

48-89-9281



Milwaukee® Cobalt Step Drill Bit #1 (1/8"-1/2")

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Our #1 Cobalt Step Drill Bits are engineered to deliver up to 15X the life in stainless compared to current solutions and up to 1000 holes in mild steel. The Cobalt Step Drill Bits are recommended up to 14ga. The elongated dual-flute design also offers users the best heat management combined with the smaller steps for the smoothest drilling experience and a Rapid Strike™ tip that allows for 2X faster starts in stainless. Made in the USA with global materials, these step bits have best-in-class performance in cordless drills used on low-speed in Stainless Steel and high speed for mild steel.

- ✓ Up to 15X Life in Stainless Steel & Over a 1000 Holes in Mild Steel
- ✓ Elongated dual- flute for best heat management
- ✓ The Rapid Strike Tip™ provides fast and accurate starts
- ✓ Made in the USA with global materials
- ✓ Laser-engraved reference marks: Easily stop on any hole size
- ✓ Up to 2X Faster with Rapid Strike Tip™
- ✓ Smaller steps for a smoothest drilling experience
- ✓ Optimized for use in a cordless drill
- ✓ 3-Flat Secure-Grip™ shanks: Reduces bit slippage in the chuck

PRODUCT SPECIFICATIONS

Useable Length	0.5 in
Cutting Depth	0.5 in
Hole Diameter	1/8 in
Flute Length	2.11 in
Type	Step
Size	#1 (1/8-1/2")

Length	2.93 in
Weight	0.09 lb
Height	6.43 in
Width	0.75 in
Material Application	Mild Steel Plastic Stainless Steel
Shank Size	3/8 in