

FLAT BORING BITS

OVERVIEW

Bore small, clean holes at any angle in a variety of materials with the economical MILWAUKEE® Flat Boring Bit. This premium quality Flat Boring Bit is made of heat-treated high-carbon steel, so the drill point and cutting edge can be resharpened for cost savings and long life. Bore clean, fast holes at any angle in wood, plastic, plywood and Formica.

FEATURES

- Economical: Drill point and cutting edges can be resharpened for long life
- Clean Holes: Heat-treated carbon steel lets you bore clean holes quickly
- Versatile: Ideal for boring small holes in wood, plastic, plywood and Formica



FLAT BORING BITS

| Description | 4 -1/2" Part No. | 6" Part No. | 16" Part No. |
|-------------------------------|------------------|-------------|--------------|
| 1/4" Flat Boring Bit | – | 48-27-0251 | – |
| 5/16" Flat Boring Bit | – | 48-27-0311 | – |
| 3/8" Flat Boring Bit | – | 48-27-0371 | 48-27-0170 |
| 7/16" Flat Boring Bit | – | 48-27-0441 | – |
| 1/2" Flat Boring Bit | – | 48-27-0501 | 48-27-0175 |
| 9/16" Flat Boring Bit | – | 48-27-0561 | – |
| 5/8" Flat Boring Bit | – | 48-27-0621 | 48-27-0180 |
| 11/16" Flat Boring Bit | – | 48-27-0681 | – |
| 3/4" Flat Boring Bit | – | 48-27-0751 | 48-27-0185 |
| 13/16" Flat Boring Bit | – | 48-27-0811 | – |
| 7/8" Flat Boring Bit | – | 48-27-0871 | 48-27-0190 |
| 15/16" Flat Boring Bit | – | 48-27-0941 | – |
| 1" Flat Boring Bit | – | 48-27-1001 | 48-27-0195 |
| 1-1/8" Flat Boring Bit | – | 48-27-1121 | – |
| 1-1/4" Flat Boring Bit | – | 48-27-1251 | – |
| 1-3/8" Flat Boring Bit | – | 48-27-1371 | – |
| 1-1/2" Flat Boring Bit | – | 48-27-1501 | – |
| 1/2" Stubby Flat Boring Bit | 48-27-0005 | – | – |
| 5/8" Stubby Flat Boring Bit | 48-27-0007 | – | – |
| 3/4" Stubby Flat Boring Bit | 48-27-0009 | – | – |
| 7/8" Stubby Flat Boring Bit | 48-27-0011 | – | – |
| 1" Stubby Flat Boring Bit | 48-27-0013 | – | – |
| 1-1/4" Stubby Flat Boring Bit | 48-27-0015 | – | – |
| 1-1/2" Stubby Flat Boring Bit | 48-27-0017 | – | – |

FLAT BORING BIT SETS

FLAT BORING BIT SETS

| Description | Includes | Part No. |
|---|---|------------|
|  3 PC Stubby Flat Boring Bit Set | (1) 1/2" Flat Boring Bit (1) 3/4" Flat Boring Bit (1) 1" Flat Boring Bit | 48-27-0020 |
|  13 PC Stubby Flat Boring Bit Set | (1) 1/4" Flat Boring Bit (1) 5/16" Flat Boring Bit (1) 3/8" Flat Boring Bit (1) 7/16" Flat Boring Bit (1) 1/2" Flat Boring Bit (1) 9/16" Flat Boring Bit (1) 5/8" Flat Boring Bit (1) 11/16" Flat Boring Bit (1) 3/4" Flat Boring Bit (1) 13/16" Flat Boring Bit (1) 7/8" Flat Boring Bit (1) 15/16" Flat Boring Bit (1) 1" Flat Boring Bit | 48-27-1520 |
|  6 PC 6" Universal Flat Boring Bit Set | (1) 3/8" Flat Boring Bit (1) 1/2" Flat Boring Bit (1) 5/8" Flat Boring Bit (1) 3/4" Flat Boring Bit (1) 7/8" Flat Boring Bit (1) 1" Flat Boring Bit | 49-22-0071 |
|  8 PC 6" Universal Flat Boring Bit Set | (1) 6" QUIK-LOK™ Extension (1) 3/8" Flat Boring Bit (1) 1/2" Flat Boring Bit (1) 5/8" Flat Boring Bit (1) 3/4" Flat Boring Bit (1) 7/8" Flat Boring Bit (1) 1" Flat Boring Bit (1) 1-1/16" Flat Boring Bit | 49-22-0175 |

SELFEED BITS

OVERVIEW



MILWAUKEE® Selfeed Drill Bits deliver speed and endurance for repetitive drilling of large holes. Designed for any trade that demands wood cutting for installing pipe and conduit, Selfeed bits bore into wood without pressure while providing fast, clean and accurate holes. The bits have improved balance with reduced runout, while the hex shank provides a secure gripping surface for the drill chuck. Every MILWAUKEE® Selfeed Drill Bit is coated with a rust inhibitor. Built to last and designed to perform, these Selfeed Bits are resharpenable so you can keep them cutting like new. Two feed screws are included.

FEATURES

- Faster, More Accurate Drilling: Center feed screw pilots the bit and allows the bit to pull through fast
- Clean Holes: Inside cutting plane shaves the hole radius for clean, smooth holes without pressure
- Long-lasting Performance: Bits are resharpenable and include two removable, replaceable feed screws



SELFEED BIT KITS

| Description | Includes | Part No. |
|--|--|------------|
|  7 PC Contractor's Selfeed Bit Kit | (1) 1" Selfeed Bit (1) 1-1/8" Selfeed Bit (1) 1-1/4" Selfeed Bit (1) 1-1/2" Selfeed Bit (1) 1-3/4" Selfeed Bit (1) 2-1/8" Selfeed Bit (1) 2-9/16" Selfeed Bit (1) 5-1/2" Extension (1) Carrying Case | 49-22-0130 |
|  4 PC Contractor's Selfeed Bit Kit | (1) 1-3/8" Selfeed Bit (1) 1-1/2" Selfeed Bit (1) 2-1/8" Selfeed Bit (1) 2-9/16" Selfeed Bit (1) 5-1/2" Extension (1) Carrying Case | 49-22-0135 |

SELFEED BIT ACCESSORIES

SELFEED BIT ACCESSORIES

| Description | Part No. |
|---|------------|
| 1/8" Hex Key for up to 2-9/16" Selfeed Bits | 49-96-0060 |
| 5/32" Hex Key for 3" & Larger Selfeed Bits | 49-96-0070 |
| Feed and Set Screw Accessory Set | 48-25-6000 |
| Feed and Set Screw Kit | 48-25-7000 |

| Description | Part No. |
|--|------------|
| Feed Screw Coarse Thread | 48-28-6870 |
| Feed Screw Single Ended | 48-28-6880 |
| Replaceable Shank for 3" & Larger Selfeed Bits | 48-07-0201 |

SWITCHBLADE™ SELFEED BITS

OVERVIEW

The MILWAUKEE® SWITCHBLADE™ Selfeed Bits drill up to 12% faster and deliver up to 2X longer life. Designed for any trade that demands repetitive cutting of large holes in wood, SWITCHBLADE™ Selfeed Bits allow you to remove and replace blades rather than sharpen. Every quick and convenient change of the hardened steel blade allows for a new bit for less downtime on the job. An aggressive feed screw design enables the bit to pull through quickly for faster drilling. Built to last and designed to perform, SWITCHBLADE™ Selfeed Bits deliver more holes for the money.

FEATURES

- Superior Performance: Blades are easily replaced to provide a new bit on demand
- Faster Drilling: Aggressive feed screw design allows the bit to pull through wood faster
- Longer Bit Life: Replaceable blades are made of hardened steel
- Easy Size Reference: Bit and blades are engraved for quick and easy size identification





SELFEED BITS

| Description | Part No. |
|--------------------|------------|
| 1" Selfeed Bit | 48-25-1002 |
| 1-1/8" Selfeed Bit | 48-25-1122 |
| 1-1/4" Selfeed Bit | 48-25-1252 |
| 1-3/8" Selfeed Bit | 48-25-1372 |
| 1-1/2" Selfeed Bit | 48-25-1502 |
| 1-3/4" Selfeed Bit | 48-25-1752 |
| 2" Selfeed Bit | 48-25-2002 |

| Description | Part No. |
|---------------------|------------|
| 2-1/8" Selfeed Bit | 48-25-2122 |
| 2-1/4" Selfeed Bit | 48-25-2252 |
| 2-9/16" Selfeed Bit | 48-25-2562 |
| 3" Selfeed Bit | 48-25-3001 |
| 3-5/8" Selfeed Bit | 48-25-3621 |
| 4-1/8" Selfeed Bit | 48-25-4125 |
| 4-5/8" Selfeed Bit | 48-25-4621 |

SELFEED BIT KITS

SELFEED BIT KITS

| Description | Includes | Part No. |
|---|--|------------|
|  3 PC Plumber's Selfeed Bit Set | (1) 1-1/2" Selfeed Bit (1) 2" Selfeed Bit (1) 2-9/16" Selfeed Bit | 49-22-0030 |
|  7 PC Plumber's Selfeed Bit Kit | (1) 7/8" Auger Bit (1) 1-1/8" Auger Bit (1) 1-1/4" Auger Bit (1) 1-1/2" Auger Bit (1) 1-3/4" Selfeed Bit (1) 2-1/8" Selfeed Bit (1) 2-9/16" Selfeed Bit (1) 5-1/2" Extension (1) Carrying Case | 49-22-0065 |




SWITCHBLADE™ SELFEEED BITS

| Description | Part No. | Description | Part No. |
|---------------------------------|------------|----------------------------------|------------|
| 1-3/8" SWITCHBLADE™ Selfeed Bit | 48-25-5120 | 2-1/8" SWITCHBLADE™ Selfeed Bit | 48-25-5140 |
| 1-1/2" SWITCHBLADE™ Selfeed Bit | 48-25-5125 | 2-1/4" SWITCHBLADE™ Selfeed Bit | 48-25-5143 |
| 2" SWITCHBLADE™ Selfeed Bit | 48-25-5135 | 2-9/16" SWITCHBLADE™ Selfeed Bit | 48-25-5150 |

SWITCHBLADE™ SELFEEED BIT KIT

SWITCHBLADE™ SELFEEED BIT KIT

| Description | Includes | Part No. |
|--|---|------------|
|  5 PC SWITCHBLADE™ Selfeed Bit Plumber's Kit | (1) 1-3/8" SWITCHBLADE™ Selfeed Bit (1) 1-1/2" SWITCHBLADE™ Selfeed Bit (1) 2-1/8" SWITCHBLADE™ Selfeed Bit (1) 2-9/16" SWITCHBLADE™ Selfeed Bit (1) 7/16" x 5-1/2" QUIK-LOK™ Extension (1) Hex Wrench | 49-22-5100 |

SWITCHBLADE™ SELFEEED BIT COMPATIBILITY

SWITCHBLADE™ SELFEEED BIT COMPATIBILITY

| Size | 1 PC | 3 PC | 3" Blade Replacement Kit | 10 PC Blade Replacement Kit | Replacement Feed Screw Kit | SWITCHBLADE™ Feed Screw Kit |
|---------|------------|------------|--------------------------|-----------------------------|----------------------------|-----------------------------|
| 1-3/8" | 48-25-5420 | 48-25-5520 | 48-25-5220 | 48-25-5320 | 48-25-5275 | 48-25-5280 |
| 1-1/2" | 48-25-5425 | 48-25-5525 | 48-25-5225 | 48-25-5325 | | |
| 2" | 48-25-5435 | 48-25-5535 | 48-25-5235 | 48-25-5335 | | |
| 2-1/8" | 48-25-5440 | 48-25-5540 | 48-25-5240 | 48-25-5340 | | |
| 2-1/4" | 48-25-5443 | 48-25-5543 | 48-25-5243 | 48-25-5343 | | |
| 2-9/16" | 48-25-5450 | 48-25-5550 | 48-25-5250 | 48-25-5350 | | |

SHOCKWAVE IMPACT DUTY™ LINEMAN’S AUGER BITS



OVERVIEW

The SHOCKWAVE Impact Duty™ Lineman’s Auger Bits are engineered to deliver cleaner, faster holes in wooden utility poles. They feature a single-spur design, which scores the edge of the hole, creating a cleaner finish that allows bolts to slide through without resistance. The bits are coated with a reinforced anti-friction PTFE coating for overall smoother drilling and easier removal of the bit from the pole. The aggressive feed screw and cutting edge pull the bit through the material while the optimized wide flute geometry quickly ejects the chips to clear the hole and reduce clogs, leading to overall faster drilling speeds.

FEATURES

- Engineered for the power utility lineman to drill cleaner, faster holes in wooden utility poles
- Single-Spur Design: Scores the hole for a cleaner finish
- Reinforced Anti-Friction PTFE Coating: Overall smoother drilling

SHOCKWAVE IMPACT DUTY™ LINEMAN'S AUGER BITS

| Description | 18" Part No. | 24" Part No. | 30" Part No. |
|--|--------------|--------------|--------------|
| 3/8" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6700 | 48-13-6800 | – |
| 1/2" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6702 | 48-13-6802 | – |
| 9/16" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6703 | 48-13-6803 | – |
| 5/8" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6704 | 48-13-6804 | 48-13-6904 |
| 11/16" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6705 | 48-13-6805 | 48-13-6905 |
| 13/16" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6707 | 48-13-6807 | 48-13-6907 |
| 15/16" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6709 | 48-13-6809 | 48-13-6909 |
| 1" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6710 | 48-13-6810 | – |
| 1-1/16" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6711 | 48-13-6811 | – |
| 1-1/8" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6712 | 48-13-6812 | – |
| 1-1/4" SHOCKWAVE Impact Duty™ Lineman's Auger Bit | 48-13-6713 | 48-13-6813 | – |
| 11/16" SHOCKWAVE Impact Duty™ Lineman's Auger Bits (25 pk) | 48-13-6795 | – | – |
| 13/16" SHOCKWAVE Impact Duty™ Lineman's Auger Bits (25 pk) | 48-13-6797 | – | – |
| 15/16" SHOCKWAVE Impact Duty™ Lineman's Auger Bits (25 pk) | 48-13-6799 | – | – |