



TAPS & DRILL BITS

SAE

MET Part #	Description
49-57-5508	4-40 NC SAE Plug Tap and #43 Drill Bit
49-57-5515	6-32 NC SAE Plug Tap and #36 Drill Bit
49-57-5521	8-32 NC SAE Plug Tap and #29 Drill Bit
49-57-5525	10-24 NC SAE Plug Tap and #25 Drill Bit
49-57-5527	10-21 NF SAE Plug Tap and #21 Drill Bit
49-57-5530	12-24 NC SAE Plug Tap and #16 Drill Bit
49-57-5534	1/4"-20 NC SAE Plug Tap and #7 Drill Bit
49-57-5538	1/4"-28 NF SAE Plug Tap and #3 Drill Bit
49-57-5542	5/16"-18 NC SAE Plug Tap and F Drill Bit
49-57-5548	3/8"-16 NC SAE Plug Tap and 5/16" Drill Bit
49-57-5560	1/2"-13 NC SAE Plug Tap and 27/64" Drill Bit
49-57-5591	1/4"-18 NPT SAE Plug Tap and 7/16" Drill Bit

METRIC

MET Part #	Description
49-57-5536	M6-1.00 mm Metric Plug Tap and #9 Drill Bit
49-57-5543	M8-1.25 mm Metric Plug Tap and H Drill Bit
49-57-5554	M10-1.50 mm Metric Plug Tap and R Drill Bit



PLUG TAPS

SAE

MET Part #	Description
49-57-5107	4-36 NS SAE Plug Tap
49-57-5108	4-40 NC SAE Plug Tap
49-57-5115	6-32 NC SAE Plug Tap
49-57-5121	8-32 NC SAE Plug Tap
49-57-5125	10-24 NC SAE Plug Tap
49-57-5127	10-32 NF SAE Plug Tap
49-57-5130	12-24 NC SAE Plug Tap
49-57-5133	14-20 NS SAE Plug Tap
49-57-5134	1/4"-20 NC SAE Plug Tap
49-57-5138	1/4"-28 NF SAE Plug Tap
49-57-5142	5/16"-18 NC SAE Plug Tap
49-57-5144	5/16"-24 NF SAE Plug Tap
49-57-5148	3/8"-16 NC SAE Plug Tap
49-57-5151	3/8"-24 NF SAE Plug Tap
49-57-5155	7/16"-14 NC SAE Plug Tap
49-57-5157	7/16"-20 NF SAE Plug Tap
49-57-5160	1/2"-13 NC SAE Plug Tap
49-57-5162	1/2"-20 NF SAE Plug Tap
49-57-5165	9/16"-12 NC SAE Plug Tap
49-57-5168	9/16"-18 NF SAE Plug Tap
49-57-5169	5/8"-11 NC SAE Plug Tap
49-57-5171	5/8"-18 NF SAE Plug Tap
49-57-5176	3/4"-10 NC SAE Plug Tap
49-57-5178	3/4"-16 NF SAE Plug Tap

METRIC

MET Part #	Description
49-57-5110	M3-0.60 mm Metric Plug Tap
49-57-5111	M3-0.50 mm Metric Plug Tap
49-57-5119	M4-0.70 mm Metric Plug Tap
49-57-5120	M4-0.75 mm Metric Plug Tap
49-57-5128	M5-0.90 mm Metric Plug Tap
49-57-5129	M5-0.80 mm Metric Plug Tap
49-57-5136	M6-1.00 mm Metric Plug Tap
49-57-5141	M7-1.00 mm Metric Plug Tap
49-57-5143	M8-1.25 mm Metric Plug Tap
49-57-5145	M8-1.00 mm Metric Plug Tap
49-57-5147	M9-1.25 mm Metric Plug Tap
49-57-5149	M9-1.00 mm Metric Plug Tap
49-57-5152	M10-1.50 mm Metric Plug Tap
49-57-5153	M10-1.25 mm Metric Plug Tap
49-57-5154	M10-1.00 mm Metric Plug Tap
49-57-5156	M11-1.50 mm Metric Plug Tap
49-57-5158	M12-1.75 mm Metric Plug Tap
49-57-5159	M12-1.50 mm Metric Plug Tap
49-57-5161	M12-1.25 mm Metric Plug Tap
49-57-5166	M14-1.50 mm Metric Plug Tap
49-57-5167	M14-1.25 mm Metric Plug Tap



POWER TOOL ACCESSORIES

DISRUPTIVE INNOVATION
BREAKTHROUGH PRODUCTIVITY

TAPER TAPS

SAE

MET Part #	Description
49-57-5189	1/8"-27 NPT SAE Taper Tap
49-57-5190	1/8"-28 BSP SAE Taper Tap
49-57-5191	1/4"-18 NPT SAE Taper Tap
49-57-5292	3/8"-18 NPT SAE Taper Tap
49-57-5293	1/2"-14 NPT SAE Taper Tap
49-57-5294	3/4"-14 NPT SAE Taper Tap



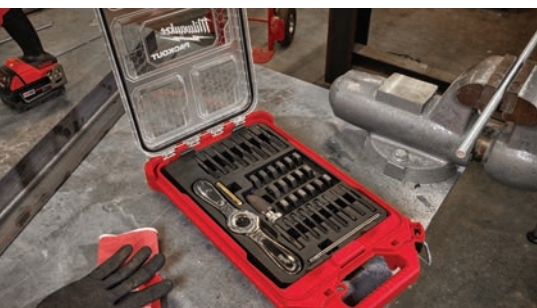
THREAD GAUGES

SAE

MET Part #	Description
49-57-5011	8 – 44 Threads Per Inch SAE Thread Gauge

METRIC

MET Part #	Description
49-57-5012	0.35 – 3.00 mm Thread Pitch Metric Thread Gauge



FULL PRODUCT LISTING AVAILABLE AT milwaukeetool.com



1" HEX DIES



SAE

MET Part #	Description
49-57-5307	4-36 NS SAE Hex Die
49-57-5308	4-40 NC SAE Hex Die
49-57-5315	6-32 NC SAE Hex Die
49-57-5321	8-32 NC SAE Hex Die
49-57-5325	10-24 NC SAE Hex Die
49-57-5327	10-32 NF SAE Hex Die
49-57-5330	12-24 NC SAE Hex Die
49-57-5333	14-20 NS SAE Hex Die
49-57-5334	1/4"-20 NC SAE Hex Die
49-57-5338	1/4"-28 NF SAE Hex Die
49-57-5342	5/16"-18 NC SAE Hex Die
49-57-5344	5/16"-24 NF SAE Hex Die
49-57-5348	3/8"-16 NC SAE Hex Die
49-57-5351	3/8"-24 NF SAE Hex Die
49-57-5355	7/16"-14 NC SAE Hex Die
49-57-5357	7/16"-20 NF SAE Hex Die
49-57-5360	1/2"-13 NC SAE Hex Die
49-57-5362	1/2"-20 NF SAE Hex Die
49-57-5389	1/8"-27 NPT SAE Hex Die
49-57-5390	1/8"-28 BSP SAE Hex Die

METRIC

MET Part #	Description
49-57-5310	M3-0.60 mm Metric Hex Die
49-57-5311	M3-0.50 mm Metric Hex Die
49-57-5319	M4-0.70 mm Metric Hex Die
49-57-5320	M4-0.75 mm Metric Hex Die
49-57-5328	M5-0.90 mm Metric Hex Die
49-57-5329	M5-0.80 mm Metric Hex Die
49-57-5336	M6-1.00 mm Metric Hex Die
49-57-5341	M7-1.00 mm Metric Hex Die
49-57-5343	M8-1.25 mm Metric Hex Die
49-57-5345	M8-1.00 mm Metric Hex Die
49-57-5347	M9-1.25 mm Metric Hex Die
49-57-5349	M9-1.00 mm Metric Hex Die
49-57-5352	M10-1.50 mm Metric Hex Die
49-57-5353	M10-1.25 mm Metric Hex Die
49-57-5354	M10-1.00 mm Metric Hex Die
49-57-5356	M11-1.50 mm Metric Hex Die
49-57-5358	M12-1.75 mm Metric Hex Die
49-57-5359	M12-1.50 mm Metric Hex Die
49-57-5361	M12-1.25 mm Metric Hex Die

1-7/16" HEX DIES



SAE

MET Part #	Description
49-57-5365	9/16"-12 NC SAE Hex Die
49-57-5368	9/16"-18 NF SAE Hex Die
49-57-5369	5/8"-11 NC SAE Hex Die
49-57-5371	5/8"-18 NF SAE Hex Die
49-57-5376	3/4"-10 NC SAE Hex Die
49-57-5378	3/4"-16 NF SAE Hex Die
49-57-5391	1/4"-18 NPT SAE Hex Die

METRIC

MET Part #	Description
49-57-5366	M14-1.50 mm Metric Hex Die

2-1/16" HEX DIES



SAE

MET Part #	Description
49-57-5392	3/8"-18 NPT SAE Hex Die
49-57-5393	1/2"-14 NPT SAE Hex Die