degree of pollution 3 rated value 690 V	
surge voltage resistance	
• of main circuit rated value 6 kV	
of auxiliary circuit rated value     6 kV	
maximum permissible voltage for protective separation between coil and main contacts according to EN 60947-1	
shock resistance at rectangular impulse	
• at AC 8,3g / 5	5 ms, 5,3g / 10 ms
shock resistance with sine pulse	
• at AC 13,5g /	/ 5 ms, 8,3g / 10 ms
mechanical service life (operating cycles)	
• of contactor typical 10 000	0 000
<ul> <li>of the contactor with added electronically optimized auxiliary switch block typical</li> </ul>	000
• of the contactor with added auxiliary switch block typical 10 000	0 000
reference code according to IEC 81346-2 Q	
Substance Prohibitance (Date) 10/01/2	2009
Ambient conditions	
installation altitude at height above sea level maximum 2 000 r	m
ambient temperature	
• during operation -25	+60 °C
• during storage -55	+80 °C
relative humidity minimum 10 %	
relative humidity at 55 °C according to IEC 60068-2-30 95 % maximum	
Environmental footprint	

Environmental Product Declaration(EPD)	Yes
Global Warming Potential [CO2 eq] total	74.2 kg
Global Warming Potential [CO2 eq] total  Global Warming Potential [CO2 eq] during manufacturing	1.9 kg
Global Warming Potential [CO2 eq] during mandiacturing  Global Warming Potential [CO2 eq] during operation	72.4 kg
Global Warming Potential [CO2 eq] after end of life	-0.117 kg
Main circuit	-0.117 kg
number of poles for main current circuit	3
number of NO contacts for main contacts	3
operating voltage	
at AC-3 rated value maximum	690 V
at AC-3e rated value maximum	690 V
operational current	090 V
at AC-1 at 400 V at ambient temperature 40 °C rated value	50 A
• at AC-1	
— up to 690 V at ambient temperature 40 $^{\circ}\text{C}$ rated value	50 A
— up to 690 V at ambient temperature 60 °C rated value	42 A
• at AC-3	
— at 400 V rated value	38 A
— at 500 V rated value	32 A
— at 690 V rated value	21 A
• at AC-3e	
— at 400 V rated value	38 A
— at 500 V rated value	32 A
— at 690 V rated value	21 A
• at AC-4 at 400 V rated value	22 A
• at AC-5a up to 690 V rated value	44 A
• at AC-5b up to 400 V rated value	31.5 A
• at AC-6a	00.0 A
— up to 230 V for current peak value n=20 rated value	30.8 A 30.8 A
<ul> <li>up to 400 V for current peak value n=20 rated value</li> <li>up to 500 V for current peak value n=20 rated value</li> </ul>	30.8 A
— up to 690 V for current peak value n=20 rated value  — up to 690 V for current peak value n=20 rated value	21 A
• at AC-6a	LIN
— up to 230 V for current peak value n=30 rated value	20.5 A
— up to 400 V for current peak value n=30 rated value	20.5 A
— up to 500 V for current peak value n=30 rated value	21.4 A
— up to 690 V for current peak value n=30 rated value	21 A
minimum cross-section in main circuit at maximum AC-1 rated value	10 mm²
operational current for approx. 200000 operating cycles at AC-4	
• at 400 V rated value	12 A
at 690 V rated value	12 A
operational current	
at 1 current path at DC-1	
— at 24 V rated value	35 A
— at 60 V rated value	20 A
— at 110 V rated value	4.5 A
— at 220 V rated value	1 A
— at 440 V rated value	0.4 A
— at 600 V rated value	0.25 A
<ul><li>with 2 current paths in series at DC-1</li></ul>	
— at 24 V rated value	35 A
— at 60 V rated value	35 A
— at 110 V rated value	35 A
— at 220 V rated value	5 A
— at 440 V rated value	1 A
— at 600 V rated value	0.8 A
<ul> <li>with 3 current paths in series at DC-1</li> </ul>	

— at 24 V rated value	35 A
— at 60 V rated value	35 A
— at 110 V rated value	35 A
— at 220 V rated value	35 A
— at 440 V rated value	2.9 A
— at 600 V rated value	1.4 A
• at 1 current path at DC-3 at DC-5	
— at 24 V rated value	20 A
— at 60 V rated value	5 A
— at 220 V rated value	1 A
— at 440 V rated value	0.09 A
— at 600 V rated value	0.06 A
<ul> <li>with 2 current paths in series at DC-3 at DC-5</li> </ul>	
— at 24 V rated value	35 A
— at 60 V rated value	35 A
— at 110 V rated value	15 A
— at 220 V rated value	3 A
— at 440 V rated value	0.27 A
— at 600 V rated value	0.16 A
<ul> <li>with 3 current paths in series at DC-3 at DC-5</li> </ul>	
— at 24 V rated value	35 A
— at 60 V rated value	35 A
— at 110 V rated value	35 A
— at 220 V rated value	10 A
— at 440 V rated value	0.6 A
— at 600 V rated value	0.6 A
operating power	
• at AC-3	
— at 230 V rated value	11 kW
— at 400 V rated value	18.5 kW
— at 500 V rated value	18.5 kW
— at 690 V rated value	18.5 kW
• at AC-3e	
— at 230 V rated value	11 kW
— at 400 V rated value	18.5 kW
— at 500 V rated value	18.5 kW
— at 690 V rated value	18.5 kW
operating power for approx. 200000 operating cycles at AC-	
at 400 V rated value	6 kW
at 690 V rated value	
	10.3 kW
operating apparent power at AC-6a	12.2 kVA
up to 230 V for current peak value n=20 rated value      up to 400 V for current peak value n=20 rated value	21.3 kVA
up to 400 V for current peak value n=20 rated value      up to 500 V for current peak value n=20 rated value	21.3 KVA 26.6 kVA
up to 500 V for current peak value n=20 rated value     up to 600 V for current peak value n=20 rated value	25 kVA
up to 690 V for current peak value n=20 rated value	ZUNVA
operating apparent power at AC-6a	8 1 kV/A
up to 230 V for current peak value n=30 rated value	8.1 kVA
up to 400 V for current peak value n=30 rated value	14.2 kVA
up to 500 V for current peak value n=30 rated value      up to 600 V for current peak value n=30 rated value	18.5 kVA
up to 690 V for current peak value n=30 rated value  Chart time withstand current in cold experting state up to	25 kVA
short-time withstand current in cold operating state up to 40 °C	
<ul> <li>limited to 1 s switching at zero current maximum</li> </ul>	593 A; Use minimum cross-section acc. to AC-1 rated value
<ul> <li>limited to 5 s switching at zero current maximum</li> </ul>	341 A; Use minimum cross-section acc. to AC-1 rated value
<ul> <li>limited to 10 s switching at zero current maximum</li> </ul>	260 A; Use minimum cross-section acc. to AC-1 rated value
<ul> <li>limited to 30 s switching at zero current maximum</li> </ul>	199 A; Use minimum cross-section acc. to AC-1 rated value
<ul> <li>limited to 60 s switching at zero current maximum</li> </ul>	162 A; Use minimum cross-section acc. to AC-1 rated value
no-load switching frequency	
• at AC	5 000 1/h
operating frequency	

1404	4 000 4/1
• at AC-1 maximum	1 000 1/h
• at AC-2 maximum	750 1/h
• at AC-3 maximum	750 1/h
• at AC-3e maximum	750 1/h
at AC-4 maximum	250 1/h
Control circuit/ Control	
type of voltage of the control supply voltage	AC
control supply voltage at AC	
<ul> <li>at 50 Hz rated value</li> </ul>	110 V
at 60 Hz rated value	120 V
operating range factor control supply voltage rated value of	
magnet coil at AC	
● at 50 Hz	0.8 1.1
• at 60 Hz	0.8 1.1
apparent pick-up power of magnet coil at AC	
● at 50 Hz	81 VA
• at 60 Hz	79 VA
inductive power factor with closing power of the coil	
• at 50 Hz	0.72
• at 60 Hz	0.74
apparent holding power of magnet coil at AC	
• at 50 Hz	10.5 VA
• at 60 Hz	8.5 VA
inductive power factor with the holding power of the coil	
at 50 Hz	0.25
• at 60 Hz	0.28
closing delay	
• at AC	8 40 ms
opening delay	
• at AC	4 16 ms
arcing time	10 10 ms
control version of the switch operating mechanism	Standard A1 - A2
Auxiliary circuit	Standard 717 712
number of NC contacts for auxiliary contacts instantaneous	1
contact	·
number of NO contacts for auxiliary contacts instantaneous	1
contact	
operational current at AC-12 maximum	10 A
operational current at AC-15	
<ul> <li>at 230 V rated value</li> </ul>	10 A
<ul> <li>at 400 V rated value</li> </ul>	3 A
• at 500 V rated value	2 A
at 690 V rated value	1 A
operational current at DC-12	
at 24 V rated value	10 A
·	10 A 6 A
• at 24 V rated value	
<ul><li>at 24 V rated value</li><li>at 48 V rated value</li></ul>	6 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> </ul>	6 A 6 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> </ul>	6 A 6 A 3 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> </ul>	6 A 6 A 3 A 2 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> </ul>	6 A 6 A 3 A 2 A 1 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> </ul>	6 A 6 A 3 A 2 A 1 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> </ul> operational current at DC-13	6 A 6 A 3 A 2 A 1 A 0.15 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> </ul> operational current at DC-13 <ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> </ul>	6 A 6 A 3 A 2 A 1 A 0.15 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> </ul> operational current at DC-13 <ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> </ul>	6 A 6 A 3 A 2 A 1 A 0.15 A
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<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> <li>at 600 V rated value</li> </ul> operational current at DC-13 <ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 115 V rated value</li> </ul>	6 A 6 A 3 A 2 A 1 A 0.15 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> </ul> operational current at DC-13 <ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> </ul>	6 A 6 A 3 A 2 A 1 A 0.15 A 10 A 2 A 2 A 1 A 0.9 A 0.3 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> </ul> operational current at DC-13 <ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> </ul>	6 A 6 A 3 A 2 A 1 A 0.15 A  10 A 2 A 2 A 1 A 0.9 A 0.3 A 0.1 A
<ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> <li>at 600 V rated value</li> </ul> operational current at DC-13 <ul> <li>at 24 V rated value</li> <li>at 48 V rated value</li> <li>at 60 V rated value</li> <li>at 110 V rated value</li> <li>at 125 V rated value</li> <li>at 125 V rated value</li> <li>at 220 V rated value</li> </ul>	6 A 6 A 3 A 2 A 1 A 0.15 A 10 A 2 A 2 A 1 A 0.9 A 0.3 A

full-load current (FLA) for 3-phase AC motor	
at 480 V rated value	34 A
at 600 V rated value	27 A
yielded mechanical performance [hp]	
<ul> <li>for single-phase AC motor</li> </ul>	
— at 110/120 V rated value	3 hp
— at 230 V rated value	5 hp
• for 3-phase AC motor	
— at 200/208 V rated value	10 hp
— at 220/230 V rated value	10 hp
— at 460/480 V rated value	25 hp
— at 575/600 V rated value	25 hp
contact rating of auxiliary contacts according to UL	A600 / P600
Short-circuit protection	
design of the fuse link	
<ul> <li>for short-circuit protection of the main circuit</li> </ul>	
<ul> <li>— with type of coordination 1 required</li> </ul>	gG: 125A (690V,100kA), aM: 50A (690V,100kA), BS88: 125A (415V,80kA)
<ul> <li>— with type of assignment 2 required</li> </ul>	gG: 50A (690V,100kA), aM: 25A (690V, 100kA), BS88: 50A (415V, 80kA)
for short-circuit protection of the auxiliary switch required	gG: 10 A (500 V, 1 kA)
Installation/ mounting/ dimensions	
mounting position	+/-180° rotation possible on vertical mounting surface; can be tilted forward and
	backward by +/- 22.5° on vertical mounting surface
a factoring mathed	corougand anan an mounting onto 25 mm DIN rail according to DIN EN 60715
<ul> <li>fastening method</li> <li>fastening method side-by-side mounting</li> </ul>	screw and snap-on mounting onto 35 mm DIN rail according to DIN EN 60715 Yes
	85 mm
height width	45 mm
depth	97 mm
required spacing	37 (((()))
with side-by-side mounting	
— forwards	10 mm
— upwards	10 mm
— downwards	10 mm
— at the side	0 mm
• for grounded parts	O THILL
— forwards	10 mm
	10 mm
— upwards — at the side	6 mm
— downwards	10 mm
for live parts	10 IIIIII
— forwards	10 mm
	10 mm
— upwards — downwards	10 mm
— at the side	6 mm
— at the side  Connections/ Terminals	V IIIIII
type of electrical connection	
for main current circuit	screw-type terminals
for main current circuit     for auxiliary and control circuit	screw-type terminals
at contactor for auxiliary contacts	screw-type terminals Screw-type terminals
of magnet coil	Screw-type terminals Screw-type terminals
type of connectable conductor cross-sections	os.on type terminate
• for main contacts	
— solid	2x (1 2.5 mm²), 2x (2.5 10 mm²)
— solid — solid or stranded	2x (1 2.5 mm²), 2x (2.5 10 mm²)
finely stranded with core end processing	2x (1 2.5 mm²), 2x (2.5 10 mm²) 2x (1 2.5 mm²), 2x (2.5 6 mm²), 1x 10 mm²
for AWG cables for main contacts	2x (1 2.3 min ), 2x (2.3 6 min ), 1x 10 min 2x (16 12), 2x (14 8)
connectable conductor cross-section for main contacts	£^\\\\ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
solid	1 10 mm²
• stranded	1 10 mm²
finely stranded with core end processing	1 10 mm²
connectable conductor cross-section for auxiliary contacts	
Competence of the control of our first auxiliary contacts	

<ul> <li>solid or stranded</li> </ul>	0.5 2.5 mm²
finely stranded with core end processing	0.5 2.5 mm²
type of connectable conductor cross-sections	
<ul> <li>for auxiliary contacts</li> </ul>	
<ul> <li>— solid or stranded</li> </ul>	2x (0.5 1.5 mm²), 2x (0.75 2.5 mm²)
<ul> <li>finely stranded with core end processing</li> </ul>	2x (0.5 1.5 mm²), 2x (0.75 2.5 mm²)
for AWG cables for auxiliary contacts	2x (20 16), 2x (18 14)
AWG number as coded connectable conductor cross section	
for main contacts	16 8
for auxiliary contacts	20 14
Safety related data	
product function	
mirror contact according to IEC 60947-4-1	Yes
suitability for use safety-related switching OFF	Yes; applies only to contactor operating mechanism
proportion of dangerous failures	
<ul> <li>with low demand rate according to SN 31920</li> </ul>	40 %
<ul> <li>with high demand rate according to SN 31920</li> </ul>	73 %
B10 value with high demand rate according to SN 31920	1 000 000
failure rate [FIT] with low demand rate according to SN 31920	100 FIT
IEC 61508	
T1 value	
<ul> <li>for proof test interval or service life according to IEC 61508</li> </ul>	20 a
Electrical Safety	
protection class IP on the front according to IEC 60529	IP20
touch protection on the front according to IEC 60529	finger-safe, for vertical contact from the front
Approvals Certificates	



**General Product Approval** 





Confirmation





General Product Approval EMV Functional Saftey Test Certificates

<u>KC</u>





Type Examination Certificate

Type Test Certificates/Test Report

Special Test Certificate

## Marine / Shipping













other Environment

Miscellaneous Confirmation Confirmation



Environmental Confirmations

## Further information

Information on the packaging

https://support.industry.siemens.com/cs/ww/en/view/109813875

Information- and Downloadcenter (Catalogs, Brochures,...)

https://www.siemens.com/ic10

Industry Mall (Online ordering system)

https://mall.industry.siemens.com/mall/en/en/Catalog/product?mlfb=3RT2028-1AK60

Cax online generator

http://support.automation.siemens.com/WW/CAXorder/default.aspx?lang=en&mlfb=3RT2028-1AK60

Service&Support (Manuals, Certificates, Characteristics, FAQs,...) https://support.industry.siemens.com/cs/ww/en/ps/3RT2028-1AK60

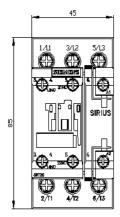
Image database (product images, 2D dimension drawings, 3D models, device circuit diagrams, EPLAN macros, ...)

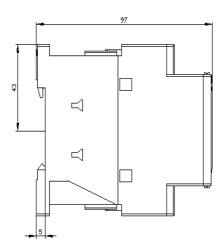
http://www.automation.siemens.com/bilddb/cax\_de.aspx?mlfb=3RT20

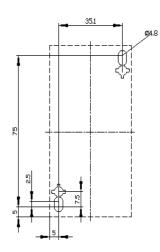
Characteristic: Tripping characteristics, I2t, Let-through current

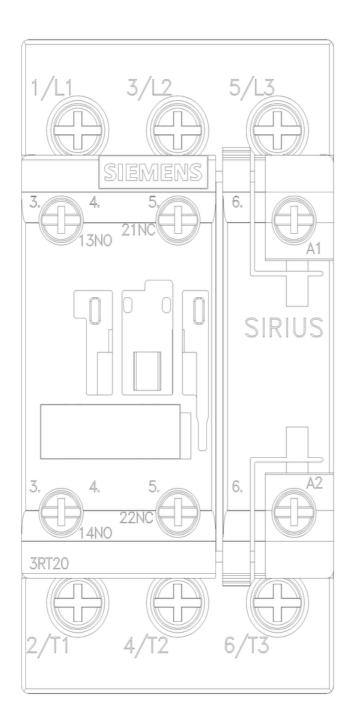
https://support.industry.siemens.com/cs/ww/en/ps/3RT2028-1AK60/char

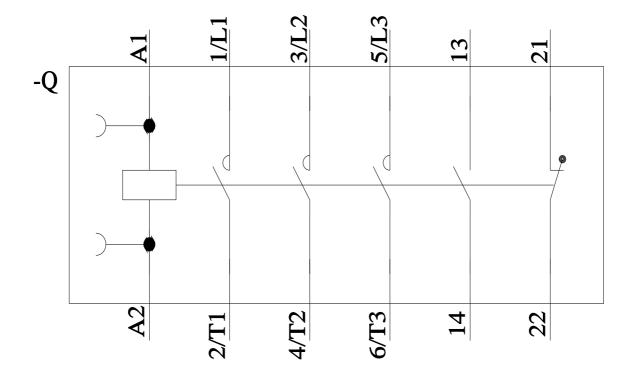
Further characteristics (e.g. electrical endurance, switching frequency)
http://www.automation.siemens.com/bilddb/index.aspx?view=Search&mlfb=3RT2028-1AK60&objecttype=14&gridview=view1











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